

ROBOTICS

Product specification

IRB 920



Trace back information:
Workspace 24D version a11
Checked in 2024-12-20
Skribenta version 5.6.018

Product specification

IRB 920-6/0.55

IRB 920-6/0.65

IRB 920T-6/0.45

IRB 920T-6/0.55

IRB 920T-6/0.65

OmniCore

Document ID: 3HAC075723-001

Revision: N

The information in this manual is subject to change without notice and should not be construed as a commitment by ABB. ABB assumes no responsibility for any errors that may appear in this manual.

Except as may be expressly stated anywhere in this manual, nothing herein shall be construed as any kind of guarantee or warranty by ABB for losses, damage to persons or property, fitness for a specific purpose or the like.

In no event shall ABB be liable for incidental or consequential damages arising from use of this manual and products described herein.

This manual and parts thereof must not be reproduced or copied without ABB's written permission.

Keep for future reference.

Additional copies of this manual may be obtained from ABB.

Original instructions.

© Copyright 2021-2024 ABB. All rights reserved.
Specifications subject to change without notice.

Table of contents

Overview of this specification	7
1 Description	9
1.1 Structure	9
1.1.1 Introduction	9
1.1.2 Different robot variants	12
1.1.3 Definition of variant designations	13
1.1.3.1 Technical data	13
1.1.3.2 Robot dimensions	18
1.2 Standards	21
1.2.1 Applicable standards	21
1.3 Installation	22
1.3.1 Introduction to installation	22
1.3.2 Information labels	23
1.3.3 Assembling the manipulator	24
1.3.4 Restricting the working range	26
1.3.4.1 Adjusting the working range	26
1.3.4.2 Mechanically restricting the working range	27
1.4 Calibration and references	29
1.4.1 Calibration methods	29
1.4.2 Calibration tools for Axis Calibration	31
1.4.3 Fine calibration	33
1.4.4 Absolute Accuracy option	34
1.5 Load diagrams	36
1.5.1 Introduction to load diagram	36
1.5.2 Diagrams	37
1.5.3 Maximum load and moment of inertia	40
1.5.4 Maximum TCP acceleration	41
1.6 Fitting equipment on the robot (robot dimensions)	42
1.7 Maintenance and troubleshooting	46
1.8 Robot motion	47
1.8.1 Working range	47
1.8.2 Performance according to ISO 9283	51
1.8.3 Velocity	53
1.9 Robot stopping distances and times	54
1.9.1 Robot stopping distances according to ISO 10218-1	54
1.9.2 Measuring stopping distance and time	58
1.9.3 IRB 920-6/0.55	60
1.9.4 IRB 920-6/0.55 IP54	66
1.9.5 IRB 920-6/0.65	72
1.9.6 IRB 920-6/0.65 IP54	78
1.9.7 IRB 920T-6/0.45 IP54/CR	84
1.9.8 IRB 920T-6/0.45	90
1.9.9 IRB 920T-6/0.45 IP54/CR Extended Stroke	96
1.9.10 IRB 920T-6/0.45 Extended Stroke	102
1.9.11 IRB 920T-6/0.55 IP54/CR	108
1.9.12 IRB 920T-6/0.55	114
1.9.13 IRB 920T-6/0.55 IP54/CR Extended Stroke	120
1.9.14 IRB 920T-6/0.55 Extended Stroke	126
1.9.15 IRB 920T-6/0.65 IP54/CR	132
1.9.16 IRB 920T-6/0.65	138
1.9.17 IRB 920T-6/0.65 IP54/CR Extended Stroke	144
1.9.18 IRB 920T-6/0.65 Extended Stroke	150
1.10 Customer connections	156

Table of contents

2	Specification of variants and options	161
2.1	Introduction to variants and options	161
2.2	Manipulator	162
2.3	Floor cables	167
3	Accessories	169
	Index	171

Overview of this specification

About this product specification

This product specification describes the performance of the manipulator or a complete family of manipulators in terms of:

- The structure and dimensional prints
- The fulfilment of standards, safety, and operating equipment
- The load diagrams, mounting or extra equipment, the motion, and the robot reach
- The specification of available variants and options

The specification covers the manipulator using the OmniCore controller.

Usage

Product specifications are used to find data and performance about the product, for example to decide which product to buy. How to handle the product is described in the product manual.

The specification is intended for:

- Product managers and product personnel
- Sales and marketing personnel
- Order and customer service personnel
- Integrators and customers

References

Documentation referred to in the specification, is listed in the table below.

Document name	Document ID
<i>Product manual - IRB 920</i>	<i>3HAC075721-001</i>
<i>Product manual - OmniCore C30</i>	<i>3HAC060860-001</i>
<i>Product manual - OmniCore C90XT Type A</i>	<i>3HAC089065-001</i>
<i>Product specification - OmniCore C line</i>	<i>3HAC065034-001</i>
<i>Product manual - OmniCore E10</i>	<i>3HAC079399-001</i>
<i>Product specification - OmniCore E line</i>	<i>3HAC079823-001</i>

Revisions

Revision	Description
A	First edition.
B	Published in release R21D. The following updates are done in this revision: <ul style="list-style-type: none">• Supported controller OmniCore E10 is added.
C	Published in release R22A. The following updates are done in this revision: <ul style="list-style-type: none">• Base 54 and Clean Room option added.• Added screwing depth information to attachment screws for robot foundation.

Continues on next page

Revision	Description
D	Published in release 22B. The following updates are done in this revision: <ul style="list-style-type: none">Angled type connector [3209-1] added.
E	Published in release 22C. The following updates are done in this revision: <ul style="list-style-type: none">Added new variants [3300-12] IRB 920-6/0.55 and [3300-13] IRB 920-6/0.65.
F	Published in release 22D. The following updates are done in this revision: <ul style="list-style-type: none">Added Mains cable [3203-x].Added table for Max down force (Z stroke).
G	Published in release 23A. The following updates are done in this revision: <ul style="list-style-type: none">Added production data.
H	Published in release 23B. The following updates are done in this revision: <ul style="list-style-type: none">IRB 920-6/0.55 and IRB 920-6/0.65 are available for IP54 protection.The updated robot stopping distances and times are moved to this document, and removed from the generic document, see Robot stopping distances and times on page 54.
J	Published in release 23C. The following updates are done in this revision: <ul style="list-style-type: none">Minor changes.The updated robot stopping distances and times are moved to this document, and removed from the generic document, see Robot stopping distances and times on page 54.
K	Published in release 23D. The following updates are done in this revision: <ul style="list-style-type: none">Removed safety lamp.
L	Published in release 24B. The following updates are done in this revision: <ul style="list-style-type: none">Updated graphics for floor cables.
M	Published in release 24C. The following updates are done in this revision: <ul style="list-style-type: none">Added support for OmniCore C90XT Type A controller and removed information for C90XT.
N	Published in release 24D. The following updates are done in this revision: <ul style="list-style-type: none">Updated options [3203-X] Mains cable.

1 Description

1.1 Structure

1.1.1 Introduction

General

The IRB 920 is one of ABB Robotics latest generation of 4-axis robot, with a payload of 6 kg, designed based on industrial robot platform. The robot has an open structure that is especially adapted for flexible use, and can communicate extensively with external systems.

The IRB 920 contains the following variants:

- IRB 920T-6/0.45
- IRB 920T-6/0.55
- IRB 920T-6/0.65
- IRB 920-6/0.55
- IRB 920-6/0.65



Note

Without any specific statement, IRB 920 represents all variants under this product.

Clean room robots



Fraunhofer

**TESTED[®]
DEVICE**

ABB
IRB 920T-6/0.55_250
Report No. AB 2108-1253

xx2100002730

Particle emission from the robot fulfill Clean room class 5 standard according to DIN EN ISO 14644-1.

Clean room robots are specially designed to work in a clean room environment. According to IPA test result:

The robot IRB 920 is suitable for use in clean rooms fulfilling the Air Cleanliness Class 5 according to ISO 14644-1, when operated at a capacity of 50%.

The robot IRB 920 is suitable for use in clean rooms fulfilling the Air Cleanliness Class 5 according to ISO 14644-1, when operated at a capacity of 100%.

Continues on next page

1 Description

1.1.1 Introduction

Continued

Clean room robots are designed in order to prevent from particle emission from the robot. For example is, frequent maintenance work possible to perform without cracking the paint. The robot is painted with four layers of polyurethane paint. The last layer being a varnish over labels in order to simplify cleaning. The paint has been tested regarding outgassing of Volatile Organic Compounds (VOC) and been classified in accordance with ISO 14644-8.

Classification of airborne molecular contamination, see below:

Parameter				Outgassing amount		
Area (m ²)	Test duration (s)	Temp (°C)	Performed test	Total detected (ng)	Normed based on 1m ² and 1s(g)	Classification in accordance to ISO 14644-8
4.5E-03	3600	23	TVOC	2848	1.7E-07	-6.8
4.5E-03	60	90	TVOC	46524	1.7E-04	-3.8

Classification results in accordance with ISO 14644-8 at different test temperatures.

IP54 protection

The robot has IP54 as an option. The option will add sealing, machining parts and gaskets.

Software product range

We have added a range of software products - all falling under the umbrella designation of Active Safety - to protect not only personnel in the unlikely event of an accident, but also robot tools, peripheral equipment and the robot itself.

Operating system

The robot is equipped with the OmniCore C30/C90XT/E10 controller and robot control software, RobotWare. RobotWare supports every aspect of the robot system, such as motion control, development and execution of application programs, communication etc. See *Operating manual - OmniCore*.

Safety

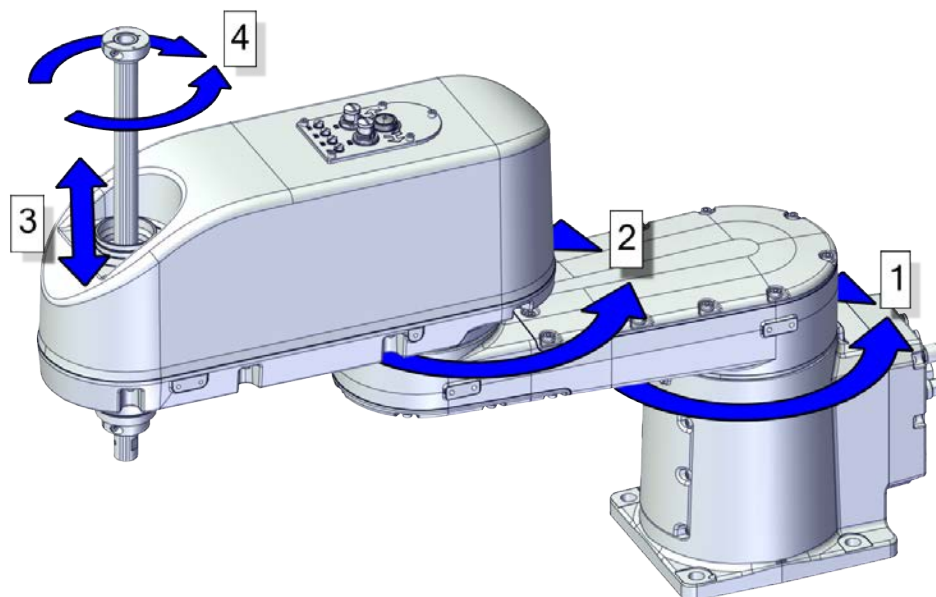
Safety standards valid for complete robot, manipulator and controller.

Additional functionality

For additional functionality, the robot can be equipped with optional software for application support - for example communication features - network communication - and advanced functions such as multitasking, sensor control etc. For a complete description on optional software, see the *Product specification - OmniCore C line* and *Product specification - OmniCore E line*.

Continues on next page

Robot axes



xx2100000931

Pos	Description	Pos	Description
1	Axis 1	2	Axis 2
3	Axis 3	4	Axis 4

1 Description

1.1.2 Different robot variants

1.1.2 Different robot variants

General

The IRB 920 is available in five versions.

Robot variants

The following robot variants are available.

Robot variant	Handling capacity (kg)	Reach (m)
IRB 920T-6/0.45	6 kg	0.45 m
IRB 920T-6/0.55	6 kg	0.55 m
IRB 920T-6/0.65	6 kg	0.65 m
IRB 920-6/0.55	6 kg	0.55 m
IRB 920-6/0.65	6 kg	0.65 m

1.1.3 Definition of variant designations

1.1.3.1 Technical data

Weight, robot

The table shows the weight of the robot.

Robot model	Nominal weight
IRB 920	IRB 920-6/0.55: 23 kg IRB 920-6/0.65: 24 kg IRB 920T-6/0.45: 22 kg IRB 920T-6/0.55: 23 kg IRB 920T-6/0.65: 24 kg



Note

The weight does not include additional options, tools and other equipment fitted on the robot.

Mounting positions

The table shows valid mounting positions and the installation (mounting) angle for the manipulator.

Mounting position	Installation angle
Floor mounted	0°



Note

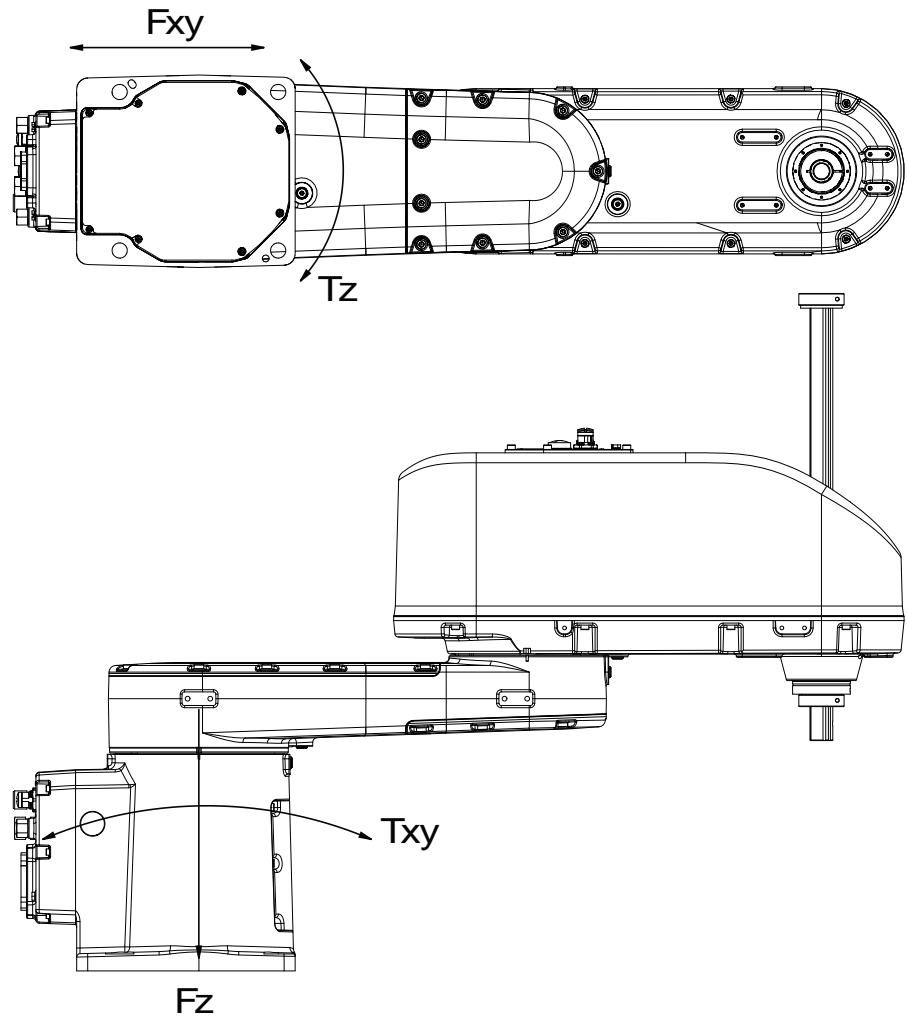
The actual mounting angle must always be configured in the system parameters, otherwise the performance and lifetime is affected. See the product manual for details.

Continues on next page

1 Description

1.1.3.1 Technical data
Continued


Loads on foundation, robot




xx2000001168

F_{xy}	Force in any direction in Plane XY
F_z	Force along Axis Z
T_{xy}	Bending moment in any direction in Plane XY
T_z	Torsional moment around Axis Z

The table shows the various forces and torques working on the robot during different kinds of operation.

**Note**

These forces and torques are extreme values that are rarely encountered during operation. The values also never reach their maximum at the same time!

**WARNING**

The robot installation is restricted to the mounting options given in following load table(s).


Continues on next page

Floor mounted

Force	Endurance load (in operation)	Maximum load (emergency stop)
Force xy	±550 N	±1500 N
Force z	±550 N	±650 N
Torque xy	±330 Nm	±500 Nm
Torque z	±150 Nm	±900 Nm

Requirements, foundation

The table shows the requirements for the foundation where the weight of the installed robot is included:

Requirement	Value	Note
Flatness of foundation surface	0.1/500 mm	Flat foundations give better repeatability of the resolver calibration compared to original settings on delivery from ABB. The value for levelness aims at the circumstance of the anchoring points in the robot base. In order to compensate for an uneven surface, the robot can be recalibrated during installation. If resolver/encoder calibration is changed this will influence the absolute accuracy
Minimum resonance frequency	22 Hz  Note It may affect the manipulator lifetime to have a lower resonance frequency than recommended.	The value is recommended for optimal performance. Due to foundation stiffness, consider robot mass including equipment. ⁱ For information about compensating for foundation flexibility, see the description of <i>Motion Process Mode</i> in the manual that describes the controller software option, see References on page 7 .
Minimum foundation material yield strength	150 MPa	

ⁱ The minimum resonance frequency given should be interpreted as the frequency of the robot mass/inertia, robot assumed stiff, when a foundation translational/torsional elasticity is added, i.e., the stiffness of the pedestal where the robot is mounted. The minimum resonance frequency should not be interpreted as the resonance frequency of the building, floor etc. For example, if the equivalent mass of the floor is very high, it will not affect robot movement, even if the frequency is well below the stated frequency. The robot should be mounted as rigid as possible to the floor.
Disturbances from other machinery will affect the robot and the tool accuracy. The robot has resonance frequencies in the region 10 – 20 Hz and disturbances in this region will be amplified, although somewhat damped by the servo control. This might be a problem, depending on the requirements from the applications. If this is a problem, the robot needs to be isolated from the environment.

Storage conditions, robot

The table shows the allowed storage conditions for the robot:

Parameter	Value
Minimum ambient temperature	-25 °C
Maximum ambient temperature	55 °C
Maximum ambient temperature (less than 24 hrs)	70 °C

Continues on next page

1 Description

1.1.3.1 Technical data

Continued

Parameter	Value
Maximum ambient humidity	95% at constant temperature (gaseous only)

Operating conditions, robot

The table shows the allowed operating conditions for the robot:

Parameter	Value
Minimum ambient temperature	+5°C ⁱ
Maximum ambient temperature	+45°C
Maximum ambient humidity	5% - 95% non-condensing according to IEC61131-2

ⁱ At low environmental temperature < 10°C is, as with any other machine, a warm-up phase recommended to be run with the robot. Otherwise there is a risk that the robot stops or run with lower performance due to temperature dependent oil and grease viscosity.

Protection classes, robot

The table shows the available protection types of the robot, with the corresponding protection class.

Protection type	Protection class ⁱ
Manipulator, protection type Standard	IP30 ⁱⁱ IP54 (option 3350-540)
Manipulator, protection type Clean Room	ISO Class 5 ⁱⁱⁱ

ⁱ According to IEC 60529.

ⁱⁱ The protection class of the ballscrew area is IP20. For more information, please contact ABB.

ⁱⁱⁱ Valid for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65.

Environmental information

The product complies with IEC 63000. *Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances.*

Other technical data

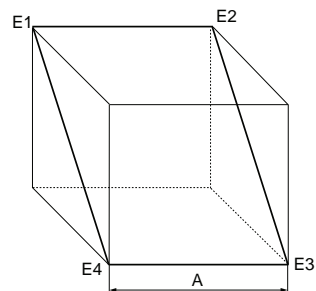
Data	Description	Note
Airborne noise level	The sound pressure level outside the working space.	< 70 dB(A) Leq (acc. to machinery directive 2006/42/EC)

Power consumption at max load with OmniCore C30/C90XT

Type of movement	Power consumption (kW) for all IRB 920 variants
ISO Cube Max. velocity	0.24
Type of movement	Power consumption (kW) for all IRB 920T variants
ISO Cube Max. velocity	0.36
Robot in calibration position	All variants (kW)
Brakes engaged	0.10
Brakes disengaged	0.13

Power consumption at max load with OmniCore E10

Type of movement	Power consumption (kW) for all IRB 920 variants
ISO Cube Max. velocity	0.17
Type of movement	Power consumption (kW) for all IRB 920T variants
ISO Cube Max. velocity	0.29
Robot in calibration position	All variants (kW)
Brakes engaged	0.06
Brakes disengaged	0.10



xx1000000101

Pos	Description
A	250 mm

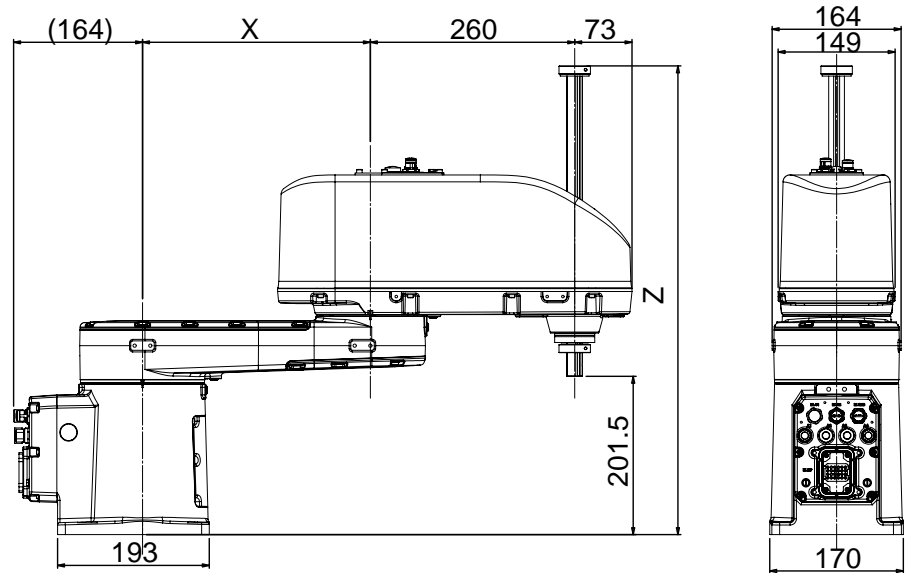
1 Description

1.1.3.2 Robot dimensions

1.1.3.2 Robot dimensions

Dimensions for rear outlet cable version

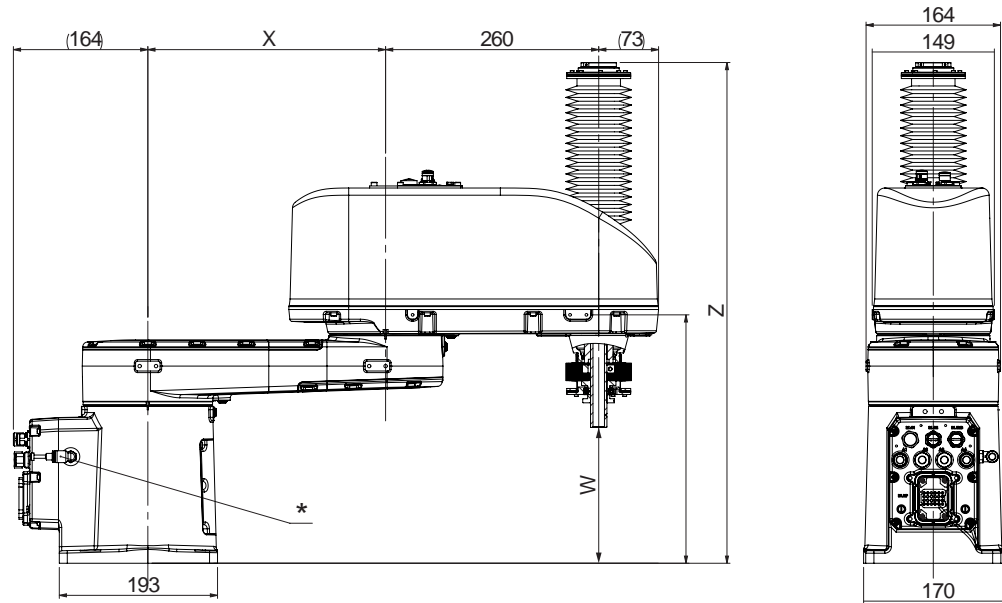
Robots with protection class IP30



xx2000001145

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
X	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	596.5 mm	716.5 mm	596.5 mm	716.5 mm	596.5 mm	716.5 mm

Robots with protection class IP54 (option 3300-540) or with protection type Clean Room (option 3300-1)



xx2100002391

*: For Clean Room only.

Continues on next page

1 Description

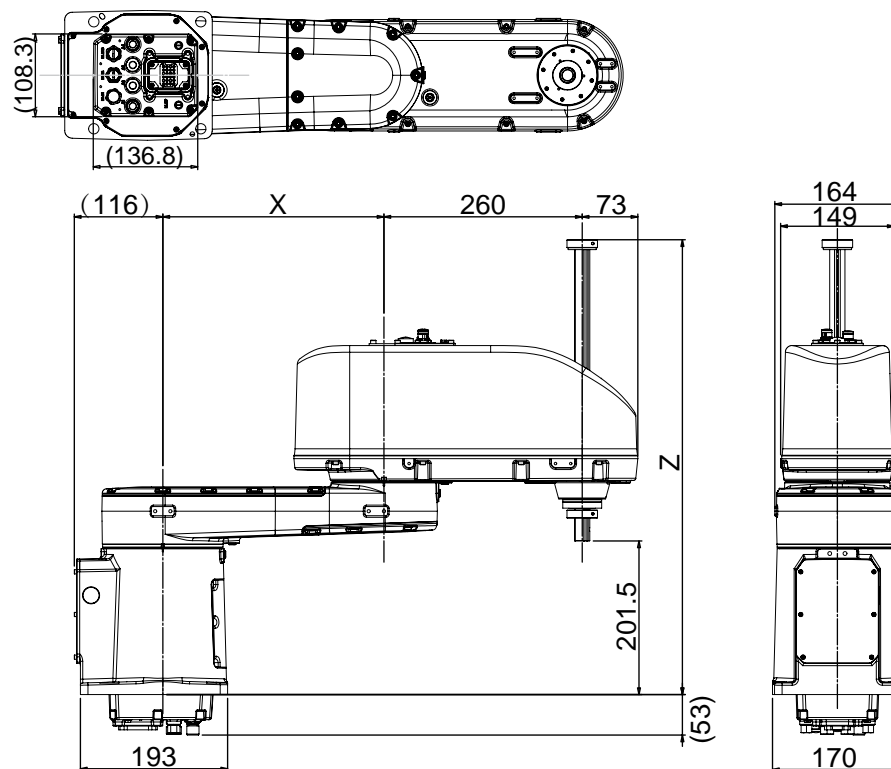
1.1.3.2 Robot dimensions

Continued

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
X	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	610.8 mm	728.7 mm	610.8 mm	728.7 mm	610.8 mm	728.7 mm
W	165.7 mm	150.7 mm	165.7 mm	150.7 mm	165.7 mm	150.7 mm

Dimensions for underneath outlet cable version

Robots with protection class IP30



xx2000001146

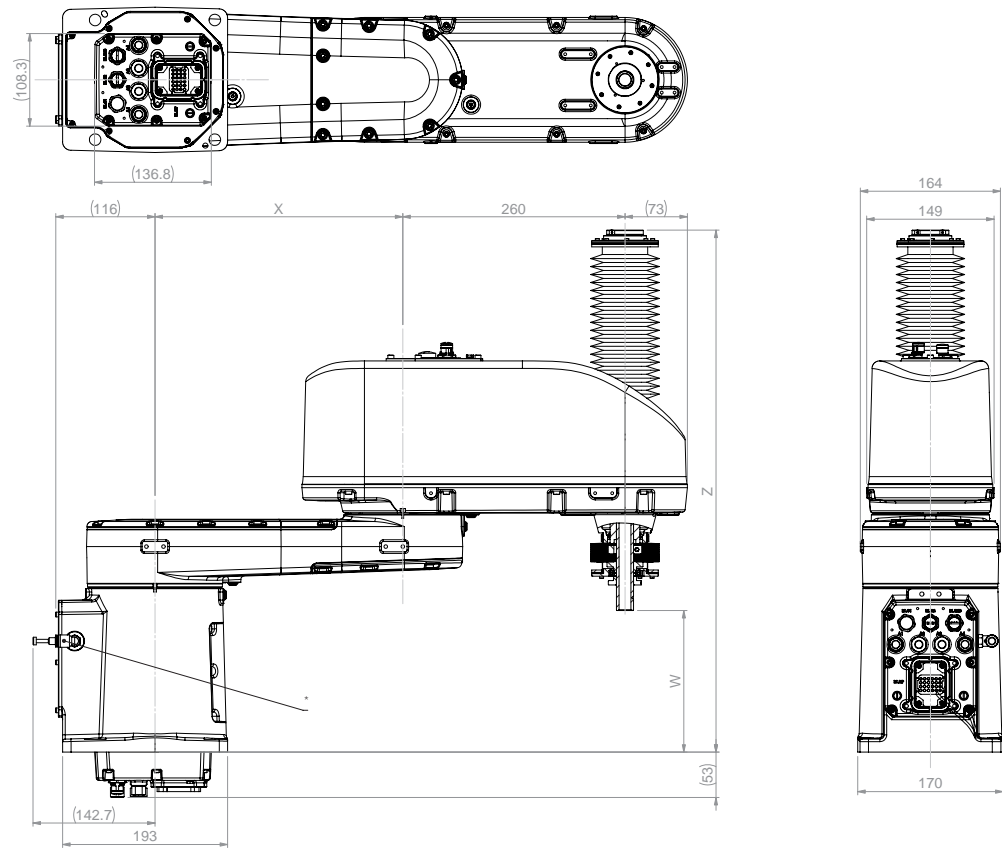
	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
X	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	596.5 mm	716.5 mm	596.5 mm	716.5 mm	596.5 mm	716.5 mm

Continues on next page

1 Description

1.1.3.2 Robot dimensions
Continued

Robots with protection class IP54 (option 3300-540) or with protection type Clean Room (option 3300-1)



xx2100002429

*: For Clean Room only.

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
X	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	610.8 mm	728.7 mm	610.8 mm	728.7 mm	610.8 mm	728.7 mm
W	165.7 mm	150.7 mm	165.7 mm	150.7 mm	165.7 mm	150.7 mm

1.2 Standards

1.2.1 Applicable standards

General

The product is compliant with ISO 10218-1:2011, *Robots for industrial environments - Safety requirements - Part 1 Robots*, and applicable parts in the normative references, as referred to from ISO 10218-1:2011. In case of deviation from ISO 10218-1:2011, these are listed in the declaration of incorporation. The declaration of incorporation is part of the delivery.

Robot standards

Standard	Description
ISO 9283	Manipulating industrial robots – Performance criteria and related test methods
ISO 9787	Robots and robotic devices – Coordinate systems and motion nomenclatures
ISO 9946	Manipulating industrial robots – Presentation of characteristics

Other standards used in design

Standard	Description
IEC 60204-1	Safety of machinery - Electrical equipment of machines - Part 1: General requirements, normative reference from ISO 10218-1
IEC 61000-6-2	Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments
IEC 61000-6-4	Electromagnetic compatibility (EMC) – Part 6-4: Generic standards – Emission standard for industrial environments
ISO 13849-1:2006	Safety of machinery - Safety related parts of control systems - Part 1: General principles for design, normative reference from ISO 10218-1
IEC 61340-5-1	Protection of electronic devices from electrostatic phenomena - General requirements
UL 1740 (option) CSA Z434 (option)	Standards For Safety - Robots and Robotic Equipment Industrial robots and robot Systems - General safety requirements Valid for USA and Canada.

1 Description

1.3.1 Introduction to installation

1.3 Installation

1.3.1 Introduction to installation

General

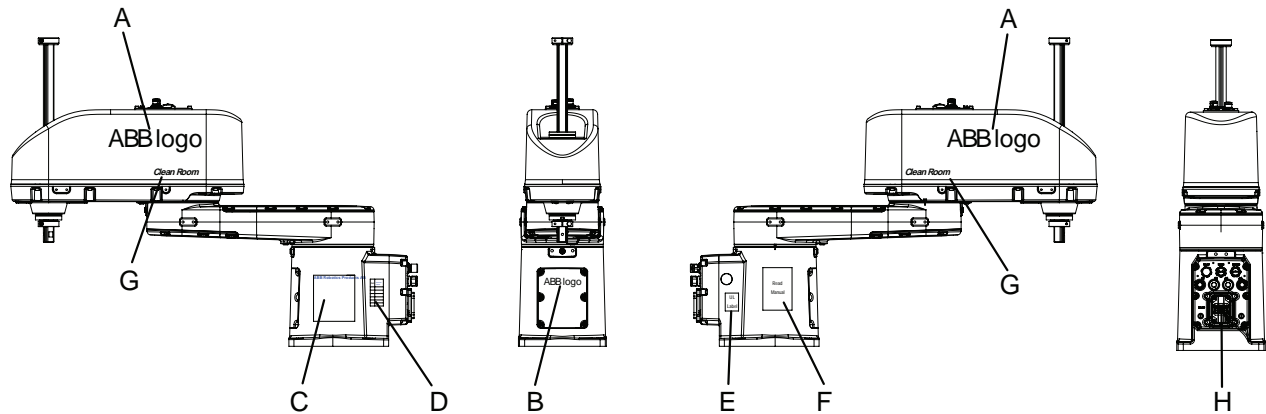
IRB 920 is available in five variants and all variants can only be floor mounted. Depending on the robot variant, an end effector with max. weight of 6 kg including payload, can be mounted on the lower end of the ball screw spline shaft (axis 4). See [Load diagrams on page 36](#).

Extra loads

The outer arm can handle an additional load of 0.5 kg.
See [Fitting equipment on the robot \(robot dimensions\) on page 42](#).

1.3.2 Information labels

Illustration



xx2000001143

A	ABB logo (Big size)
B	ABB logo (Small size)
C	Rating label
D	Calibration label
E	UL label
F	Read manual and caution
G	Clean Room label ⁱ
H	Extra O-ring fitting label

ⁱ Only for robots with protection type Clean Room.

1 Description

1.3.3 Assembling the manipulator

1.3.3 Assembling the manipulator

Attachment screws

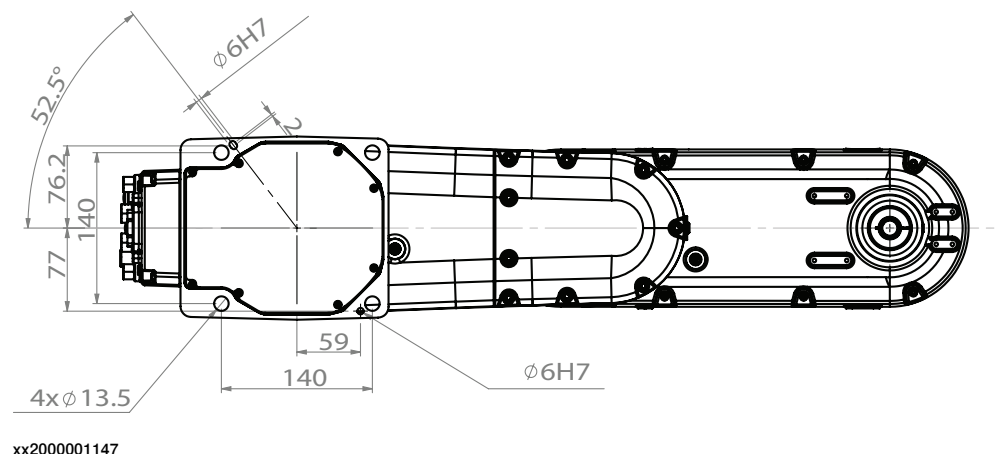
The table below specifies the type of securing screws and washers to be used for securing the robot to the base plate/foundation.

Suitable screws	M12x35 (robot installation directly on foundation)
Quantity	4 pcs
Quality	8.8
Suitable washer	24 x 13 x 2.5, steel hardness class 200HV
Guide pins	2 pcs, D6, ISO 2338 - 6m6x20 - A1
Tightening torque	56 Nm \pm 5.6 Nm
Length of thread engagement	Minimum 17 mm for ground with material yield strength 150 MPa
Level surface requirements	0.1/500 mm

Hole configuration, base

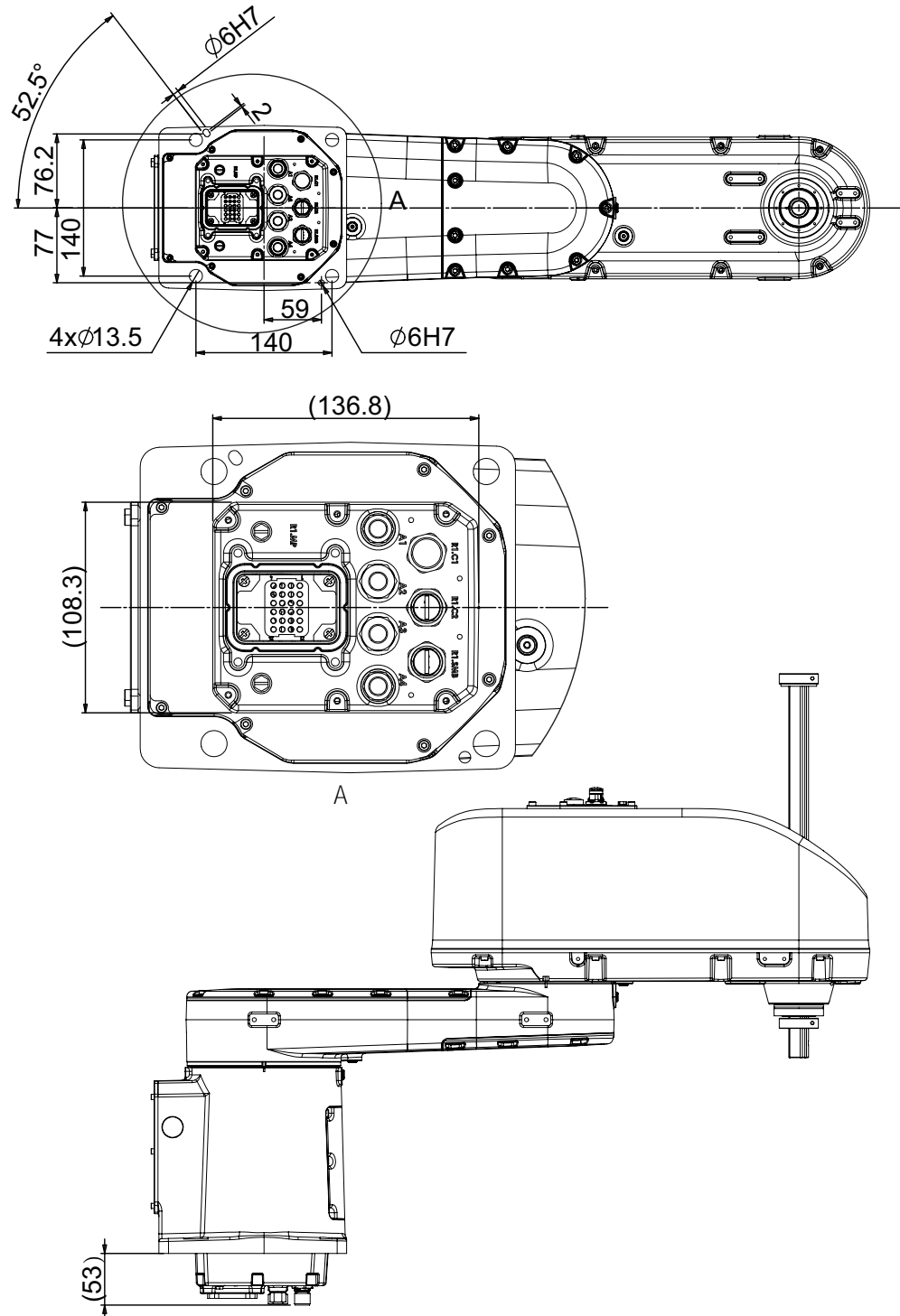
This illustration shows the hole configuration used when securing the robot.

Illustration for rear outlet cable version:



Continues on next page

Illustration for underneath outlet cable version:



xx2000001148

1 Description

1.3.4.1 Adjusting the working range

1.3.4 Restricting the working range

1.3.4.1 Adjusting the working range

Reasons for adjusting the manipulator working range

The working range of each manipulator axis is configured in the software. If there is a risk that the manipulator may collide with other objects at installation site, its working space should be limited. The manipulator must always be able to move freely within its entire working space.

Working range configurations

The parameter values for the axes working range can be altered within the allowed working range and according to available options for the robot, either to limit or to extend a default working range. Allowed working ranges and available options for each manipulator axis are specified in [Working range on page 47](#).

Mechanical stops on the manipulator

Mechanical stops are and can be installed on the manipulator as limiting devices to ensure that the manipulator axis does not exceed the working range values set in the software parameters.



Note

The mechanical stops are only installed as safety precaution to physically stop the robot from exceeding the working range set. A collision with a mechanical stop always requires actions for repair and troubleshooting.

Axis	Fixed mechanical stop ⁱ	Movable mechanical stop ⁱⁱ
Axis 1	yes	no
Axis 2	yes	no
Axis 3	yes	yes
Axis 4	no	no

ⁱ Part of the casting or fixed on the casting and can not /should not be removed.

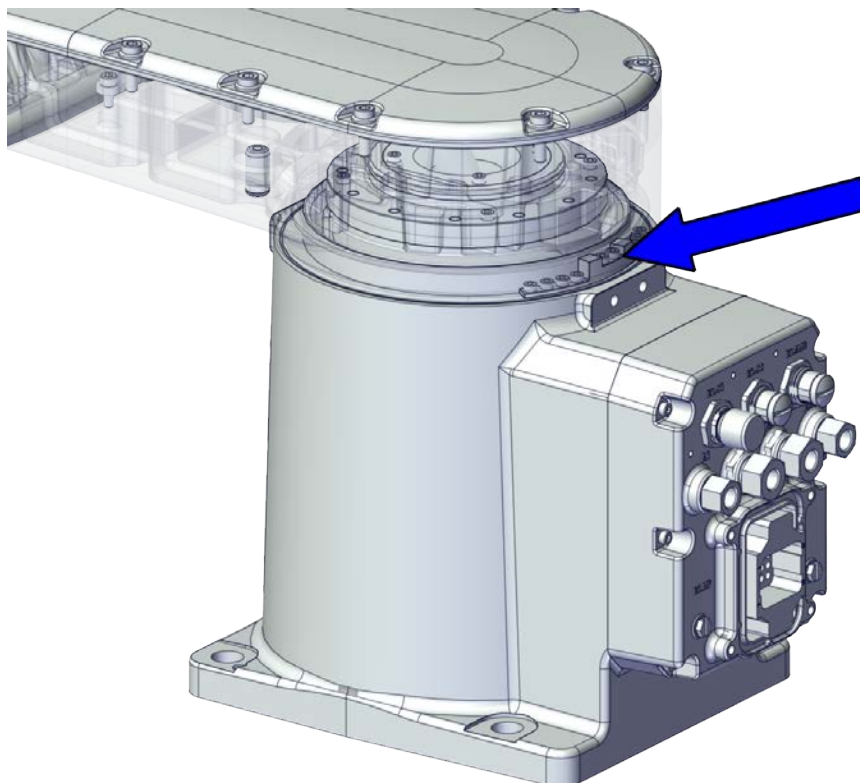
ⁱⁱ Can be installed in a different position to ensure a reduced working range.

1.3.4.2 Mechanically restricting the working range

Axis-1 mechanical stops

Location of the mechanical stop

The figures shows where the axis-1 mechanical stop is placed on the robot.



xx2000001159

Continues on next page

1 Description

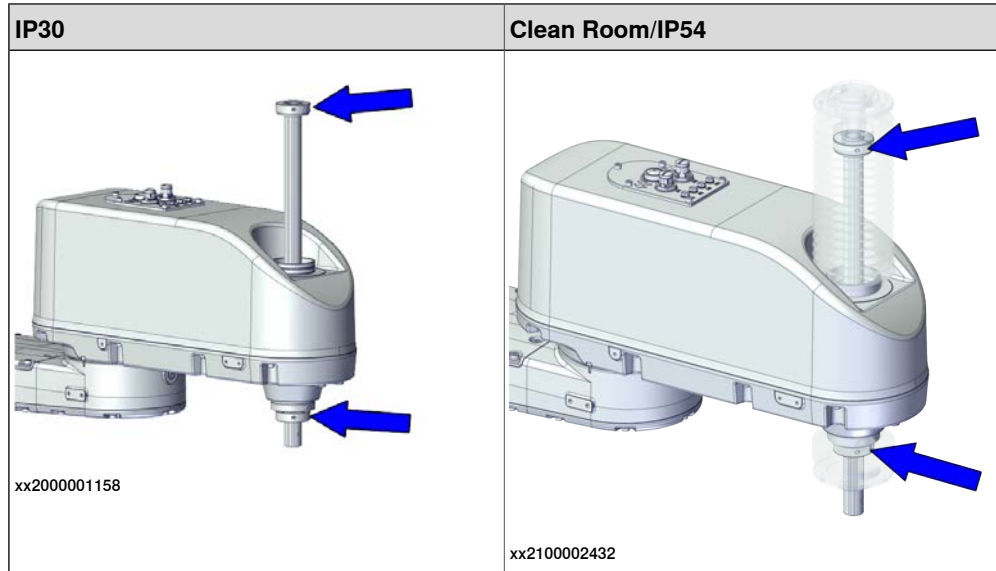
1.3.4.2 Mechanically restricting the working range

Continued

Axis 3 mechanical stops

Location of the mechanical stops

The figures shows where the axis 3 mechanical stops are placed on the robot.



CAUTION

For the robots with protection type Clean Room and protection class IP54, the mechanical stops are inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For the details on removing the bellows, refer to [Replacing the bellows](#).

1.4 Calibration and references

1.4.1 Calibration methods

Overview

This section specifies the different types of calibration and the calibration methods that are supplied by ABB.

More information is available in the product manual.

Types of calibration

Type of calibration	Description	Calibration method
Standard calibration	The calibrated robot is positioned at calibration position. Standard calibration data is found on the SMB (serial measurement board) or EIB in the robot.	Axis Calibration ⁱ
Absolute accuracy calibration (optional)	Based on standard calibration, and besides positioning the robot at synchronization position, the Absolute accuracy calibration also compensates for: <ul style="list-style-type: none"> Mechanical tolerances in the robot structure Deflection due to load Absolute accuracy calibration focuses on positioning accuracy in the Cartesian coordinate system for the robot. Absolute accuracy calibration data is found on the serial measurement board (SMB) or other robot memory. A robot calibrated with Absolute accuracy has the option information printed on its name plate (OmniCore). To regain 100% Absolute accuracy performance, the robot must be recalibrated for absolute accuracy after repair or maintenance that affects the mechanical structure.	CalibWare

ⁱ Only axes 1 and 2 can be calibrated using Axis Calibration method.

Brief description of calibration methods

Axis Calibration method

Axis Calibration is a standard calibration method for calibration of IRB 920. It is the recommended method in order to achieve proper performance.

The following routines are available for the Axis Calibration method:

- Fine calibration
- Update revolution counters
- Reference calibration

The calibration equipment for Axis Calibration is delivered as a toolkit.

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Continues on next page

1 Description

1.4.1 Calibration methods

Continued

CalibWare - Absolute Accuracy calibration

The CalibWare tool guides through the calibration process and calculates new compensation parameters. This is further detailed in the *Application manual - CalibWare Field*.

If a service operation is done to a robot with the option Absolute Accuracy, a new absolute accuracy calibration is required in order to establish full performance. For most cases after replacements that do not include taking apart the robot structure, standard calibration is sufficient.

The Absolute Accuracy option varies according to the robot mounting position. This is printed on the robot name plate for each robot. The robot must be in the correct mounting position when it is recalibrated for absolute accuracy.

1.4.2 Calibration tools for Axis Calibration

Calibration tool set

The calibration tools used for Axis Calibration are designed to meet requirements for calibration performance, durability and safety in case of accidental damage.

The calibration tool will eventually break from fatigue after longer period of use and then needs to be replaced. There is no risk for bad calibrations as long as the calibration tool is in one piece.



WARNING

Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration bushings may cause severe damage to the robot and/or personnel.

Equipment, etc.	Article number	Note
Calibration toolbox, Axis Calibration	3HAC055412-001	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.

Examining the calibration tool

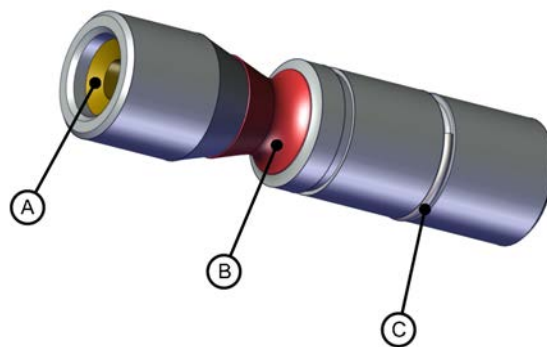
Check prior to usage

Before using the calibration tool, make sure that the tube insert, the plastic protection and the steel spring ring are present.



WARNING

If any part is missing or damaged, the tool must be replaced immediately.



xx1500001914

A	Tube insert
B	Plastic protection
C	Steel spring ring

Continues on next page

1 Description

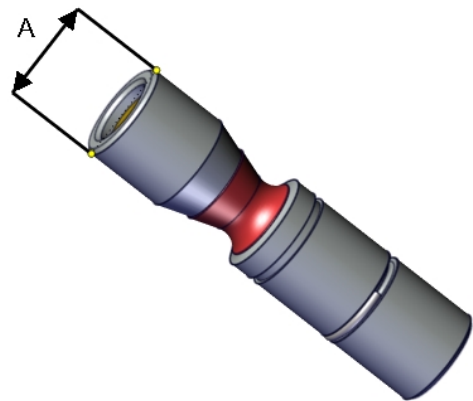
1.4.2 Calibration tools for Axis Calibration

Continued

Periodic check of the calibration tool

If including the calibration tool in a local periodic check system, the following measures should be checked.

- Outer diameter within $\varnothing 12g4$ mm, $\varnothing 8g4$ mm or $\varnothing 6g5$ mm (depending on calibration tool size).
- Straightness within 0.005 mm.



xx1500000951

A	Outer diameter
---	----------------


Identifying the calibrating tools

It is possible to make the calibration tool identifiable with, for example, an RFID chip. The procedure of how to install an RFID chip is described below.



Note

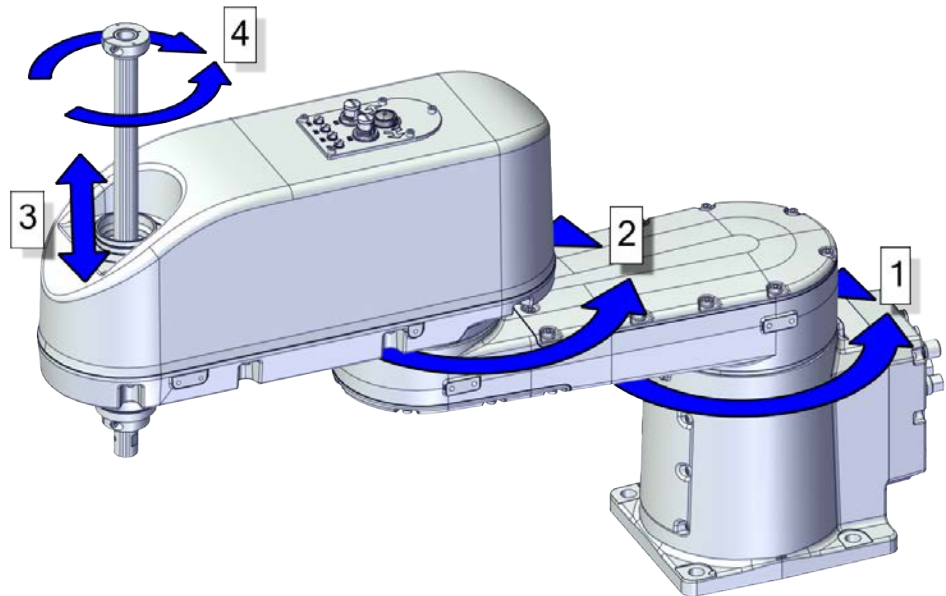
The tool identifier is NOT delivered from ABB, it is a customized solution.

	Action	Note
1	<p>It is possible to use any RFID solution, with the correct dimensions. ABB has verified function on some suppliers fulfilling the requirements of NFC compatible devices (13.56 Mhz) according to ISO 14443 or ISO 15693.</p> <div>Note<p>The maximum dimensions on the RFID chip must not exceed $\varnothing 7.9$ mm x 8.0 mm, $\varnothing 5.9$ mm x 8.0 mm or $\varnothing 3.9$ mm x 8.0 mm (depending on calibration tool size).</p></div>	
2	<p>There is a cavity on one end of the calibration tool in which the RFID chip can be installed.</p> <p>Install the RFID chip according to supplier instructions.</p> <p>Install the chip in flush with the tool end.</p>	

1.4.3 Fine calibration

General

Fine calibration is made by moving the axes so that the synchronization mark on each joint is aligned. For detailed information on calibration of the robot see *Product manual - IRB 920*.



xx2100000931

Position	Description	Position	Description
1	Axis 1	2	Axis 2
3	Axis 3	4	Axis 4

1 Description

1.4.4 Absolute Accuracy option

1.4.4 Absolute Accuracy option

Purpose

Absolute Accuracy is a calibration concept that improves TCP accuracy. The difference between an ideal robot and a real robot can be several millimeters, resulting from mechanical tolerances and deflection in the robot structure. *Absolute Accuracy* compensates for these differences.

Here are some examples of when this accuracy is important:

- Exchangeability of robots
- Offline programming with no or minimum touch-up
- Online programming with accurate movement and reorientation of tool
- Programming with accurate offset movement in relation to eg. vision system or offset programming
- Re-use of programs between applications

The option *Absolute Accuracy* is integrated in the controller algorithms and does not need external equipment or calculation.



Note

The performance data is applicable to the corresponding RobotWare version of the individual robot.



Note

Singularities might appear in slightly different positions on a real robot compared to RobotStudio, where *Absolute Accuracy* is off compared to the real controller.

What is included

Every *Absolute Accuracy* robot is delivered with:

- compensation parameters saved in the robot memory
- a birth certificate representing the *Absolute Accuracy* measurement protocol for the calibration and verification sequence.

A robot with *Absolute Accuracy* calibration has a label with this information on the manipulator.

Absolute Accuracy supports floor mounted, wall mounted, and ceiling mounted installations. The compensation parameters that are saved in the robot memory differ depending on which *Absolute Accuracy* option is selected.

When is *Absolute Accuracy* being used

Absolute Accuracy works on a robot target in Cartesian coordinates, not on the individual joints. Therefore, joint based movements (e.g. `MoveAbsJ`) will not be affected.

Continues on next page

If the robot is inverted, the Absolute Accuracy calibration must be performed when the robot is inverted.

Absolute Accuracy active

Absolute Accuracy will be active in the following cases:

- Any motion function based on robtargets (e.g. `MoveL`) and `ModPos` on robtargets
- Reorientation jogging
- Linear jogging
- Tool definition (4, 5, 6 point tool definition, room fixed TCP, stationary tool)
- Work object definition

Absolute Accuracy not active

The following are examples of when Absolute Accuracy is not active:

- Any motion function based on a jointtarget (`MoveAbsJ`)
- Independent joint
- Joint based jogging

RAPID instructions

There are no RAPID instructions included in this option.

Production data

Typical production data regarding calibration are:

Robot	Positioning accuracy (mm)		
	Average	Max	% Within 1 mm
IRB 920T-6/0.45	0.25	0.5	100
IRB 920T-6/0.55	0.25	0.5	100
IRB 920T-6/0.65	0.25	0.5	100
IRB 920-6/0.55	0.25	0.5	100
IRB 920-6/0.65	0.25	0.5	100

1 Description

1.5.1 Introduction to load diagram

1.5 Load diagrams

1.5.1 Introduction to load diagram

Information



WARNING

It is very important to always define correct actual load data and correct payload of the robot. Incorrect definitions of load data can result in overloading of the robot.

If incorrect load data is used, and/or if loads outside the load diagram are used, the following parts can be damaged due to overload:

- motors
- gearboxes
- mechanical structure
- ball screw spline unit



WARNING

In RobotWare, the service routine LoadIdentify can be used to determine correct load parameters. The routine automatically defines the tool and the load.

See *Operating manual - OmniCore*, for detailed information.



WARNING

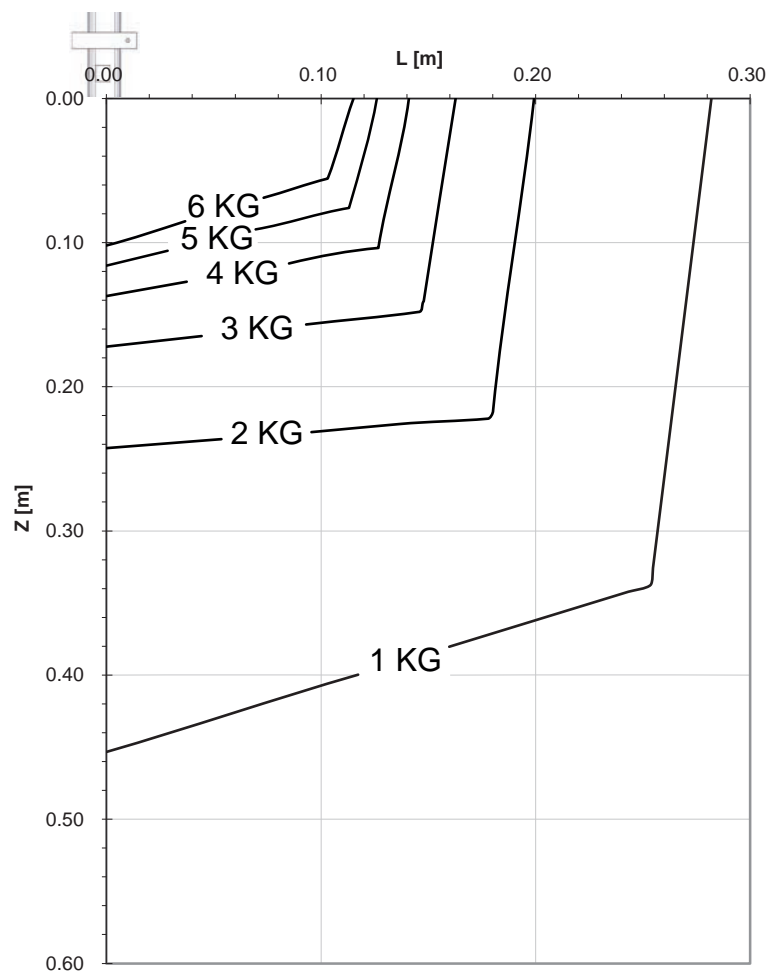
Robots running with incorrect load data and/or with loads outside the load diagram, will not be covered by robot warranty.

General

The load diagram includes a nominal pay load inertia, J_o of 0.01 kgm^2 . At different moment of inertia the load diagram will be changed. For robots that are inverted mounted, the load diagrams as given are valid and thus it is also possible to use RobotLoad within those tilt and axis limits.

1.5.2 Diagrams

IRB 920T-6/0.45



xx2000001807

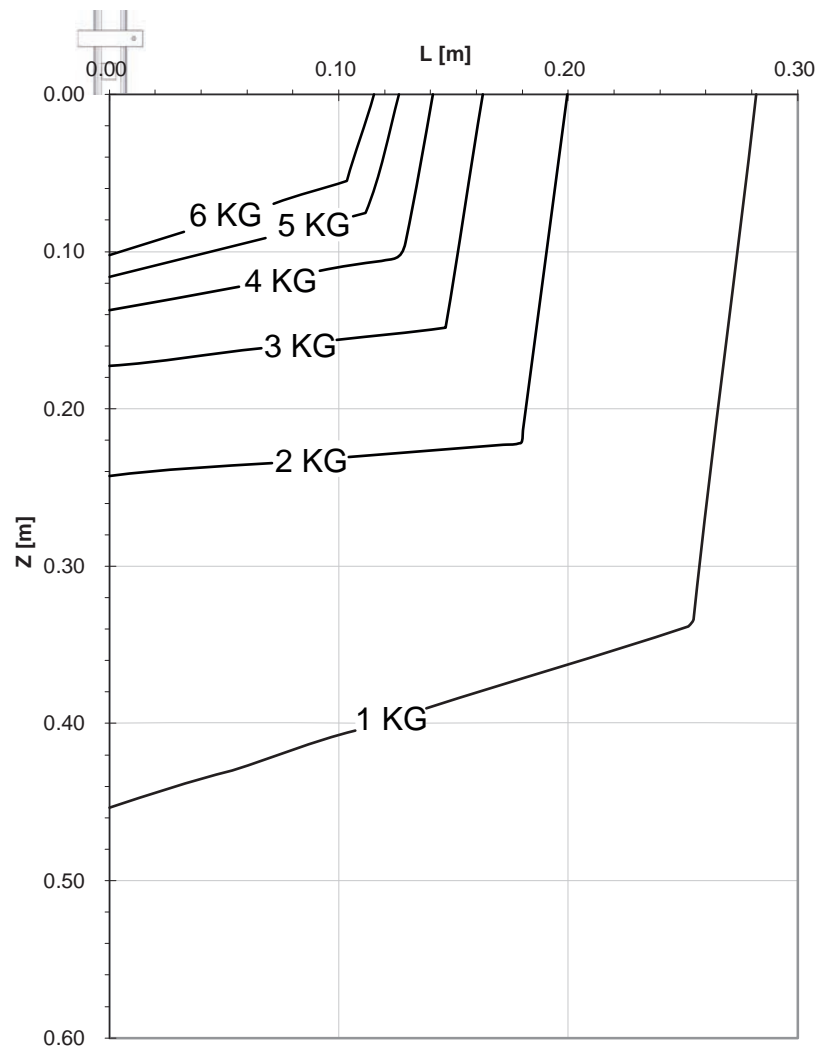
	Description
Max load	6 kg
Z _{max}	0.102 m
L _{max}	0.115 m

Continues on next page

1 Description

1.5.2 Diagrams
Continued

IRB 920T-6/0.55 and IRB 920-6/0.55

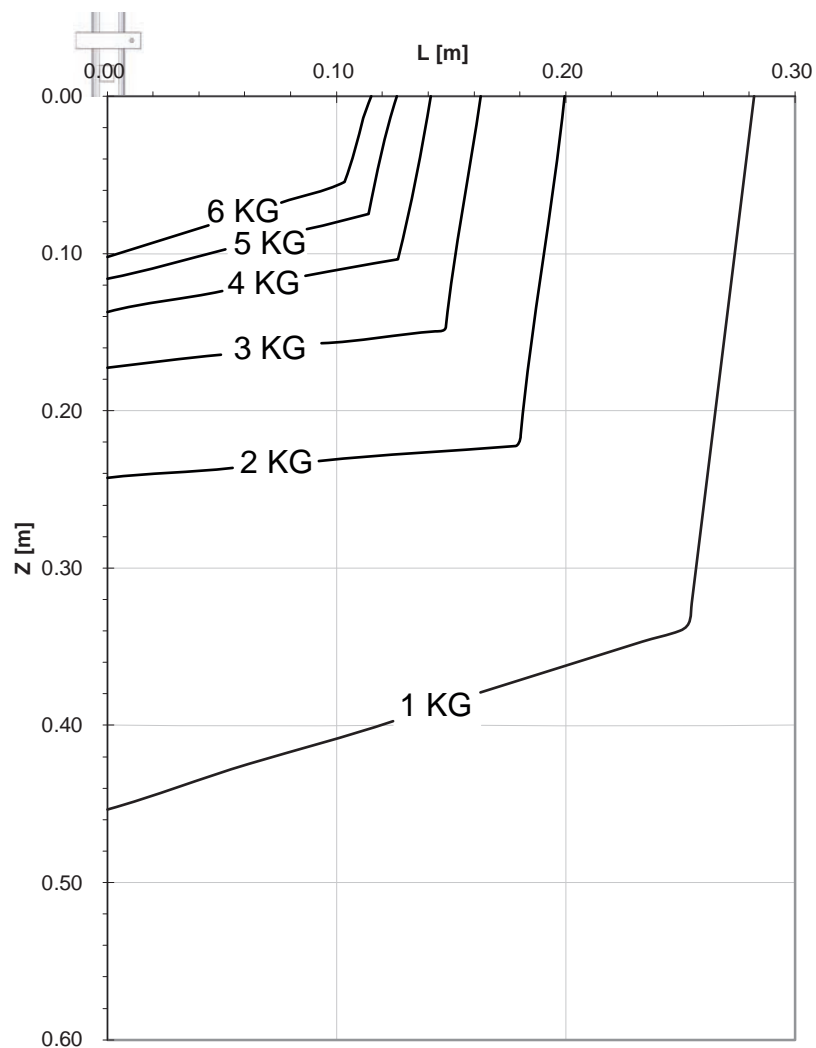


xx2000001808

	Description
Max load	6 kg
Z_{max}	0.102 m
L_{max}	0.115 m

Continues on next page

IRB 920T-6/0.65 and IRB 920-6/0.65



xx2000001809

	Description
Max load	6 kg
z_{\max}	0.102 m
L_{\max}	0.115 m

1 Description

1.5.3 Maximum load and moment of inertia

1.5.3 Maximum load and moment of inertia

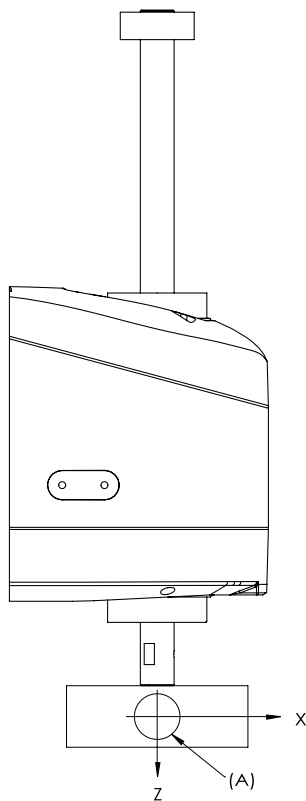
General

Total load given as: Mass in kg, center of gravity (Z and L) in m and moment of inertia (J_{ox} , J_{oy} , J_{oz}) in kgm^2 . $L = \sqrt{X^2 + Y^2}$.

For IRB 920, L is 0 mm at the default rating and its maximum value changes with the payload. See [Load diagrams on page 36](#).

Full movement

Axis	Robot variant	Max. value
4	IRB 920T-6/0.45	$J_4 = \text{Mass} \times L^2 + J_{oz} \leq 0.05 \text{ kgm}^2$
	IRB 920T-6/0.55 IRB 920-6/0.55	$J_4 = \text{Mass} \times L^2 + J_{oz} \leq 0.12 \text{ kgm}^2$
	IRB 920T-6/0.65 IRB 920-6/0.65	$J_4 = \text{Mass} \times L^2 + J_{oz} \leq 0.12 \text{ kgm}^2$



xx1900001317

Position	Description
A	Center of gravity
J_{ox} , J_{oy} , J_{oz}	Max. moment of inertia around the X, Y and Z axes at center of gravity.

1.5.4 Maximum TCP acceleration

General

Higher values can be reached with lower loads than the nominal because of our dynamical motion control QuickMove2. For specific values in the unique customer cycle, or for robots not listed in the table below, we recommend to use RobotStudio.

Maximum Cartesian design acceleration for nominal loads

Robot type	E-stop Max acceleration at nominal load COG [m/s ²]		Controlled Motion Max acceleration at nominal load COG [m/s ²]	
	XYZ	XY	XYZ	XY
IRB 920T-6/0.45	64	63	41	31
IRB 920T-6/0.55	78	78	41	32
IRB 920T-6/0.65	71	70	42	30
IRB 920-6/0.55	70	62	31	22
IRB 920-6/0.65	65	59	30	21



Note

Acceleration levels for emergency stop and controlled motion includes acceleration due to gravitational forces. Nominal load is defined with nominal mass and cog with max offset in Z and L (see the load diagram).

1 Description

1.6 Fitting equipment on the robot (robot dimensions)

1.6 Fitting equipment on the robot (robot dimensions)

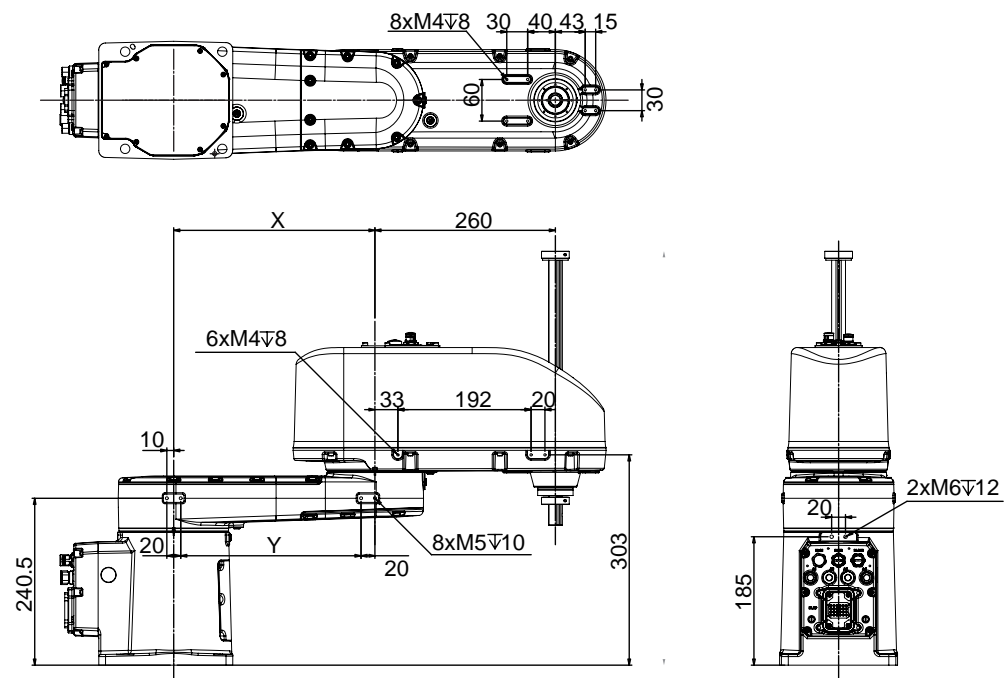
Attachment holes and dimensions

Extra loads can be mounted on robot. Definitions of dimensions and masses are shown in the following figures. The robot is supplied with holes for fitting extra equipment.

Maximum allowed arm load depends on center of gravity of arm load and robot payload.

Holes for fitting extra equipment

Illustration for rear outlet cable version:



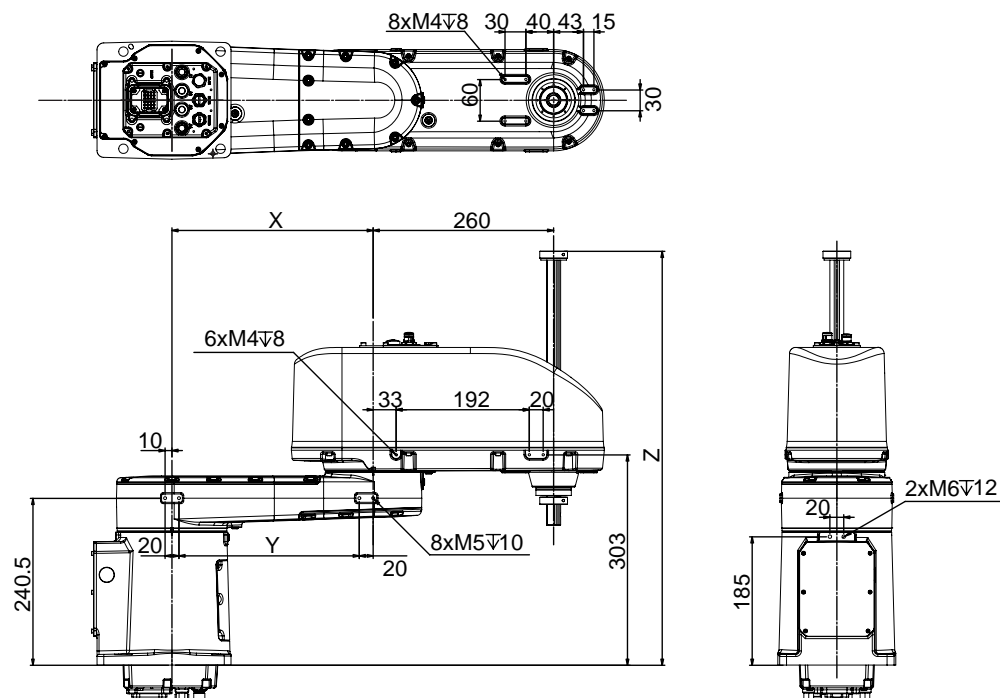
xx2000001149

Continues on next page

1.6 Fitting equipment on the robot (robot dimensions)

Continued

Illustration for underneath outlet cable version:



xx2000001150

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
X	190mm	190mm	290mm	290mm	390mm	390mm
Y	160mm	160mm	260mm	260mm	360mm	360mm
Z	596.5	716.5	596.5	716.5	596.5	716.5

Fitting of end effector to the ball screw spline shaft

An end effector can be attached to the lower end of the shaft of the ball screw spline unit. The dimensions for fitting the end effector is shown in the following figure.

**Note**

Mounting of other equipment on the IRB 920 may damage the gearboxes.

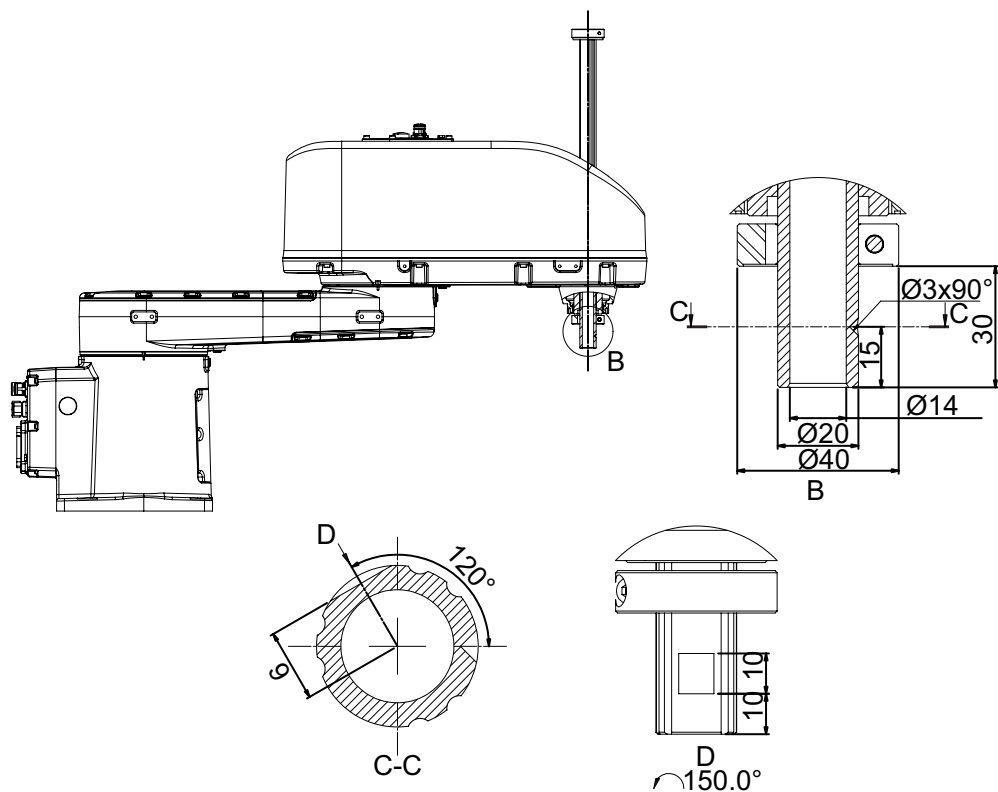
Continues on next page

1 Description

1.6 Fitting equipment on the robot (robot dimensions)

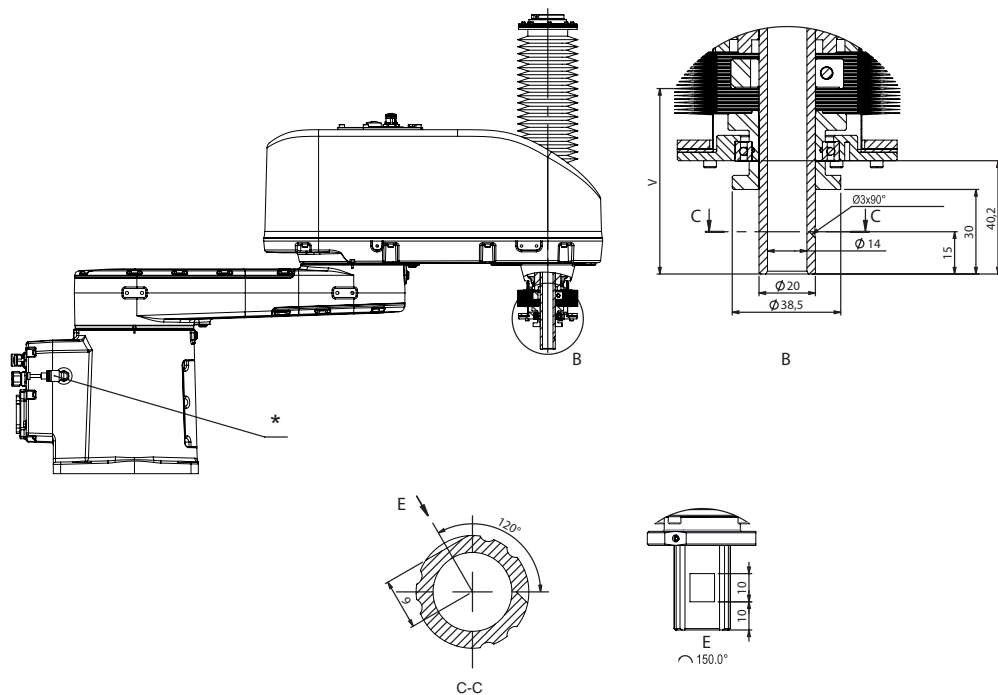
Continued

Robots with protection class IP30



xx2000001157

Robots with protection class IP54 (option 3300-540) or with protection type Clean Room (option 3300-1)



xx2100002394

*: For Clean Room only.

Continues on next page

1.6 Fitting equipment on the robot (robot dimensions)*Continued*

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
V	65.8 mm	80.8 mm	65.8 mm	80.8 mm	65.8 mm	80.8 mm

Fastener quality

When fitting tools on the tool flange, only use screws with quality 12.9. For other equipment use suitable screws and tightening torque for your application.

1 Description

1.7 Maintenance and troubleshooting

1.7 Maintenance and troubleshooting

General

The robot requires only minimum maintenance during operation. It has been designed to make it as easy to service as possible:

- Maintenance-free AC motors are used.
- Grease is used for the gearboxes.
- The cabling is routed for longevity, and in the unlikely event of a failure, its modular design makes it easy to change.

Maintenance

The maintenance intervals depend on the use of the robot. The required maintenance activities also depend on the selected options. For detailed information on maintenance procedures, see the maintenance section in *Product manual - IRB 920*.

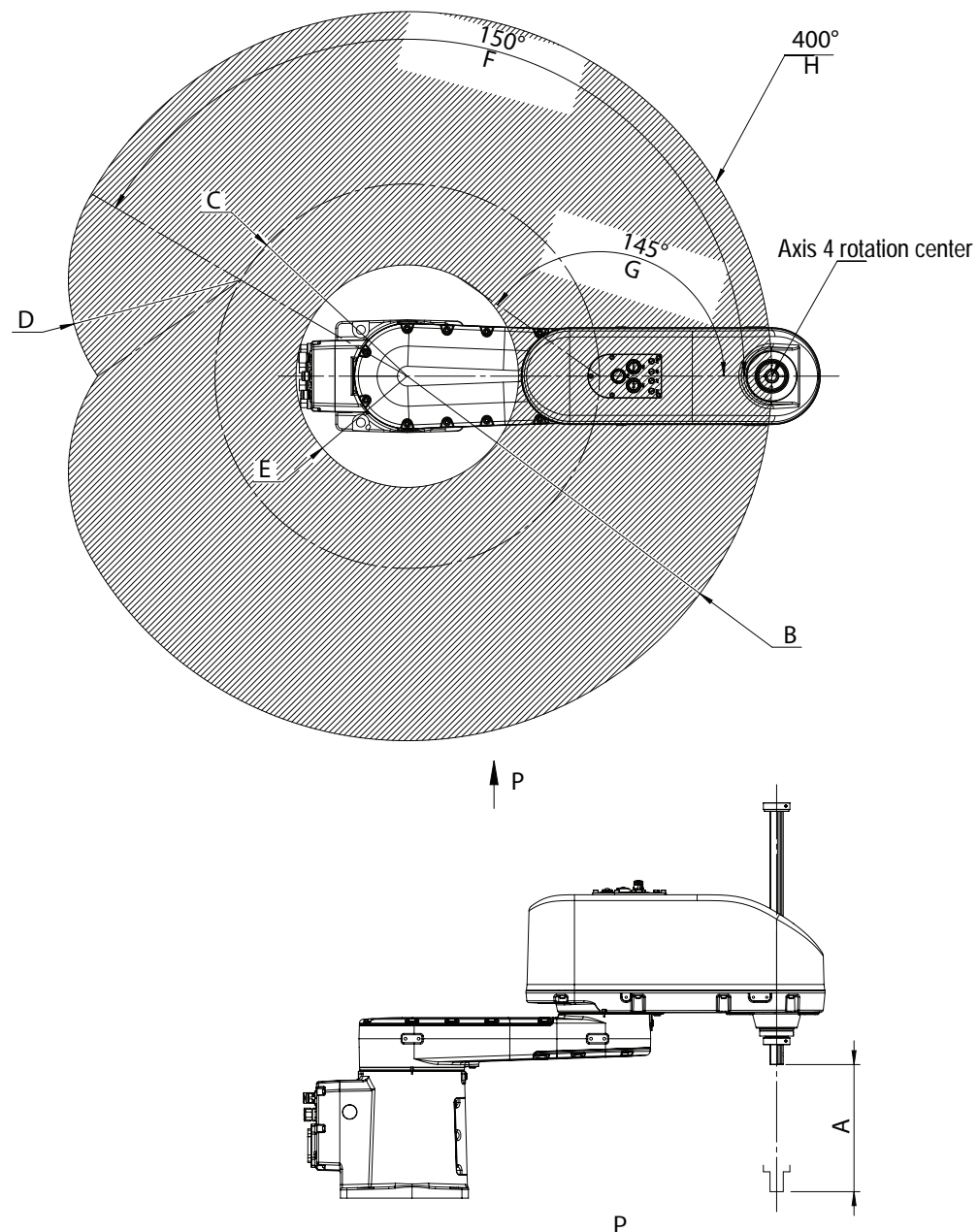
1.8 Robot motion

1.8.1 Working range

Illustration, working range

Robots with protection class IP30

This illustration shows the unrestricted working range of the robot.



xx2000001137

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
A (Axis3)	180 mm	300 mm	180 mm	300 mm	180 mm	300 mm

Continues on next page

1 Description

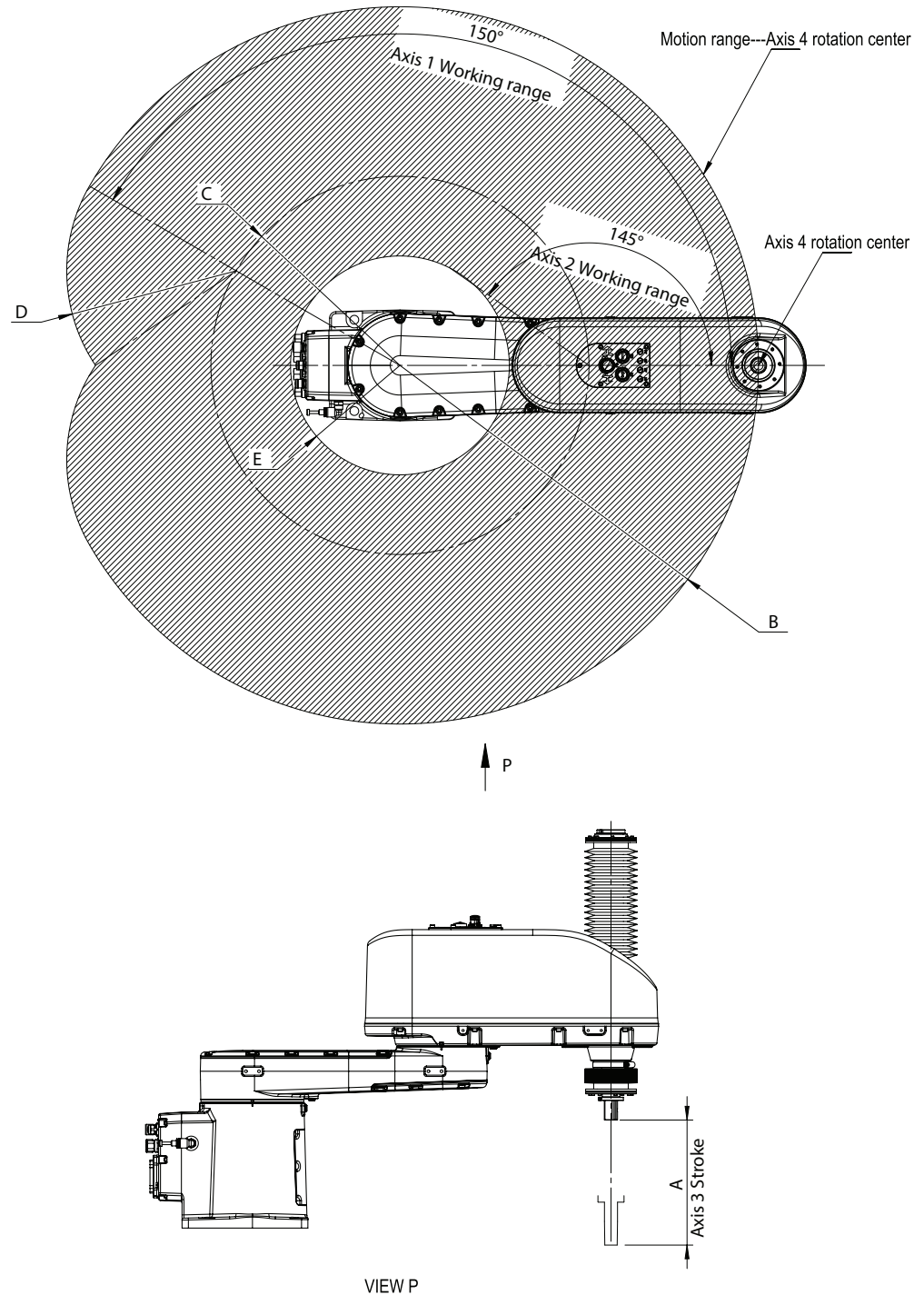
1.8.1 Working range

Continued

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
B	450 mm		550 mm		650 mm	
C	190 mm		290 mm		390 mm	
D	260 mm					
E	150.9 mm		167.8 mm		231.5 mm	
F (Axis1)	±150°					
G (Axis2)	±145°					
H (Axis4)	±400°					

Continues on next page

Robots with protection class IP54 or with protection type Clean Room



xx2100002430

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
A (Axis3)	145 mm	250 mm	145 mm	250 mm	145 mm	250 mm
B	450 mm		550 mm		650 mm	
C	190 mm		290 mm		390 mm	

Continues on next page

1 Description

1.8.1 Working range

Continued

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
D	260 mm					
E	150.9 mm		167.8 mm		231.5 mm	
F (Axis1)	±150°					
G (Axis2)	±145°					
H (Axis4)	±400°					

Working range

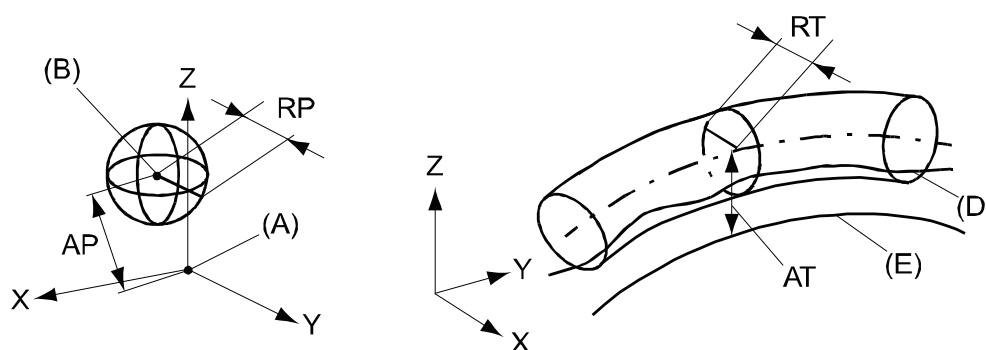
Axis	Working range	Note
Axis 1	$\pm 150^\circ$	
Axis 2	$\pm 145^\circ$	
Axis 3	Robots with protection class IP30 (option 3300-14) 180 mm/300 mm	Value for restricted working range.
	Robots with protection class IP54 (option 3300-540) or with protection type Clean Room (option 3300-1) 145 mm/250 mm	Value for restricted working range.
Axis 4	$\pm 400^\circ$	Default value.

1.8.2 Performance according to ISO 9283

General

At maximum load, maximum offset and 1.6 m/s velocity on the inclined ISO test plane, with all six axes in motion. Values in the table below are the average result of measurements on a small number of robots. The result may differ depending on where in the working range the robot is positioning, velocity, arm configuration, from which direction the position is approached, the load direction of the arm system. Backlashes in gearboxes also affect the result.

The figures for AP, RP, AT and RT are measured according to figure below.



xx080000424

Pos	Description	Pos	Description
A	Programmed position	E	Programmed path
B	Mean position at program execution	D	Actual path at program execution
AP	Mean distance from programmed position	AT	Max deviation from E to average path
RP	Tolerance of position B at repeated positioning	RT	Tolerance of the path at repeated program execution

IRB 920T	6/0.45	6/0.55	6/0.65
Pose accuracy, AP ⁱ (mm)	0.01	0.01	0.01
Pose repeatability, RP (mm)	0.01	0.02	0.02
Pose stabilization time, PSt (s) within 0.1 mm of the position	0.17	0.17	0.16
Path accuracy, AT (mm)	0.93	1.30	0.83
Path repeatability, RT (mm)	0.03	0.03	0.03

ⁱ AP according to the ISO test above, is the difference between the taught position (position manually modified in the cell) and the average position obtained during program execution.

IRB 920	6/0.55	6/0.65
Pose accuracy, AP ⁱ (mm)	0.008	0.008
Pose repeatability, RP (mm)	0.019	0.012
Pose stabilization time, PSt (s) within 0.1 mm of the position	0.106	0.175
Path accuracy, AT (mm)	0.583	0.483

Continues on next page

1 Description

1.8.2 Performance according to ISO 9283

Continued

IRB 920	6/0.55	6/0.65
Path repeatability, RT (mm)	0.027	0.031

ⁱ AP according to the ISO test above, is the difference between the taught position (position manually modified in the cell) and the average position obtained during program execution.

1.8.3 Velocity

Maximum axis speed

With OmniCore C30/90XT

Robot type	Axis 1	Axis 2	Axis 3	Axis 4
IRB 920T-6/0.45	396 °/s	780 °/s	1,200 mm/s	2,500 °/s
IRB 920T-6/0.55	396 °/s	780 °/s	1,200 mm/s	2,500 °/s
IRB 920T-6/0.65	396 °/s	780 °/s	1,200 mm/s	2,500 °/s
IRB 920-6/0.55	420 °/s	701 °/s	1,110 mm/s	2,500 °/s
IRB 920-6/0.65	420 °/s	701 °/s	1,110 mm/s	2,500 °/s

With OmniCore E10

Robot type	Axis 1	Axis 2	Axis 3	Axis 4
IRB 920T-6/0.45	420 °/s	780 °/s	1,200 mm/s	2,500 °/s
IRB 920T-6/0.55	420 °/s	780 °/s	1,200 mm/s	2,500 °/s
IRB 920T-6/0.65	420 °/s	780 °/s	1,200 mm/s	2,500 °/s
IRB 920-6/0.55	420 °/s	701 °/s	1,110 mm/s	2,500 °/s
IRB 920-6/0.65	420 °/s	701 °/s	1,110 mm/s	2,500 °/s

There is a supervision function to prevent overheating in applications with intensive and frequent movements (high duty cycle).

Down force (Z-stroke)

Robot Version	IRB 920T-6/0.45	IRB 920T-6/0.55	IRB 920T-6/0.65	IRB 920-6/0.55	IRB 920-6/0.65
Max down force (Z stroke)	200 N	200 N	200 N	200 N	200 N

Suggested instruction:

Down force (N)	Force maintaining duration (S)	Force maintaining duty ratio ⁱ (%)	Force increment speed ⁱⁱ (mm/s)
<=200	<=15	<=50	<=1

ⁱ The ratio of down force maintaining duration / total cycle time

ⁱⁱ High speed is not recommended to avoid instantaneous down force larger than 200 N.

1 Description

1.9.1 Robot stopping distances according to ISO 10218-1

1.9 Robot stopping distances and times

1.9.1 Robot stopping distances according to ISO 10218-1

About the data for robot stopping distances and times

All measurements and calculations of stopping distances and times are done according to ISO 10218-1, with single axis motion on axes 1, 2, and 3. If more than one axis is used for the movement, then the stopping distance and time can be longer or shorter. The movement of the axes does not necessarily represent the actual application. Therefore, the braking distance must be validated for each application.

Normal delays of the hardware and software are taken into account. See more about the delays and their impact on the results, [Reading the data on page 57](#).

The stopping distances and times are presented using the tool data and extension zones presented for the respected robot variant. These variables are 100%, 66%, and 33% of the maximum values for the robot.

The stop categories 0 and 1 are according to IEC 60204-1.



Note

The category 0 stop is not necessarily the worst case (depending on load, speed, application, wear, etc.).



Note

For SCARA robots without brakes on axis 1 and 2, the stopping distances for category 0 stops in actual applications can be longer than those stated in this document because without brakes, it is the friction that will stop the robot (on axes without brakes).



Note

The stop category 1 is a controlled stop and will therefore have less deviation from the programmed path compared with a stop category 0.

Loads

The tool data that is used is presented for the respective robot variant.

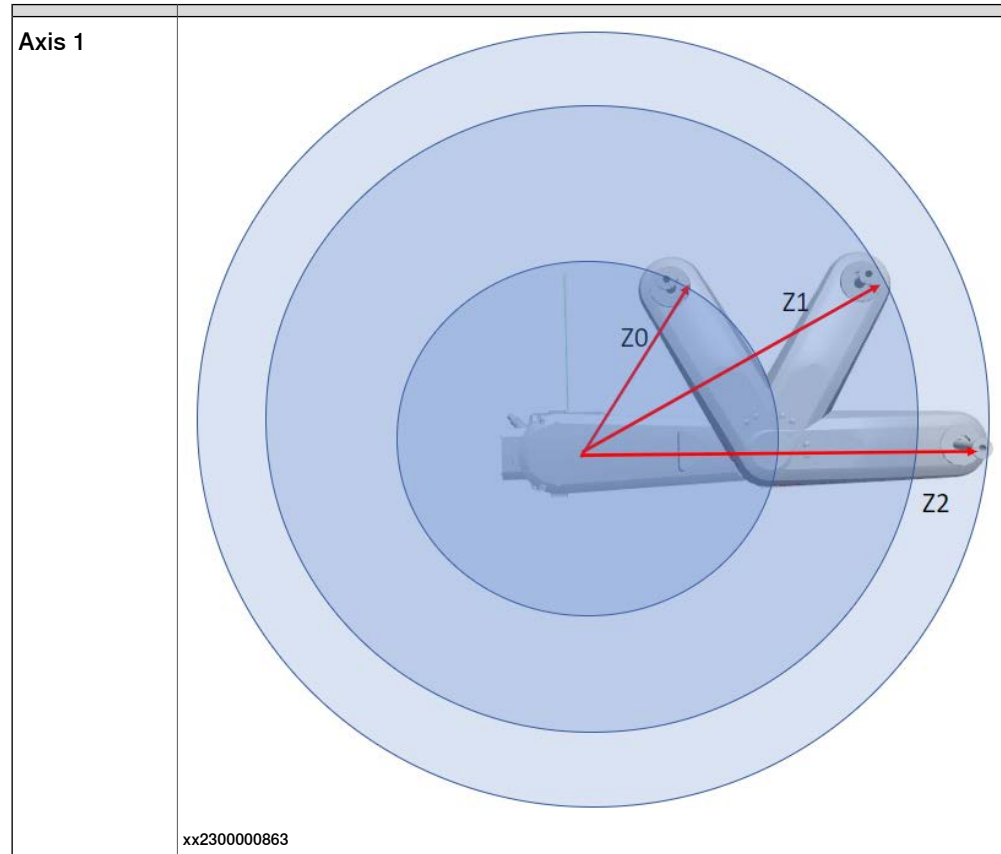
The used loads represent the rated load. No arm load is used. See the [Load diagrams on page 36](#).

Continues on next page

Extension zones

The extension zone for the stop category 1 is based on the tool mounting interface (tool flange) with the axis angles according to the following illustrations. The zone data is presented for the respective robot variant.

The extension zone outer limits are defined by the TCP0 position for the stated angles.

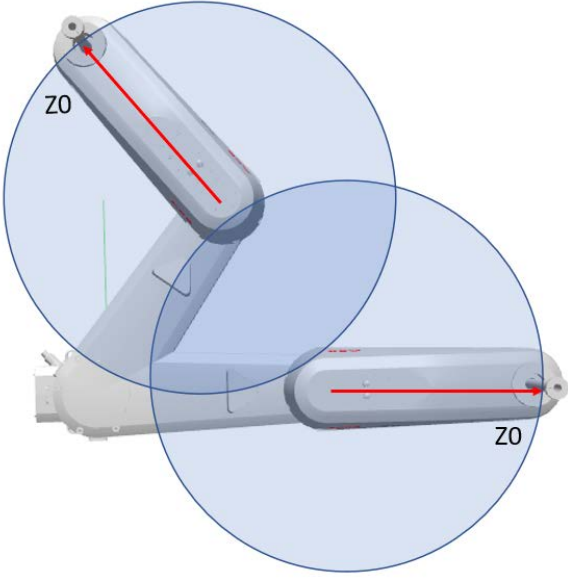
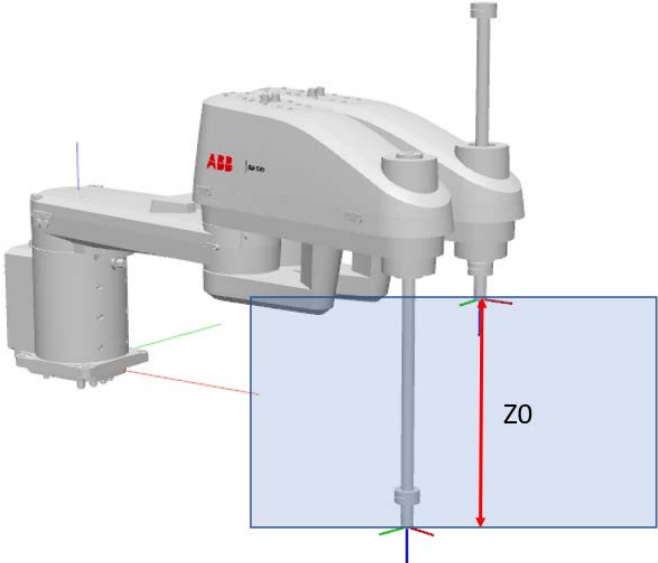


Continues on next page

1 Description

1.9.1 Robot stopping distances according to ISO 10218-1

Continued

Axis 2	 <p>Diagram illustrating the stopping distance measurement for Axis 2. The diagram shows a robotic arm segment with a red line indicating the axis of rotation. Two overlapping blue circles represent the stopping distance, labeled Z0. The diagram is identified by the code xx2300000864.</p>
Axis 3	 <p>Diagram illustrating the stopping distance measurement for Axis 3. The diagram shows a robotic arm segment with a red line indicating the axis of rotation. A blue rectangle represents the stopping distance, labeled Z0. The diagram is identified by the code xx2300000865.</p>

Speed

The speed in the simulations is based on TCP0.

The TCP0 speed is measured in meters per second when the stop is triggered.

Stopping distances

The stopping distance is measured in degrees or millimeters (depending on axis).

Stopping times

The stopping time is measured in seconds.

Continues on next page

Limitations

The stopping distance can vary depending on additional loads on the robot.

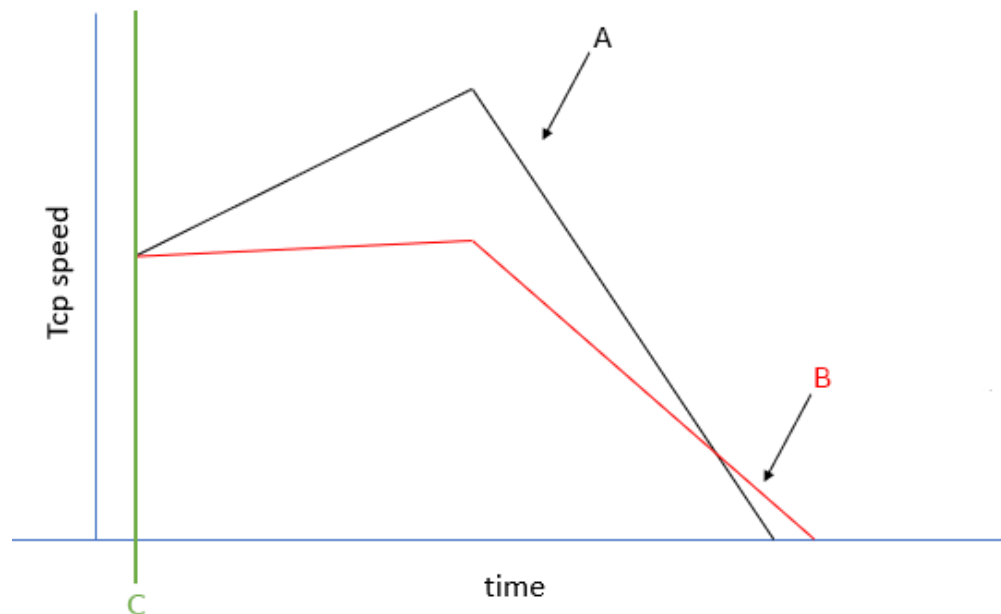
The stopping distance for category 0 stops can vary depending on the individual brakes and the joint friction.

Reading the data

The data for stop category 0 is presented in tables, with distance and time for each axis.

The data for stop category 1 is presented as graphs with curves representing the different loads.

There is a short delay in the stop, which means that if the axis is accelerating when the stop is initiated (C), it will continue to accelerate during this delay time. This can result in graphs where a higher load (A) gives shorter stopping distance than a smaller load (B).



xx2300001041

The tcp speed is the actual speed when the stop is initiated, which is not necessarily the programmed speed.

1 Description

1.9.2 Measuring stopping distance and time

1.9.2 Measuring stopping distance and time

Preparations before measuring

For measurement and calculation of overall system stopping performance, see ISO 13855:2010.

The measurement shall be done for the selected stop category. The emergency stop button on the robot controller is configured for stop category 0 on delivery. A risk assessment can conclude the need for another stop category. The stop category can be changed through the system parameter *Function* (topic *Controller*, type *Safety Run Chain*). In case of deviations of the default configuration of stop category 0, then this is detailed in the product specification for the respective manipulator.



CAUTION

The measurement and calculation of overall stopping performance for a robot must be tested with its correct load, speed, and tools, in its actual environment, before the robot is taken into production.

All load and tool data must be correctly defined (weight, CoG, moment of inertia). The load identification service routine can be used to identify the data.



CAUTION

Follow the safety instructions in the respective product manual for the robot.

Measuring with TuneMaster

The software TuneMaster can be used to measure stopping distances and times for ABB robots. The TuneMaster software contains documentation on how to use it.

- 1 Download TuneMaster from www.abb.com/robotics, section **RobotStudio - Downloads - RobotWare Tools and Utilities**.
- 2 Install TuneMaster on a computer. Start the TuneMaster app and select **Log Signals**.
- 3 Connect to the robot controller.
- 4 Define the I/O stop signal to use for measurement, for example, ES1 for emergency stop.
- 5 Define the signal number to use for measurement, 1298 for axis position. The value is given in radians.
- 6 Start the logging in TuneMaster.
- 7 Start the test program on the controller.



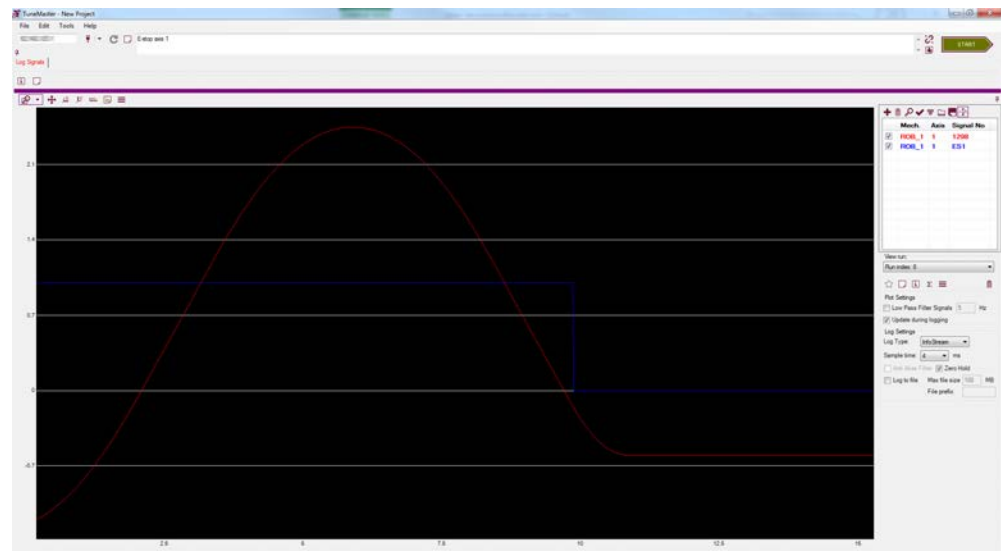
Tip

Use the tool and zone definitions for the respective variant in this document to get results that are comparable with this document.

Continues on next page

- 8 When the axis has reached maximum speed, press the emergency stop button.
- 9 In TuneMaster, measure the stopping distance and time.
- 10 Repeat for all installed emergency stop buttons until the identified hazards due to stopping distance and time for axes have been verified.

Example from TuneMaster



xx1600000386

1 Description

1.9.3 IRB 920-6/0.55

1.9.3 IRB 920-6/0.55

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	47.8°	0.17 s
2*	68.5°	0.13 s
3	104.6 mm	0.12 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

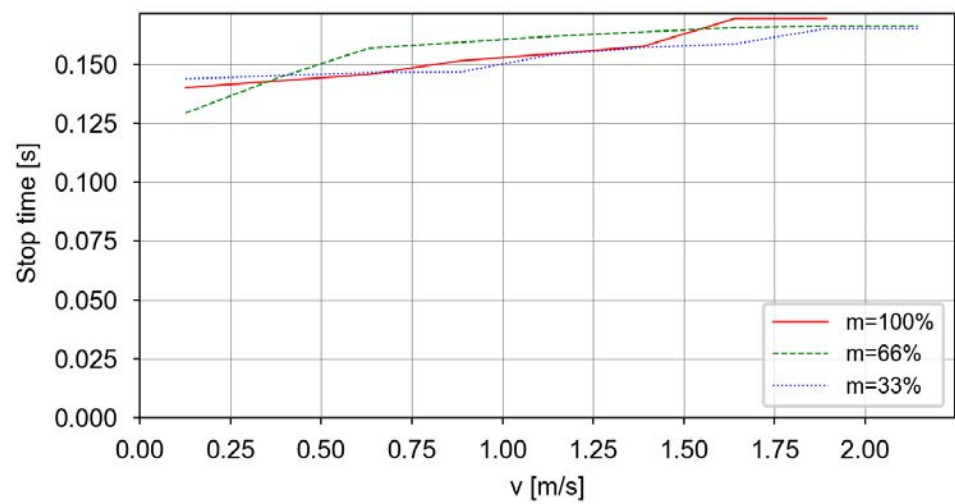
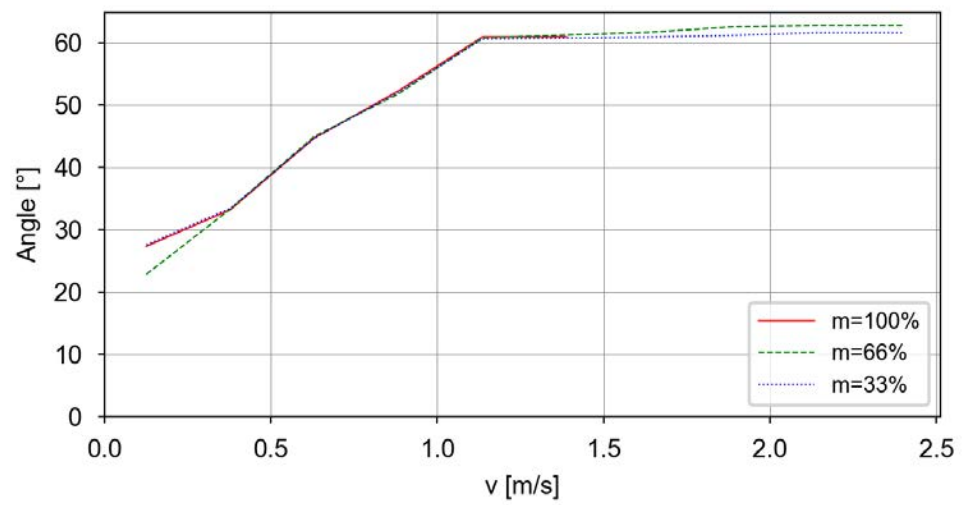
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



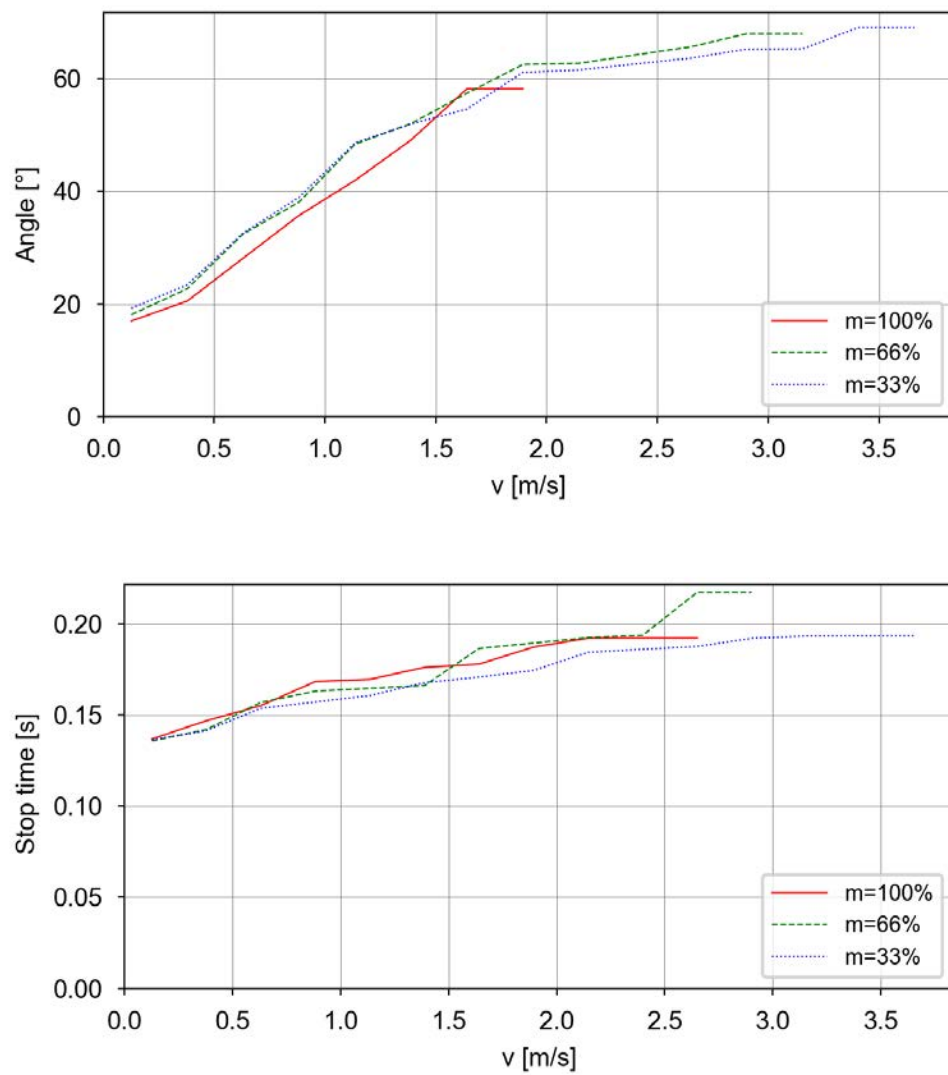
Continues on next page

1 Description

1.9.3 IRB 920-6/0.55

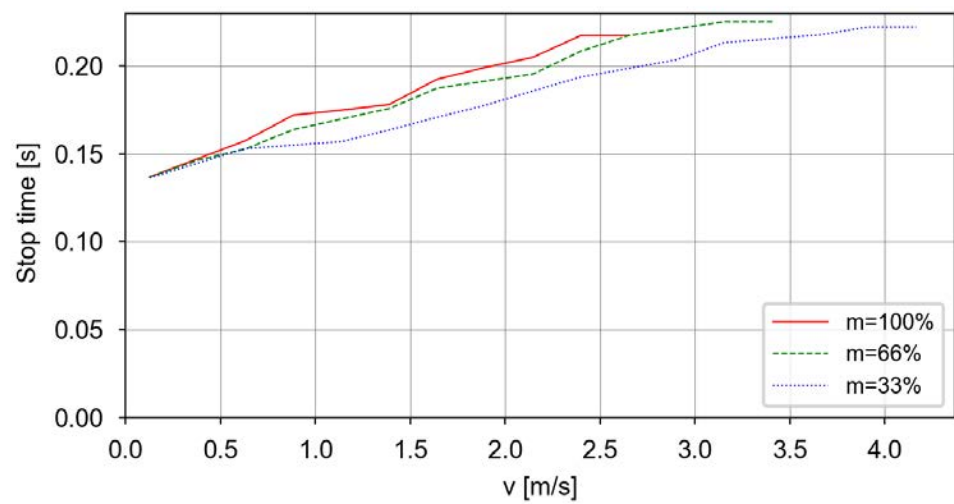
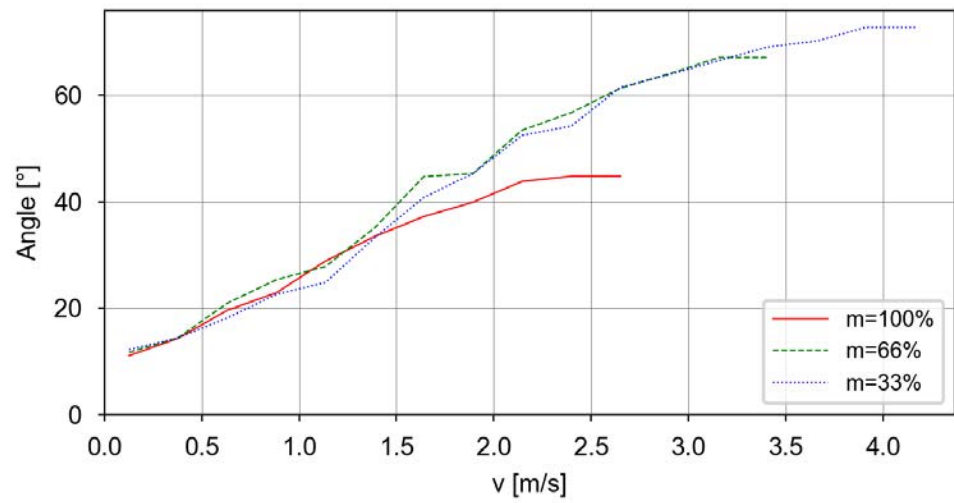
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



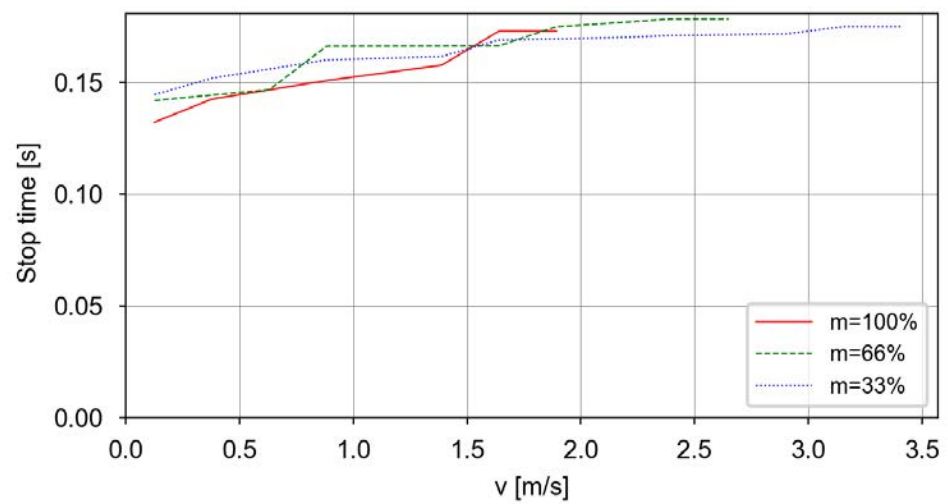
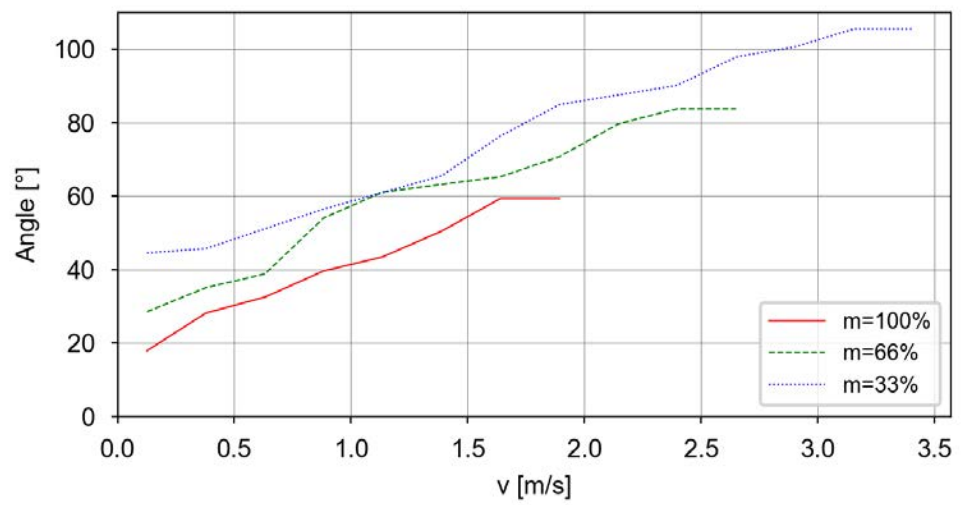
Continues on next page

1 Description

1.9.3 IRB 920-6/0.55

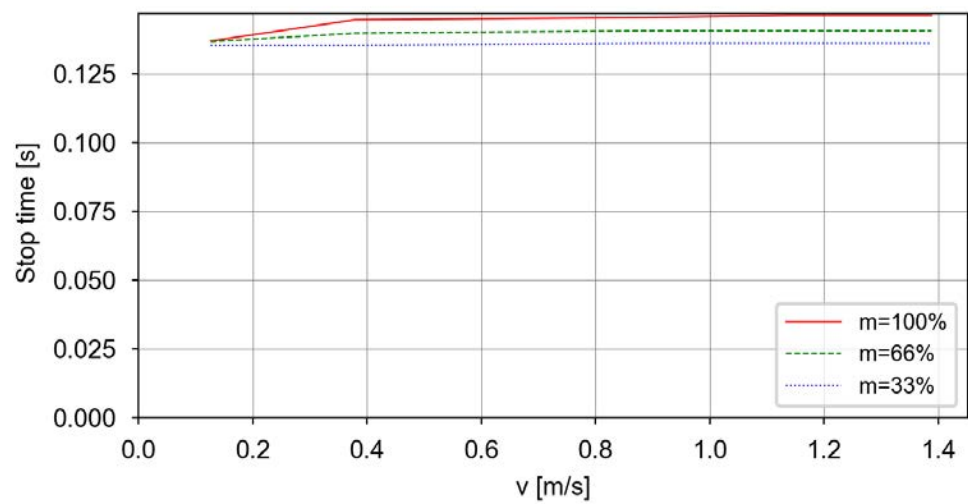
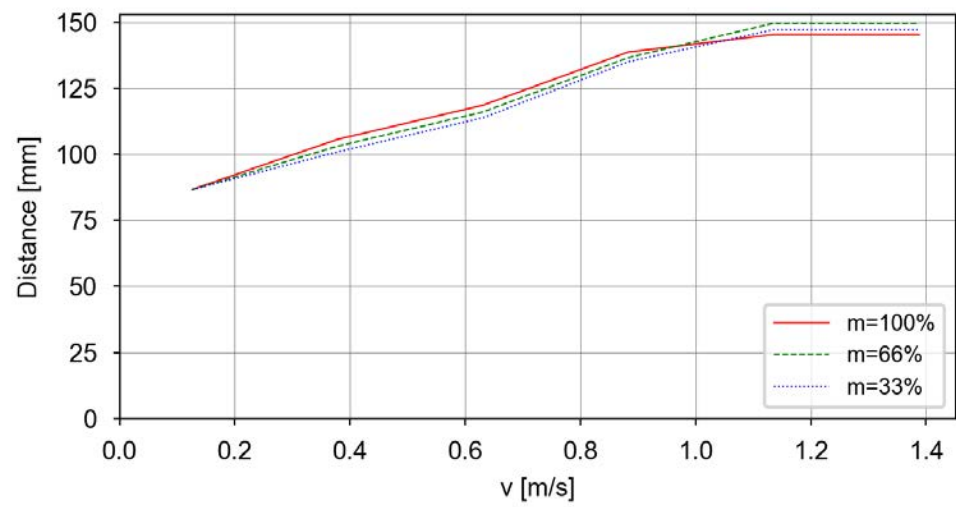
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.4 IRB 920-6/0.55 IP54

1.9.4 IRB 920-6/0.55 IP54

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	48.8°	0.17 s
2*	69.4°	0.13 s
3	104.9 mm	0.12 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

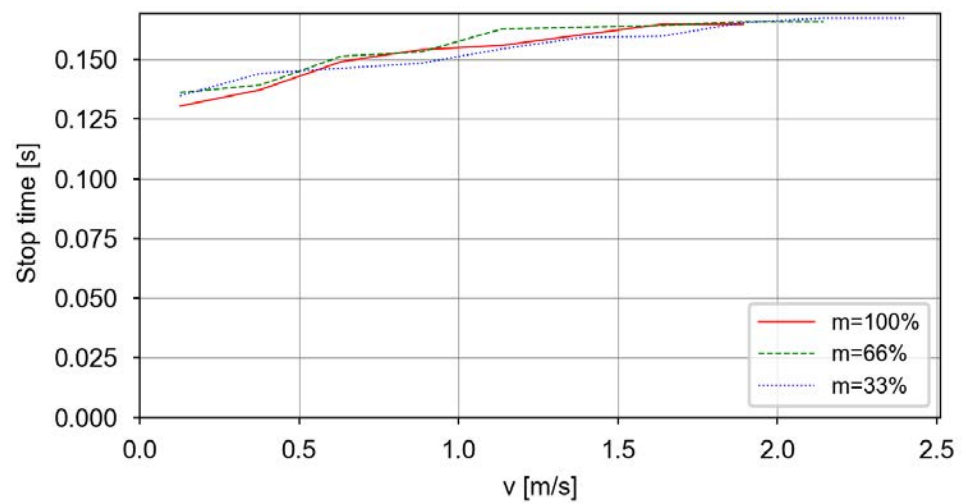
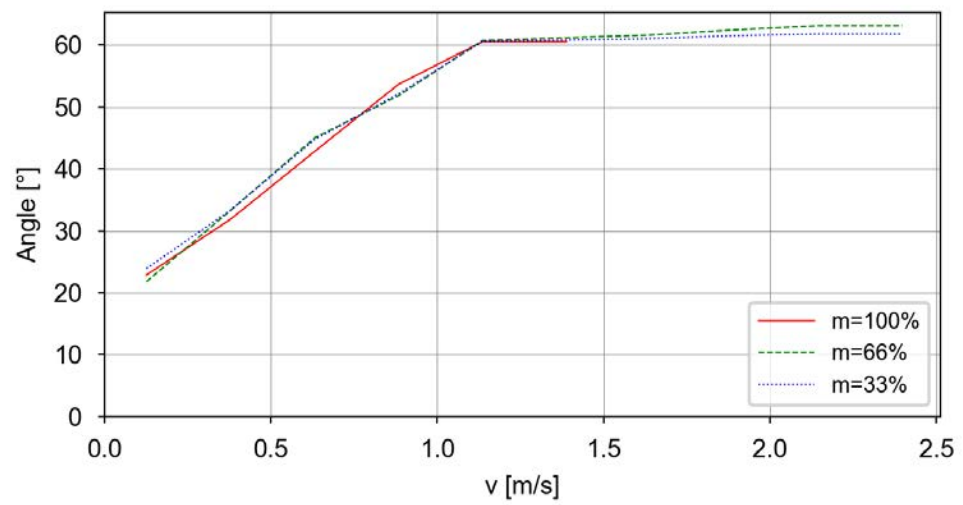
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



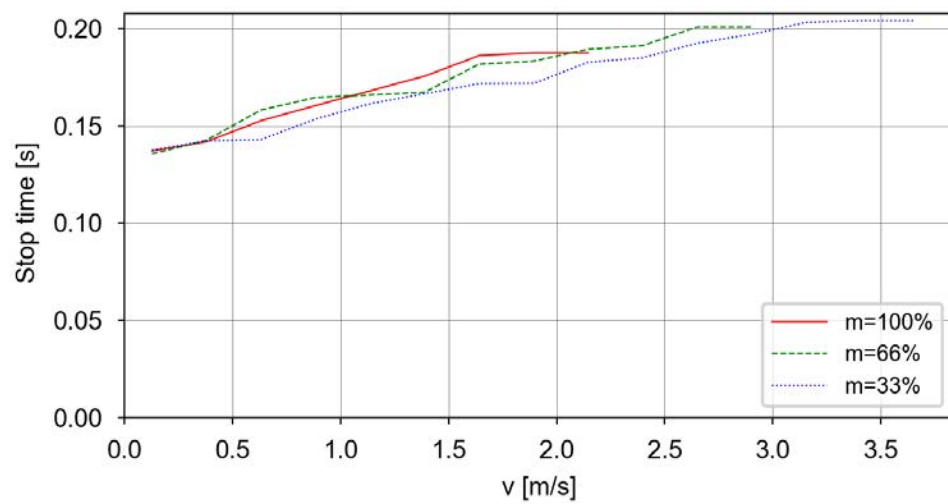
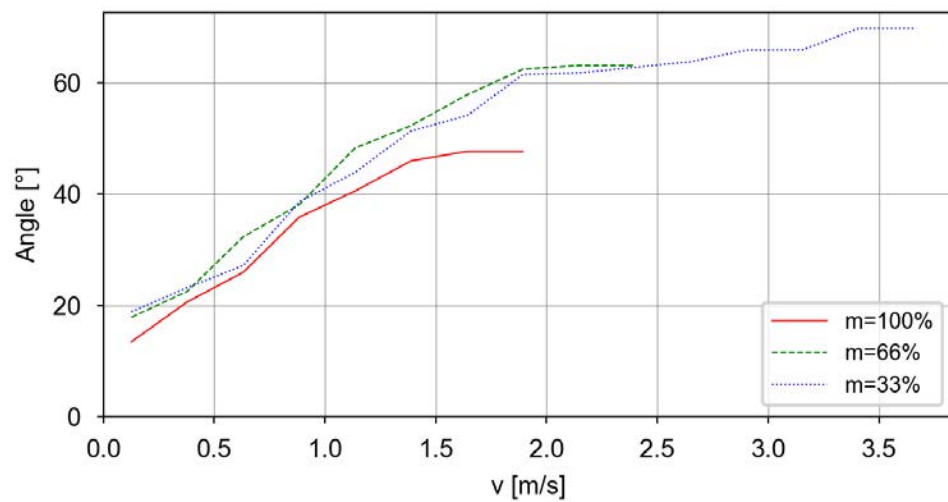
Continues on next page

1 Description

1.9.4 IRB 920-6/0.55 IP54

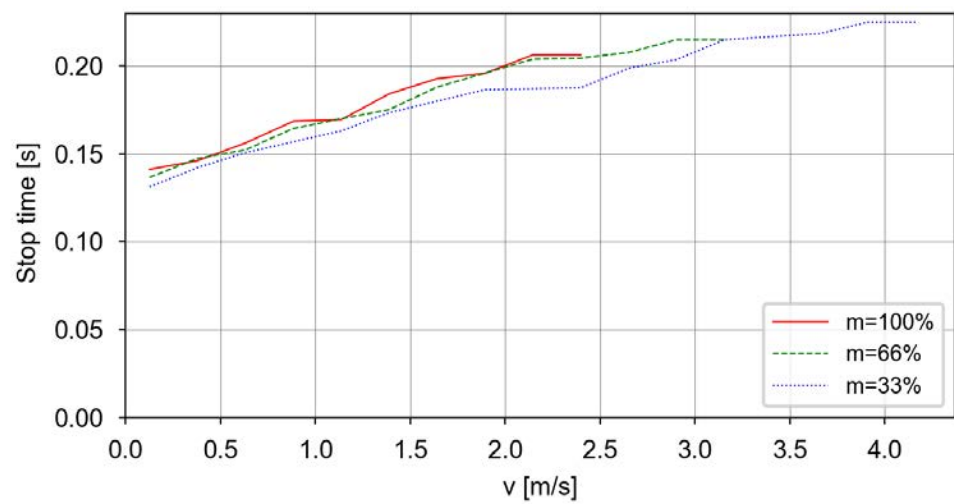
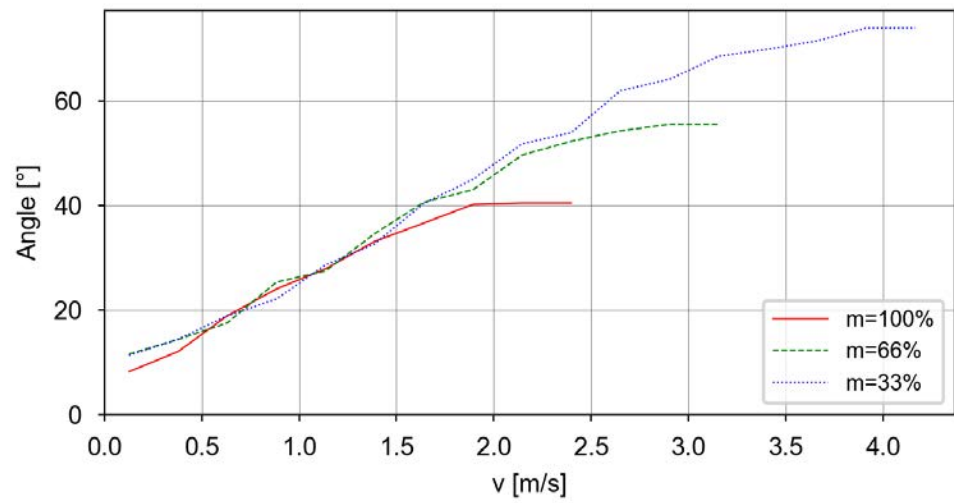
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



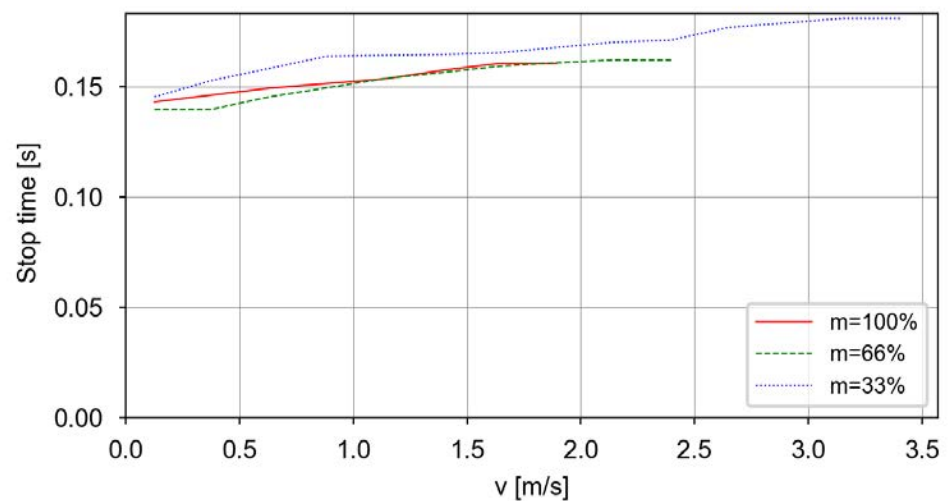
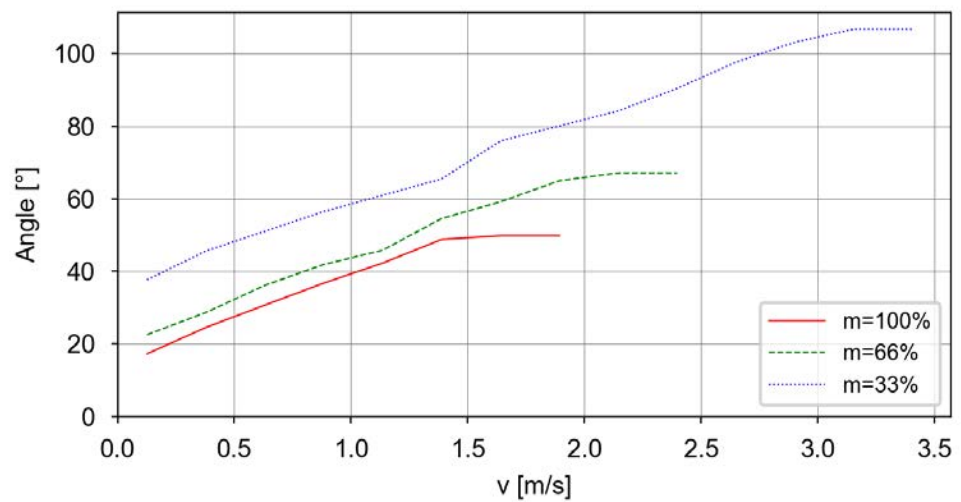
Continues on next page

1 Description

1.9.4 IRB 920-6/0.55 IP54

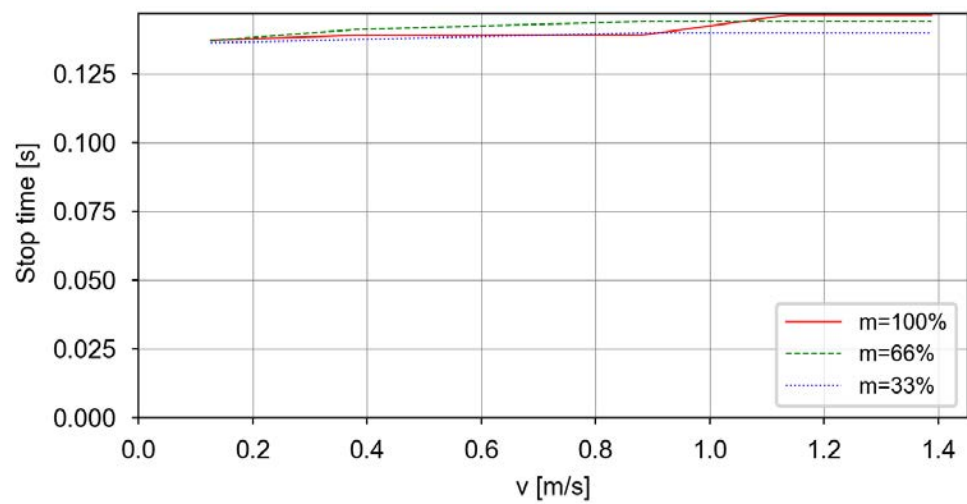
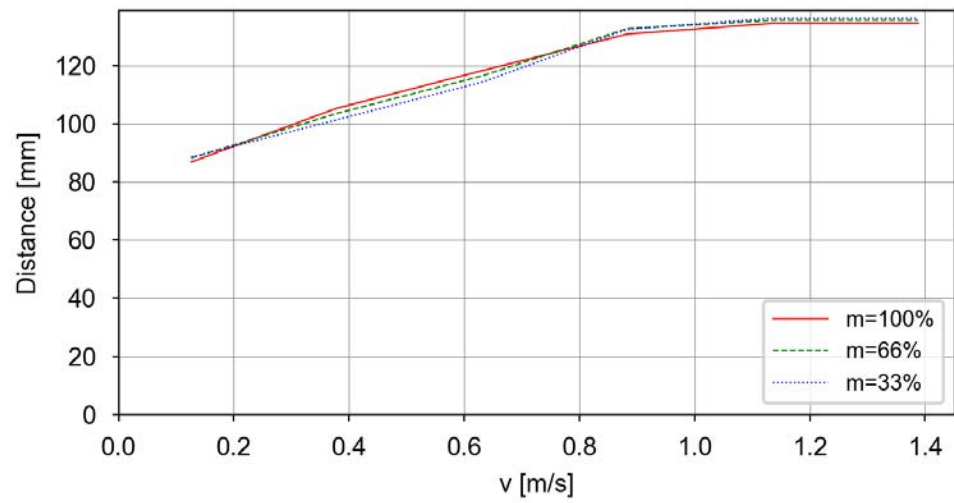
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.5 IRB 920-6/0.65

1.9.5 IRB 920-6/0.65

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	58.2°	0.21 s
2*	70.3°	0.13 s
3	104.6 mm	0.12 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

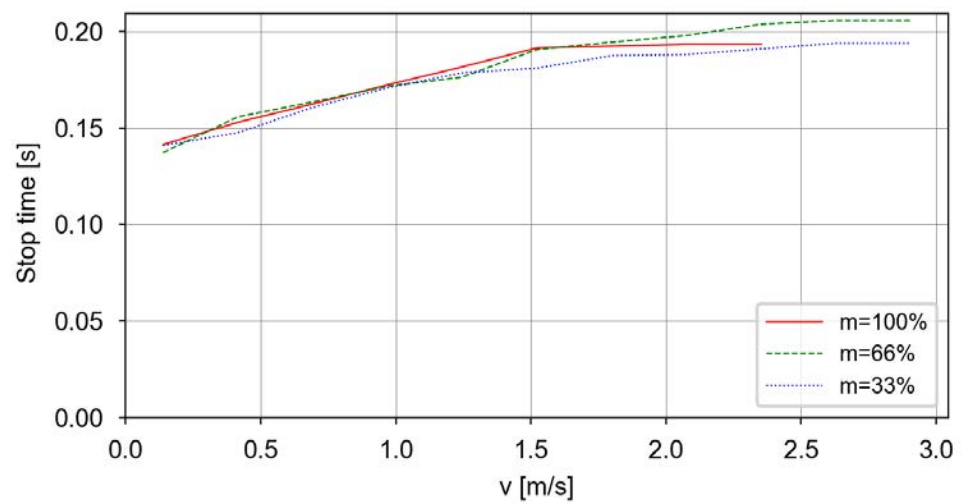
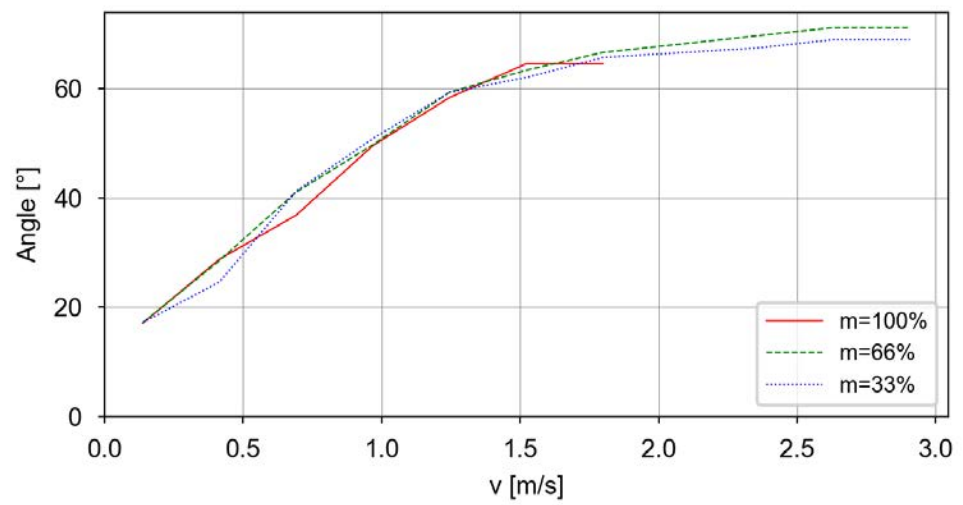
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



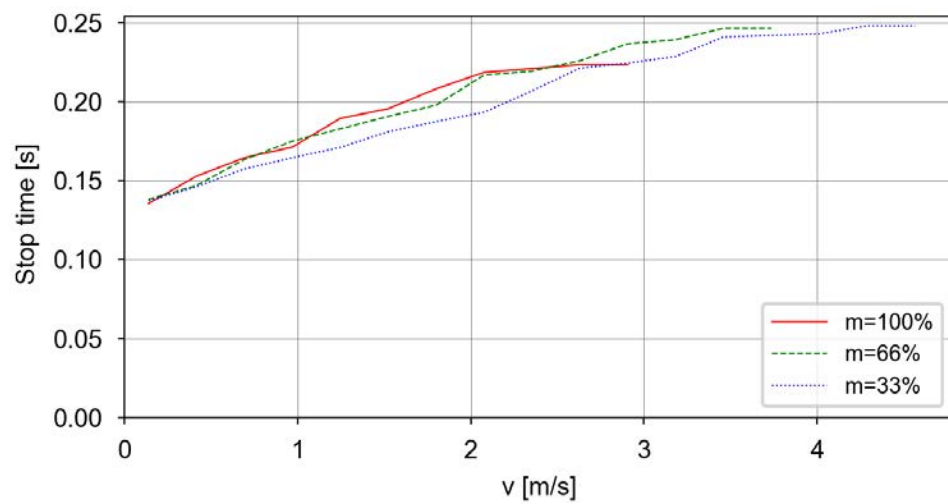
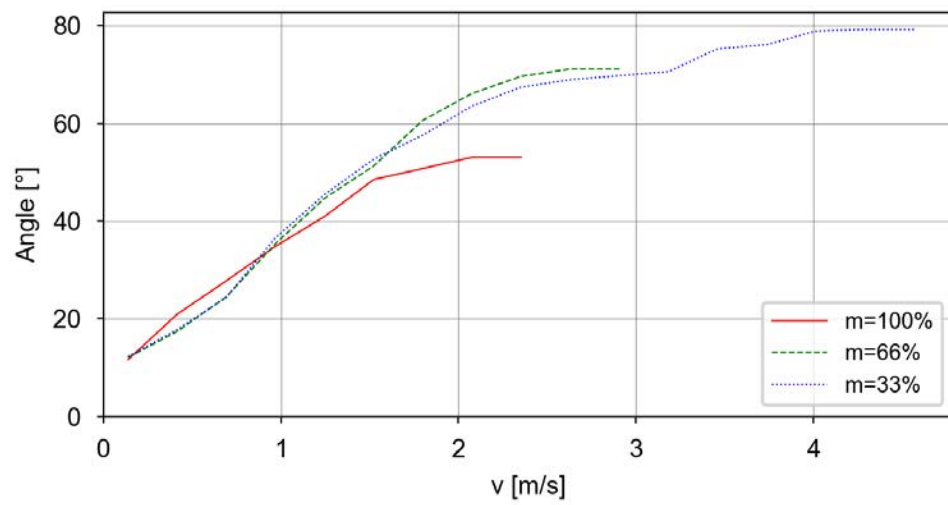
Continues on next page

1 Description

1.9.5 IRB 920-6/0.65

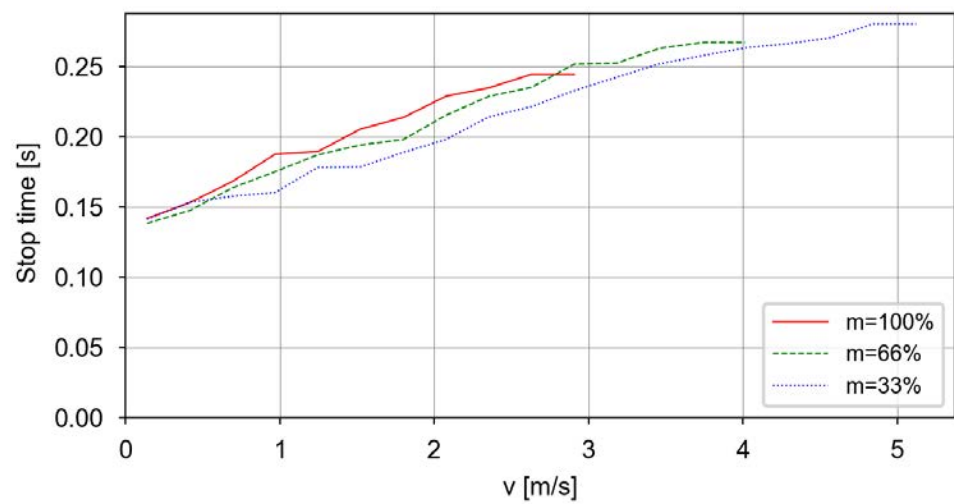
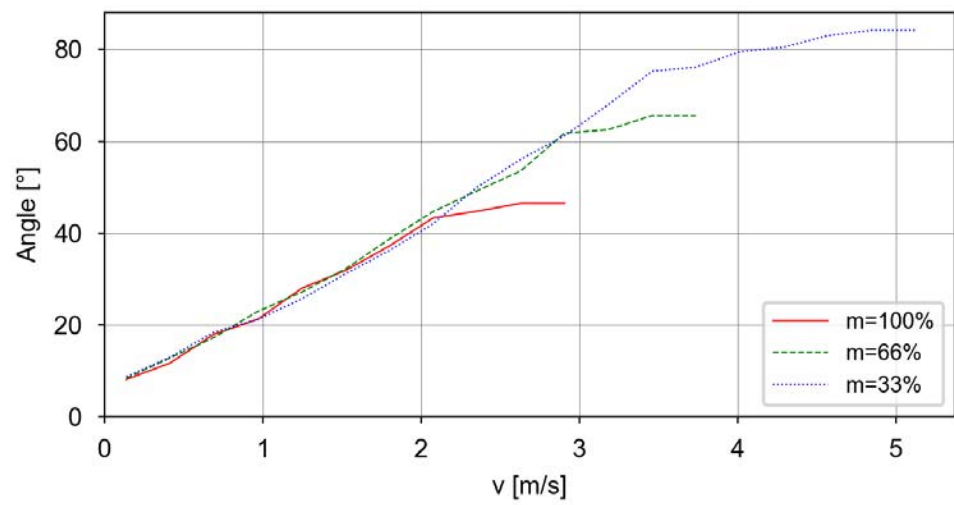
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



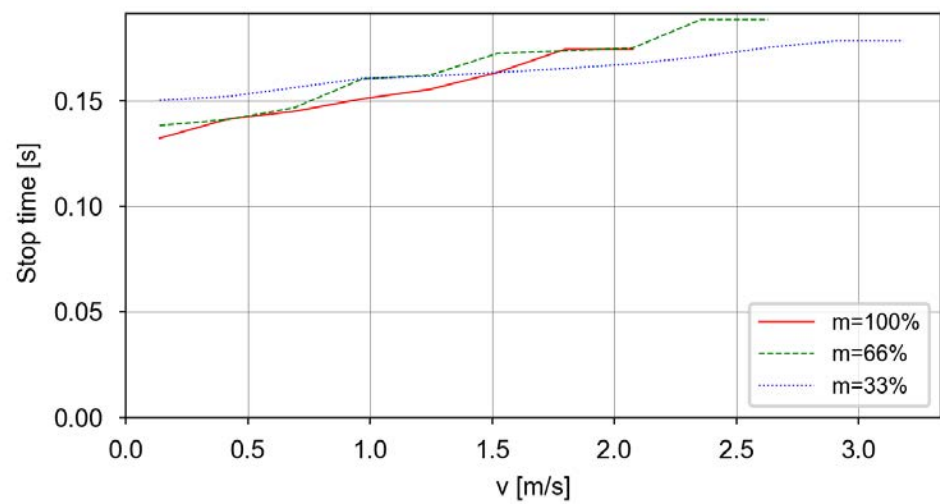
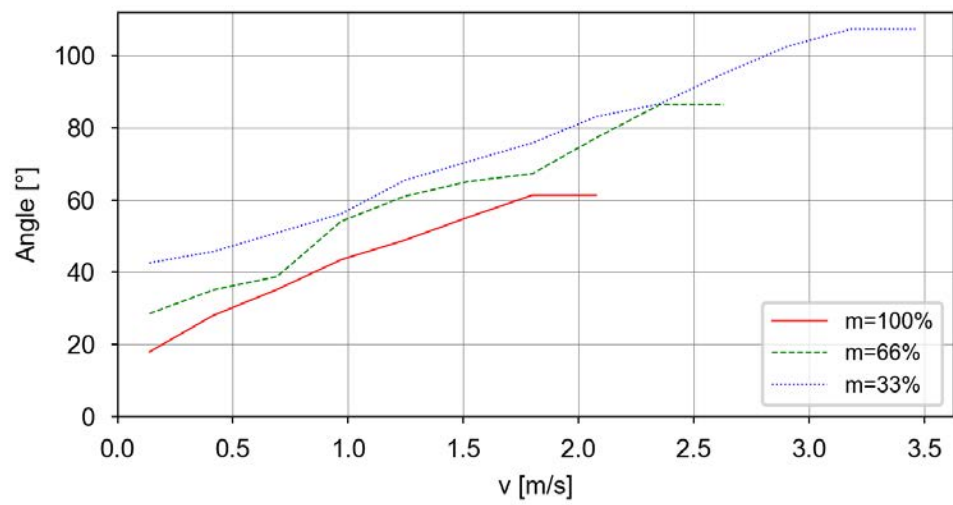
Continues on next page

1 Description

1.9.5 IRB 920-6/0.65

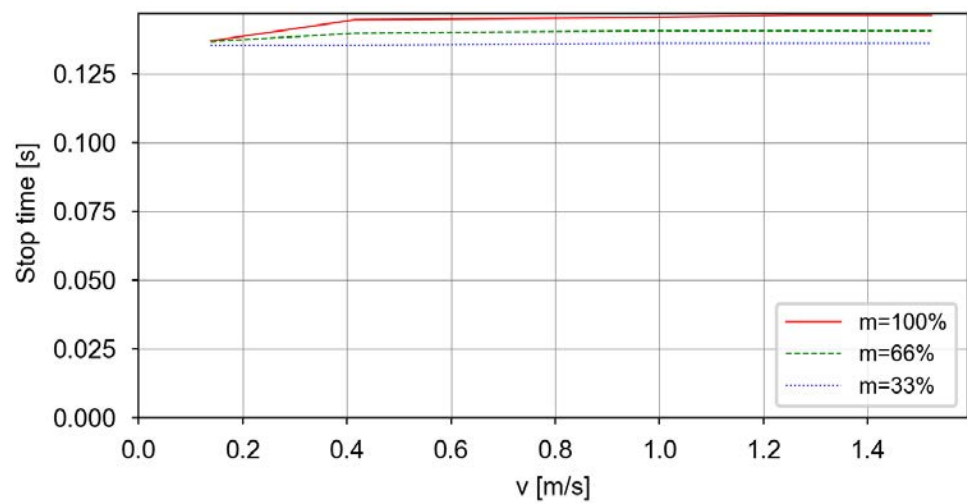
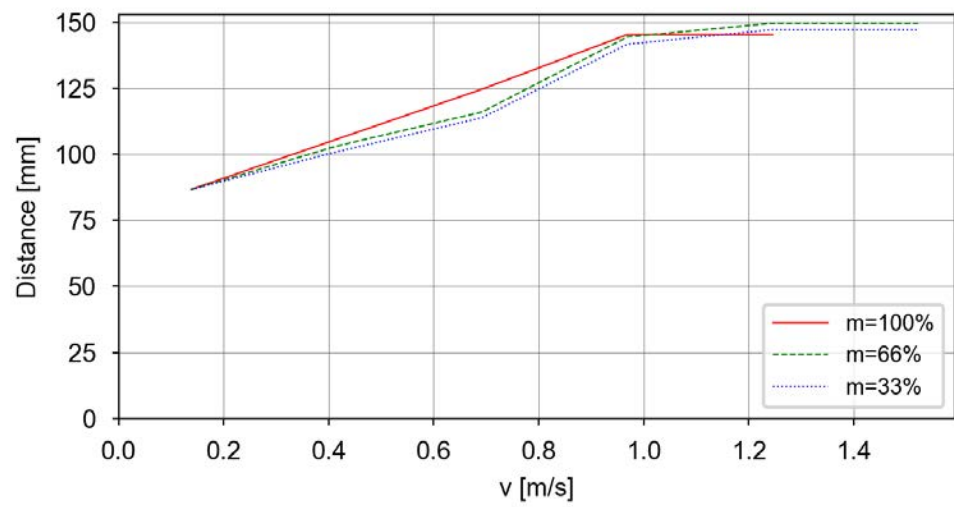
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.6 IRB 920-6/0.65 IP54

1.9.6 IRB 920-6/0.65 IP54

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	59.5°	0.22 s
2*	71.9°	0.14 s
3	104.9 mm	0.12 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

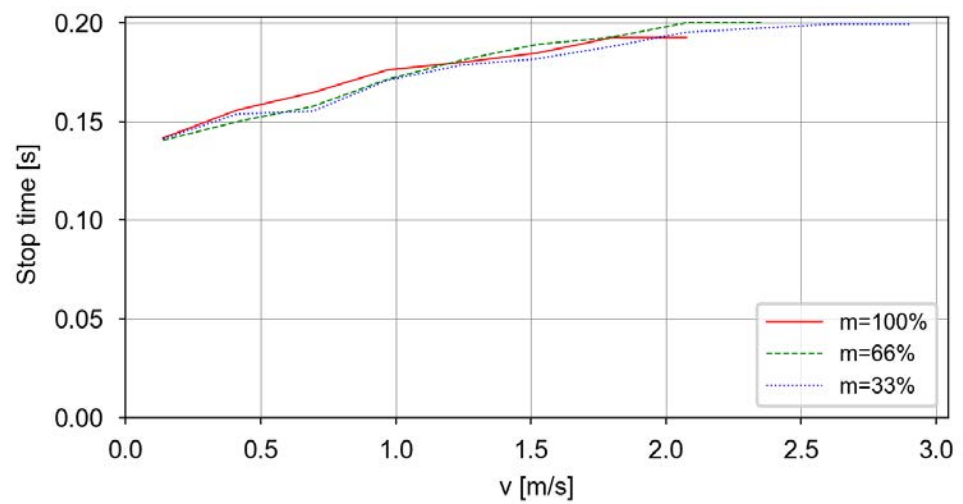
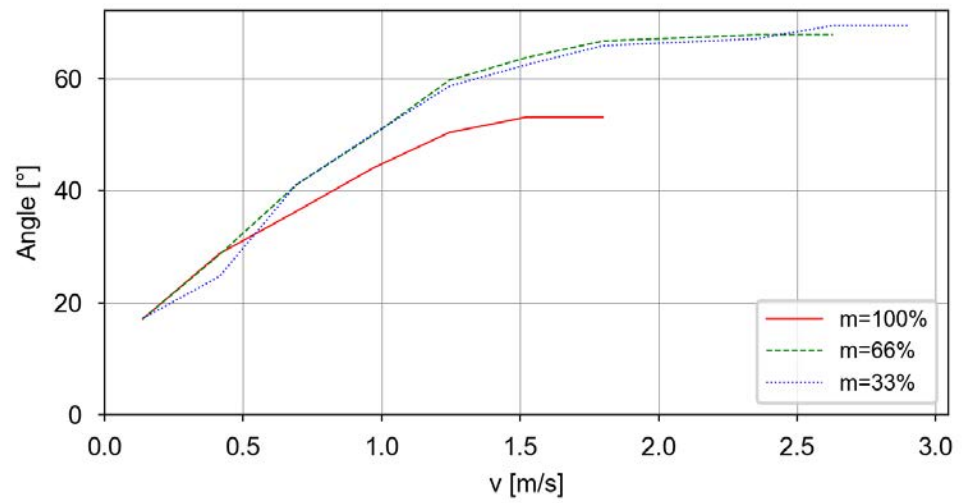
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



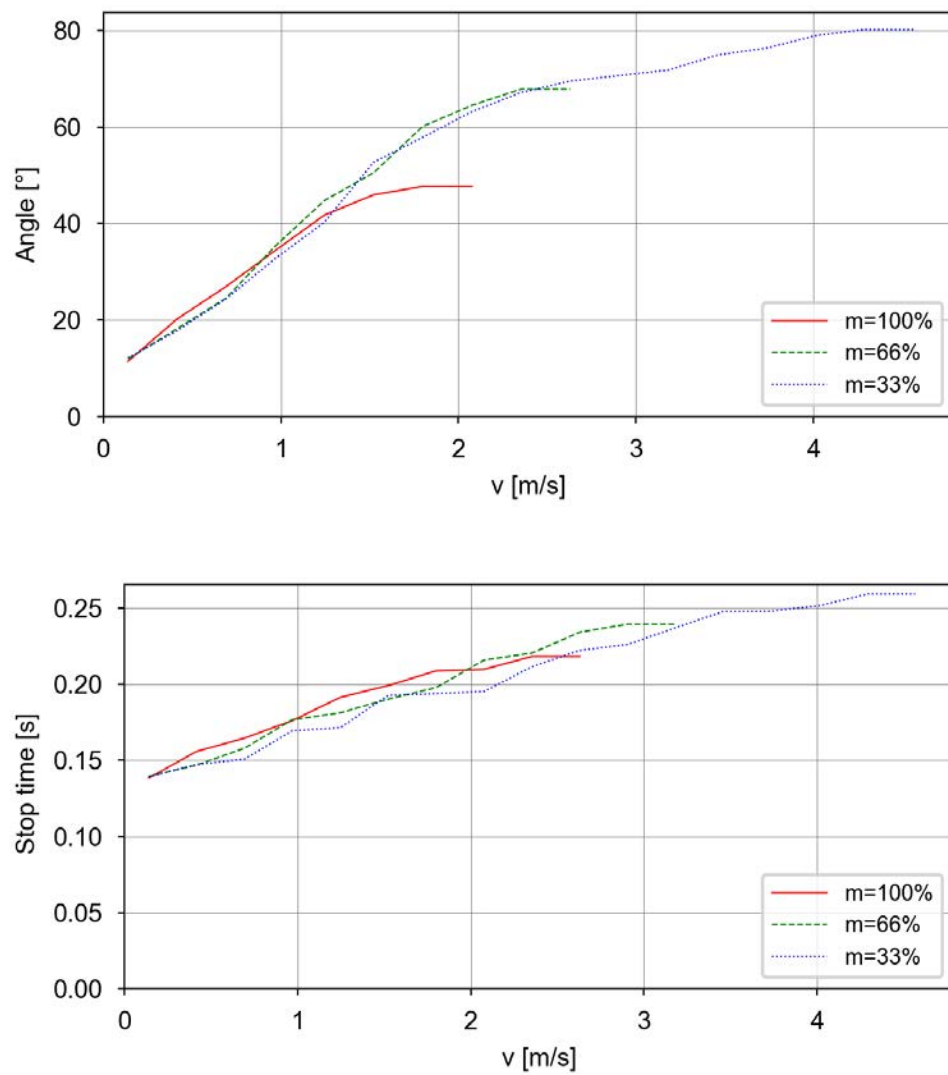
Continues on next page

1 Description

1.9.6 IRB 920-6/0.65 IP54

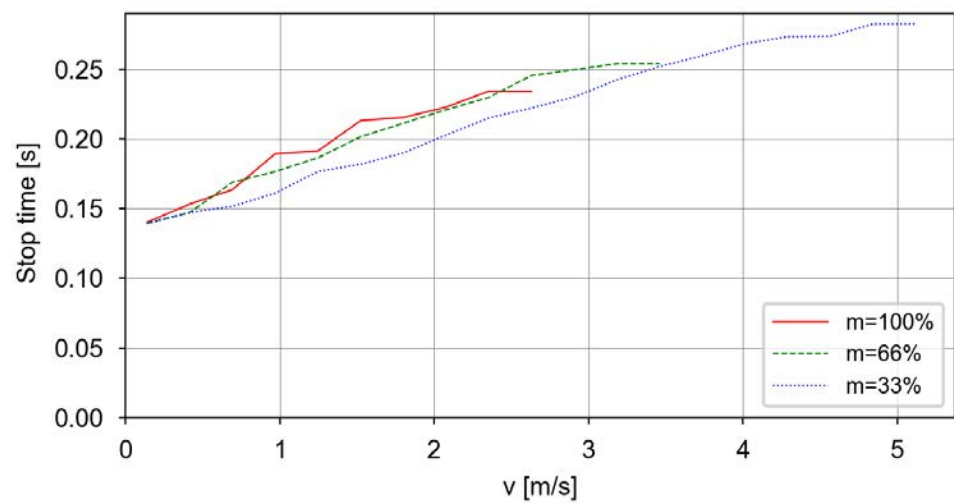
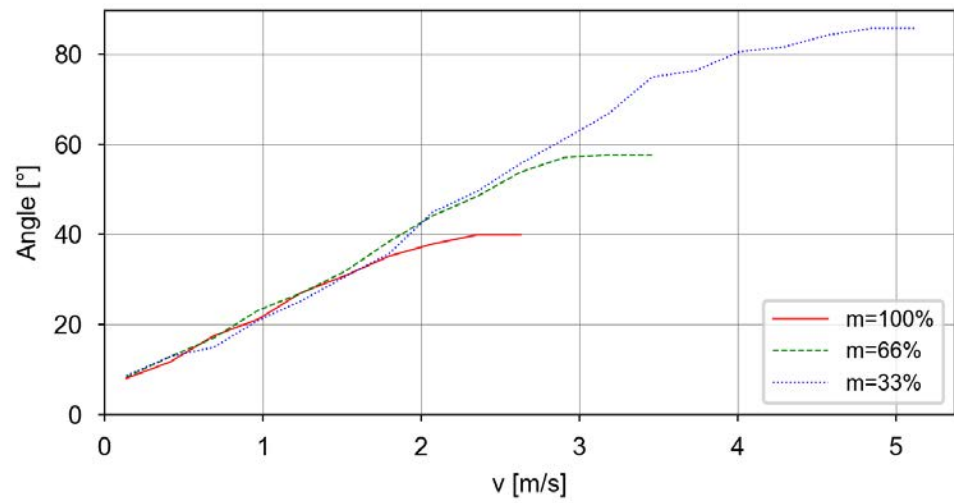
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



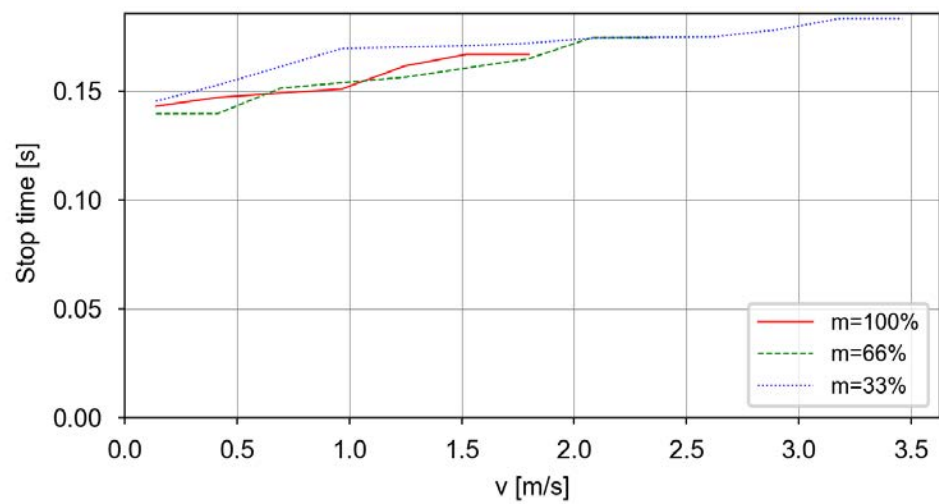
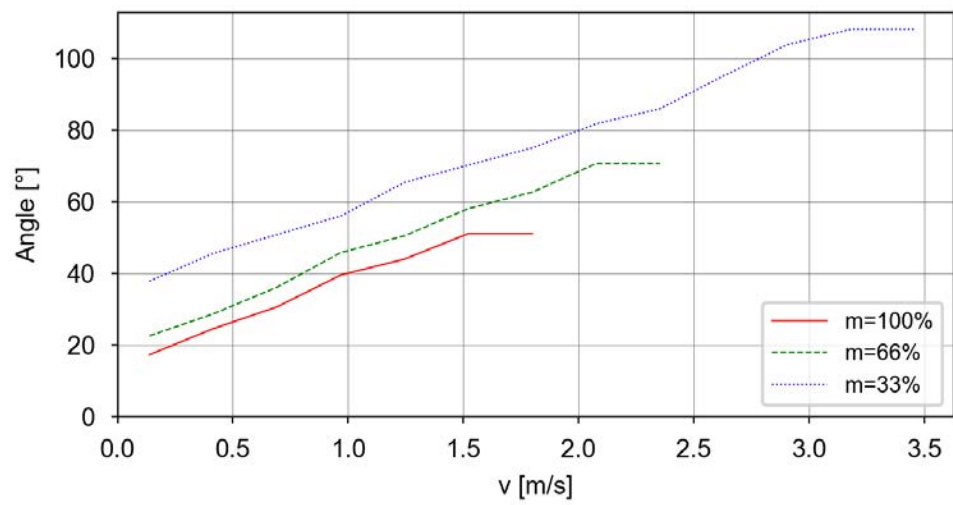
Continues on next page

1 Description

1.9.6 IRB 920-6/0.65 IP54

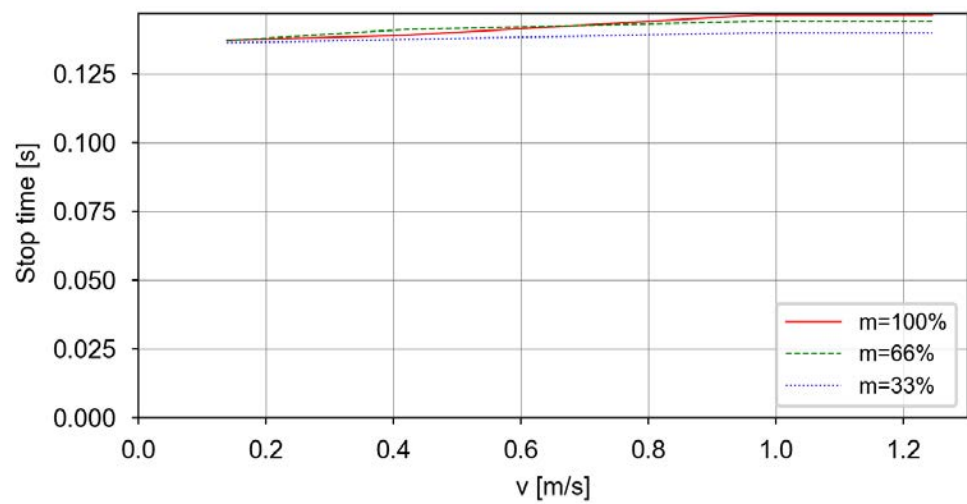
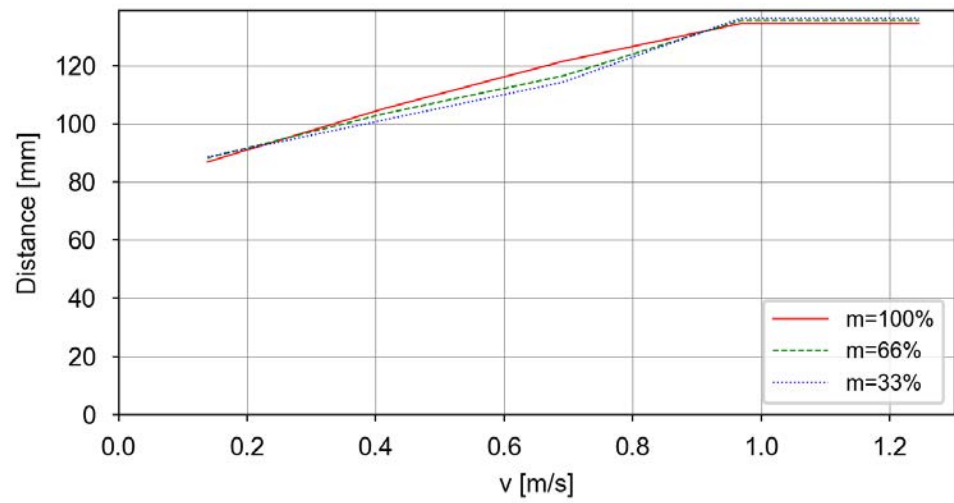
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.7 IRB 920T-6/0.45 IP54/CR

1.9.7 IRB 920T-6/0.45 IP54/CR

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	44.3°	0.15 s
2*	87.7°	0.16 s
3	114.5 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

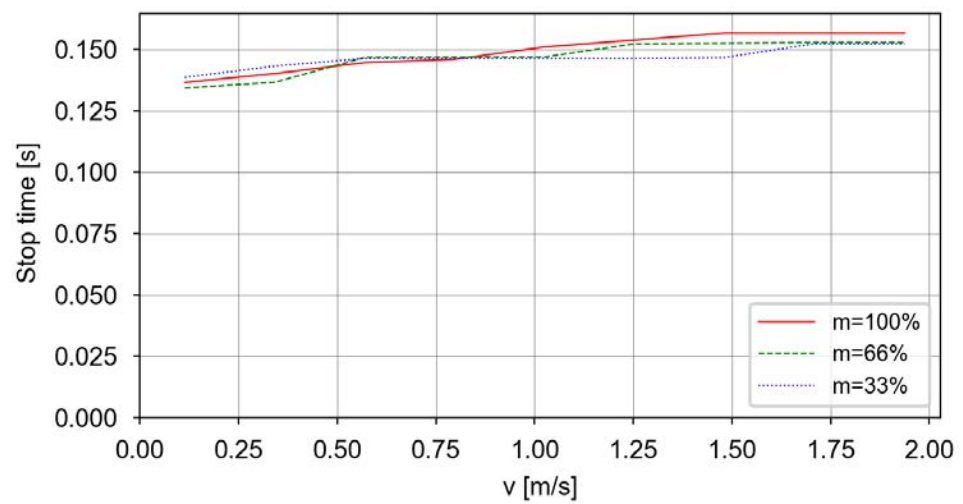
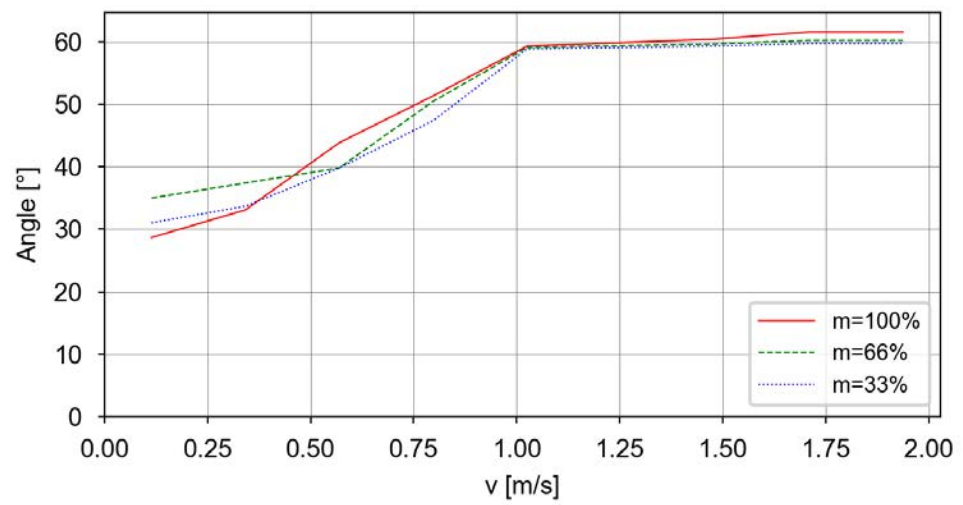
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



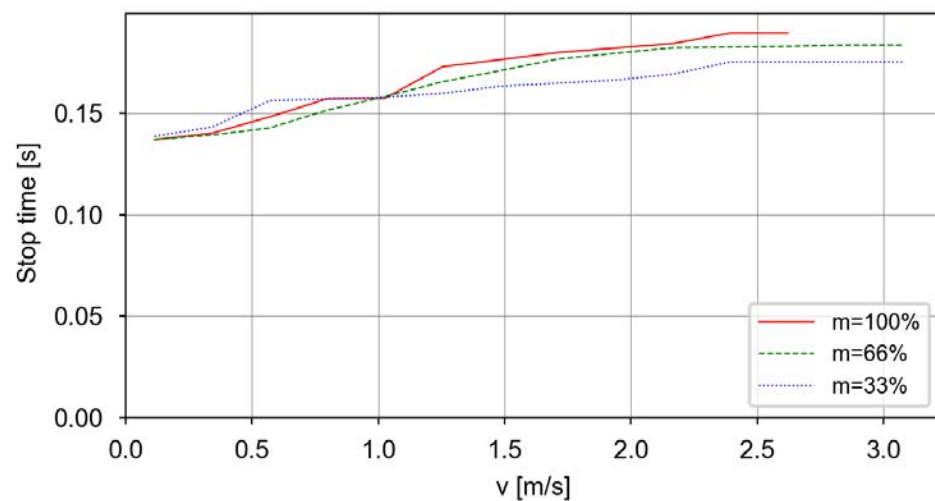
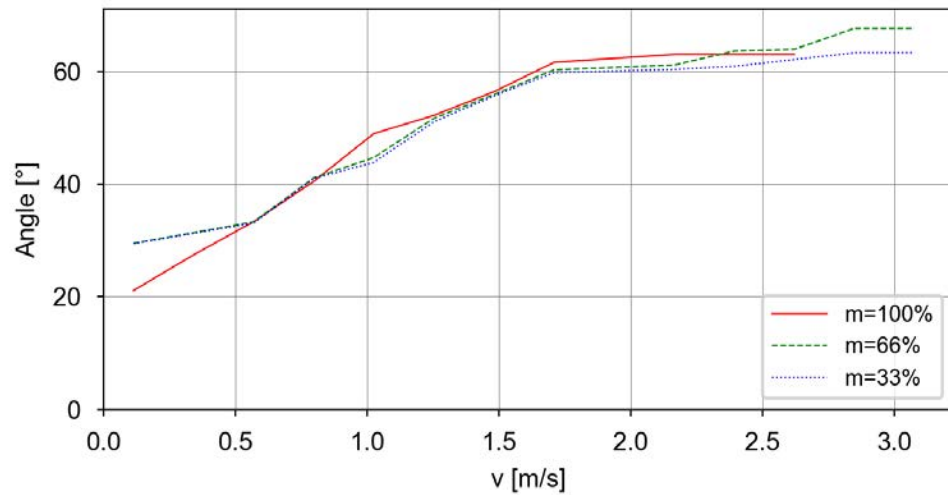
Continues on next page

1 Description

1.9.7 IRB 920T-6/0.45 IP54/CR

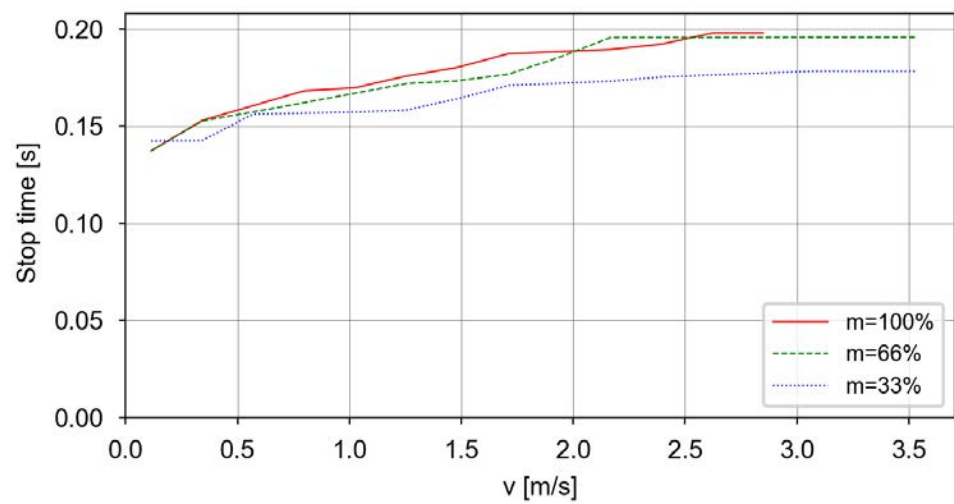
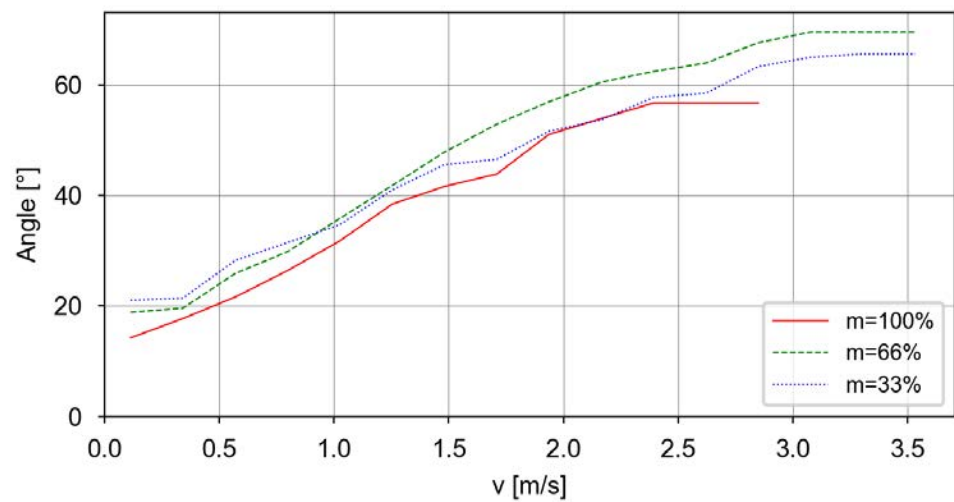
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



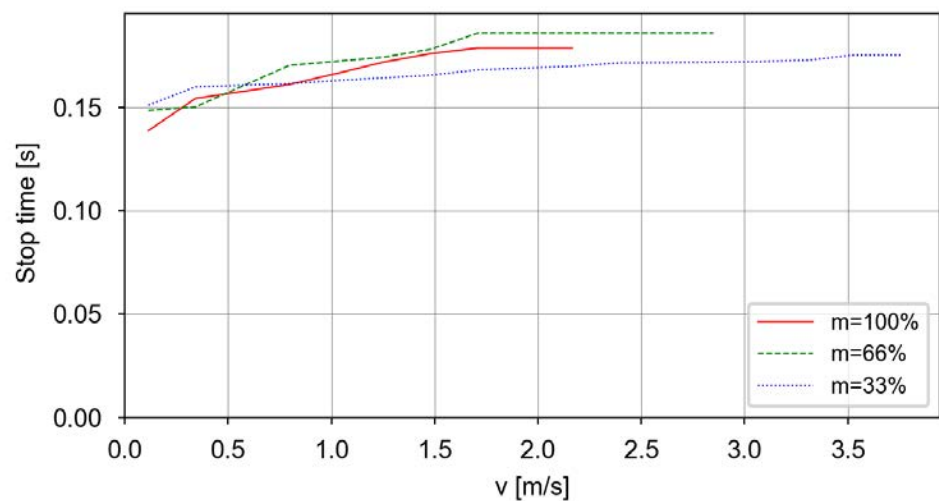
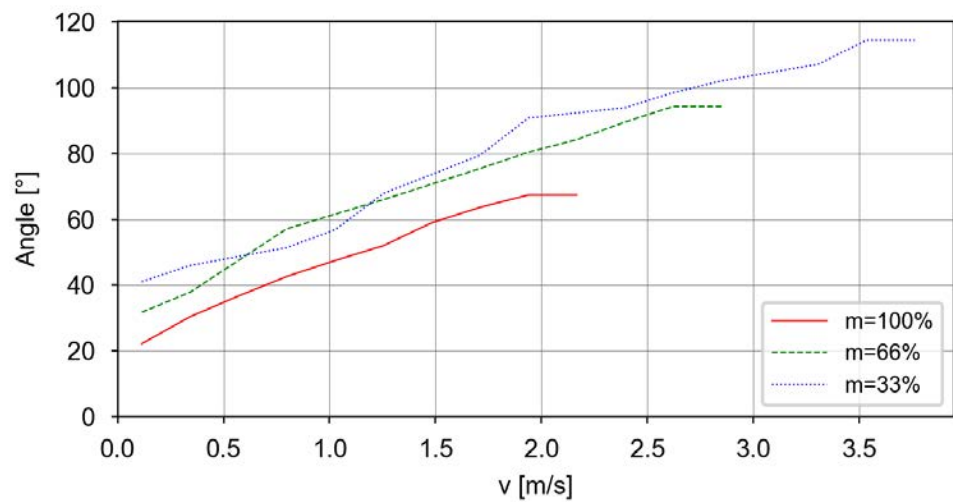
Continues on next page

1 Description

1.9.7 IRB 920T-6/0.45 IP54/CR

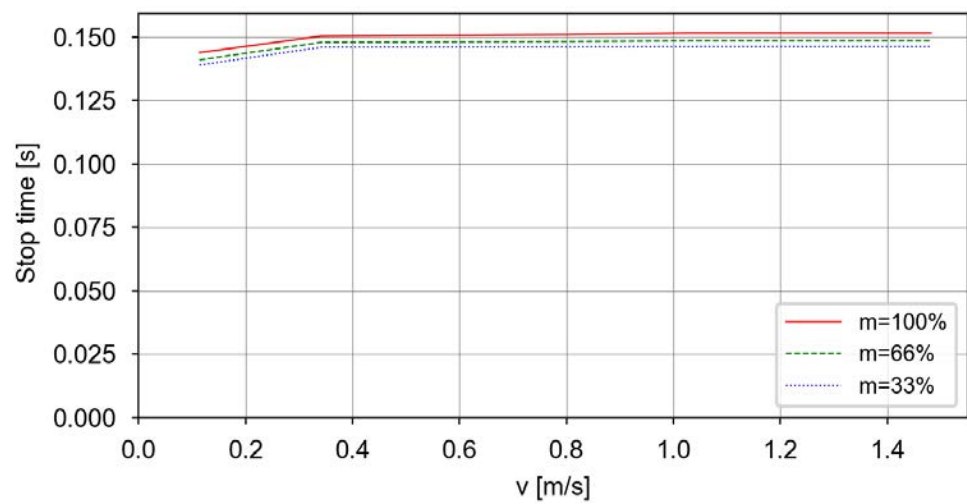
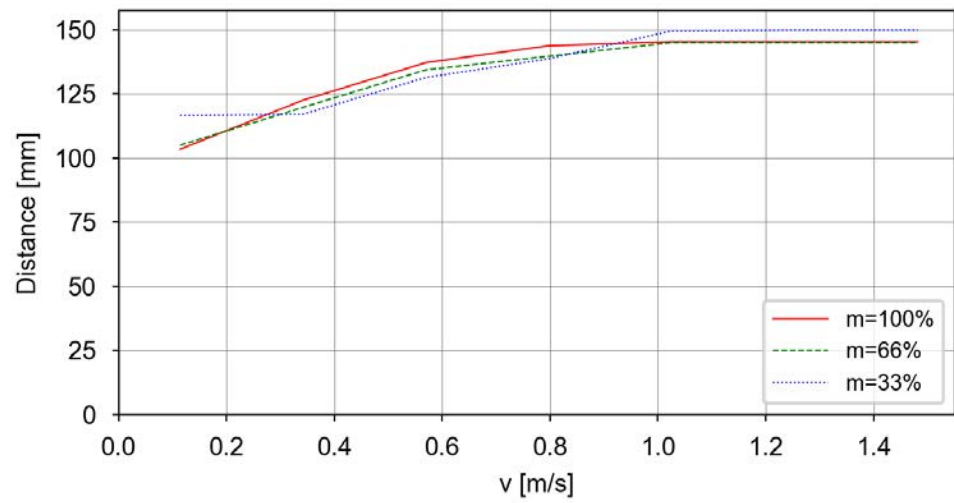
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.8 IRB 920T-6/0.45

1.9.8 IRB 920T-6/0.45

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	43.7°	0.15 s
2*	86.3°	0.16 s
3	115.6 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

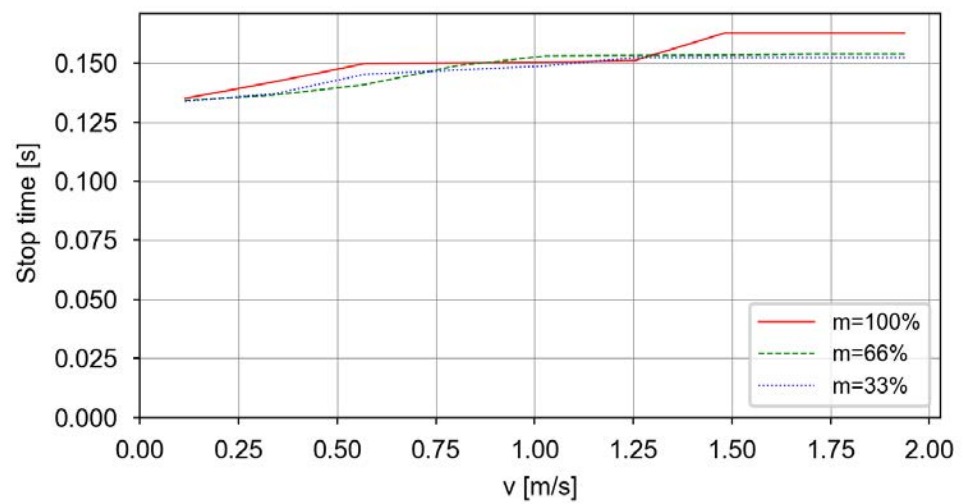
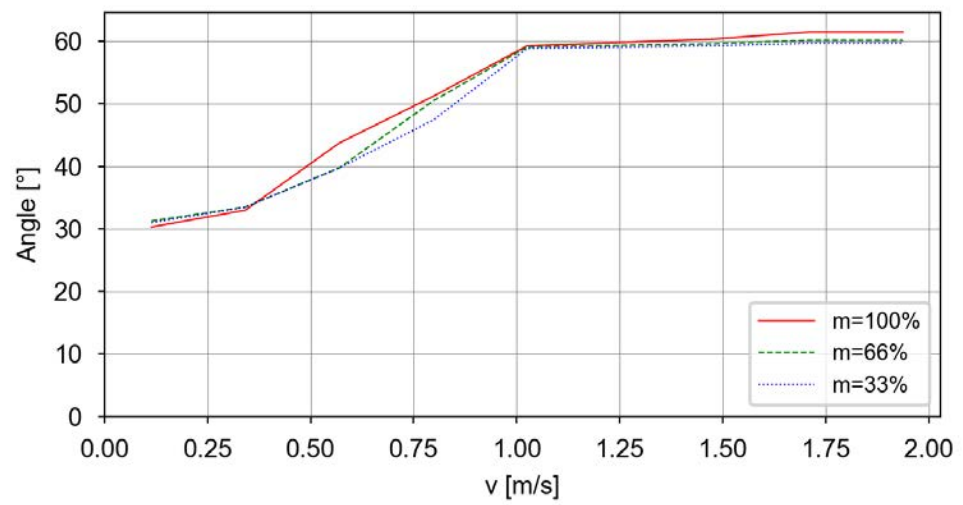
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



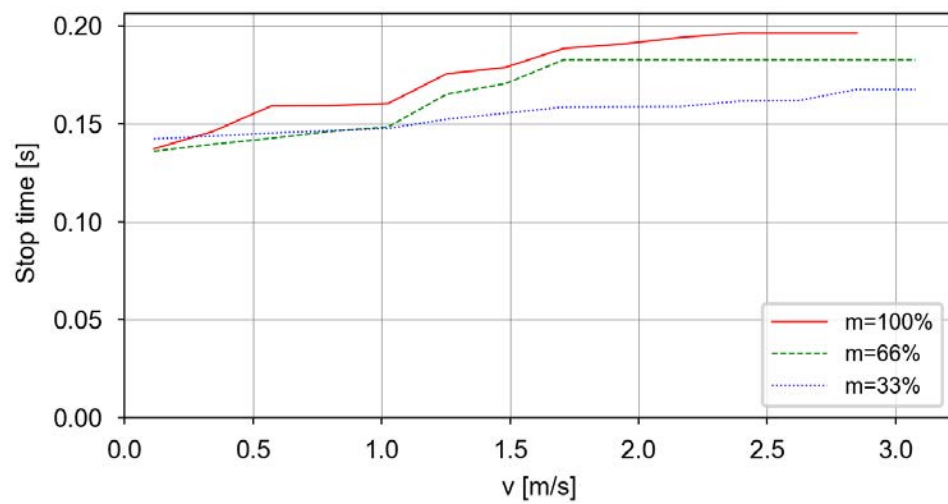
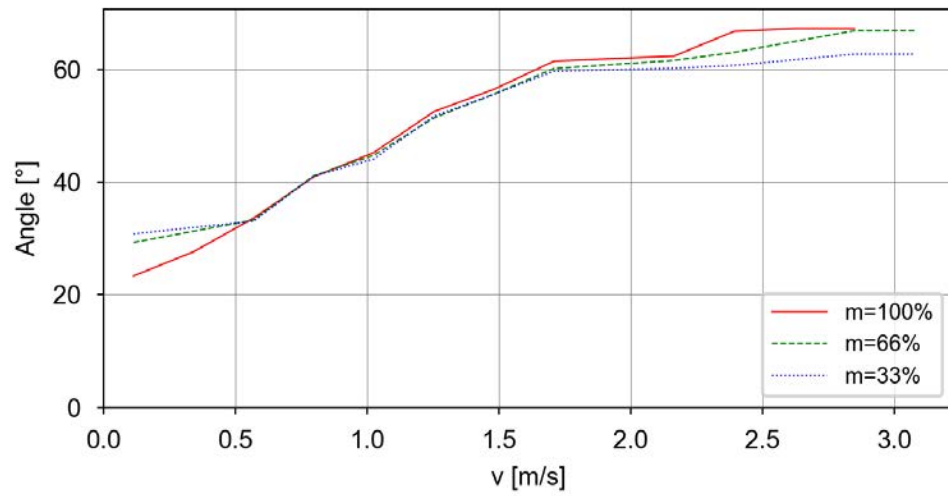
Continues on next page

1 Description

1.9.8 IRB 920T-6/0.45

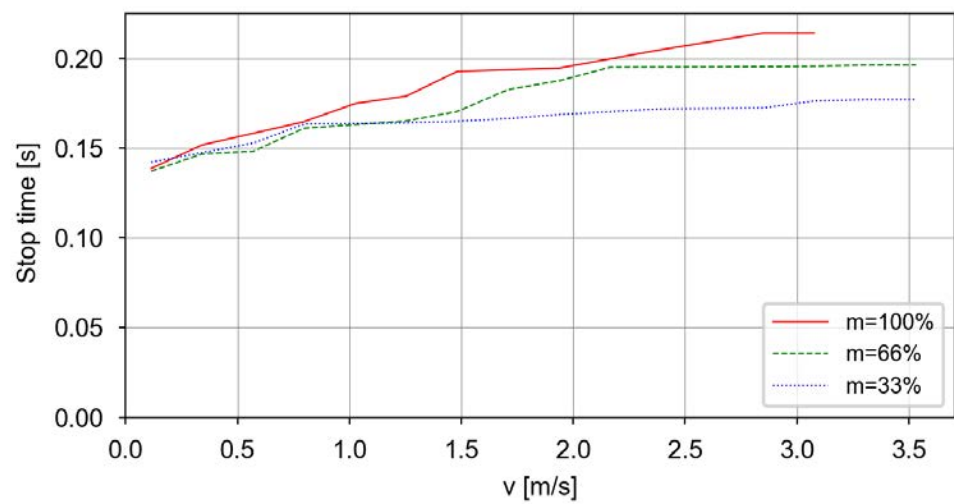
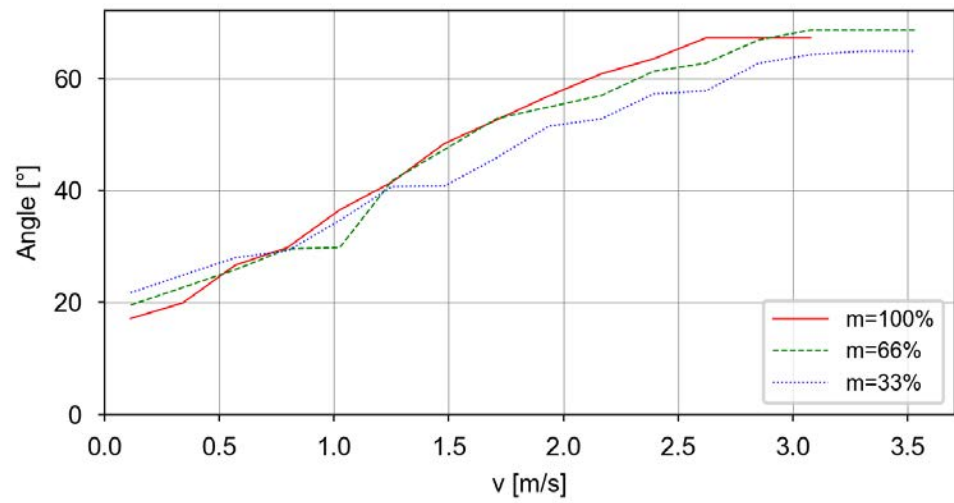
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



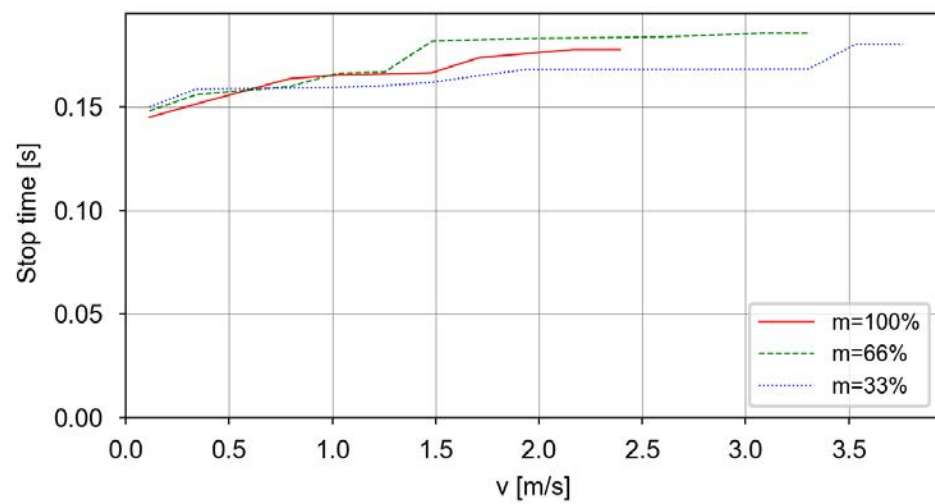
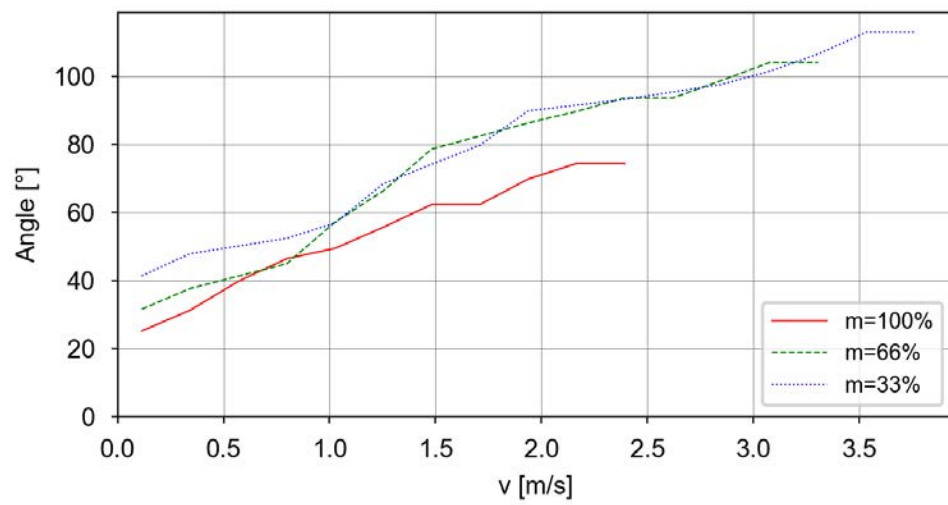
Continues on next page

1 Description

1.9.8 IRB 920T-6/0.45

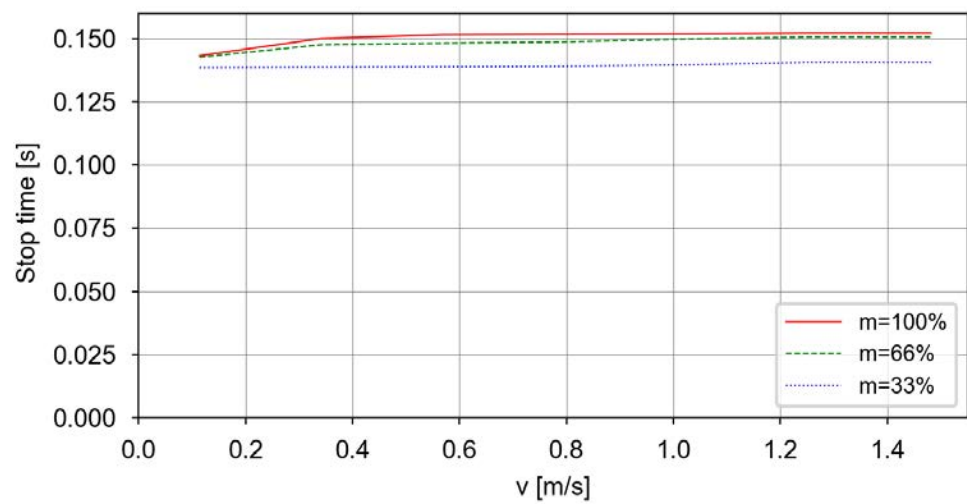
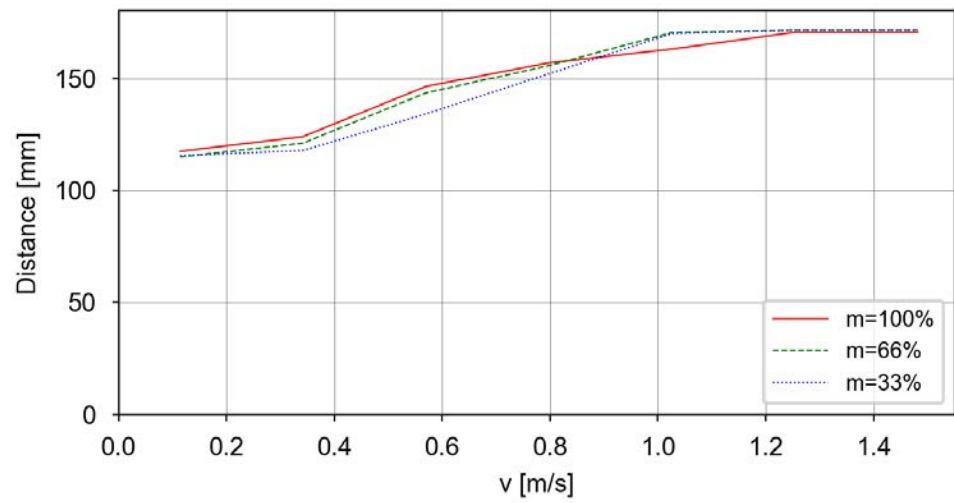
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.9 IRB 920T-6/0.45 IP54/CR Extended Stroke

1.9.9 IRB 920T-6/0.45 IP54/CR Extended Stroke

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	44.7°	0.15 s
2*	88.4°	0.16 s
3	116.5 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

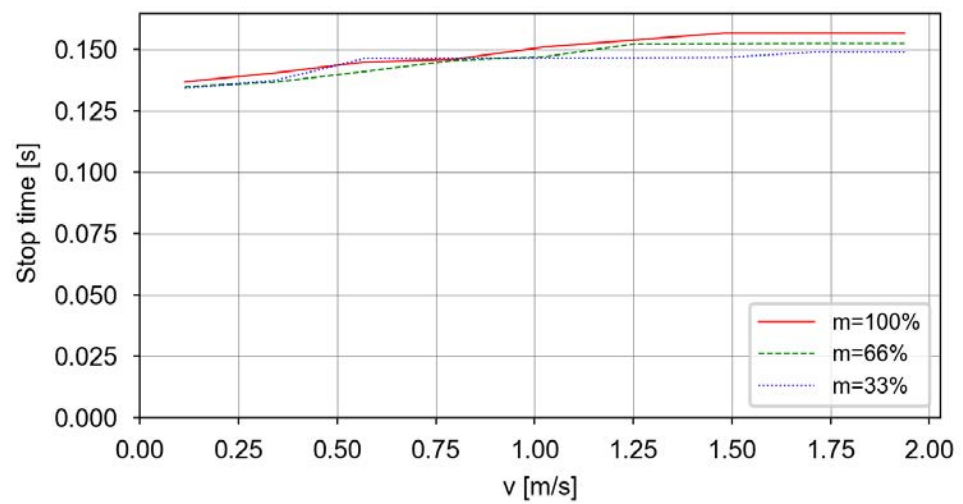
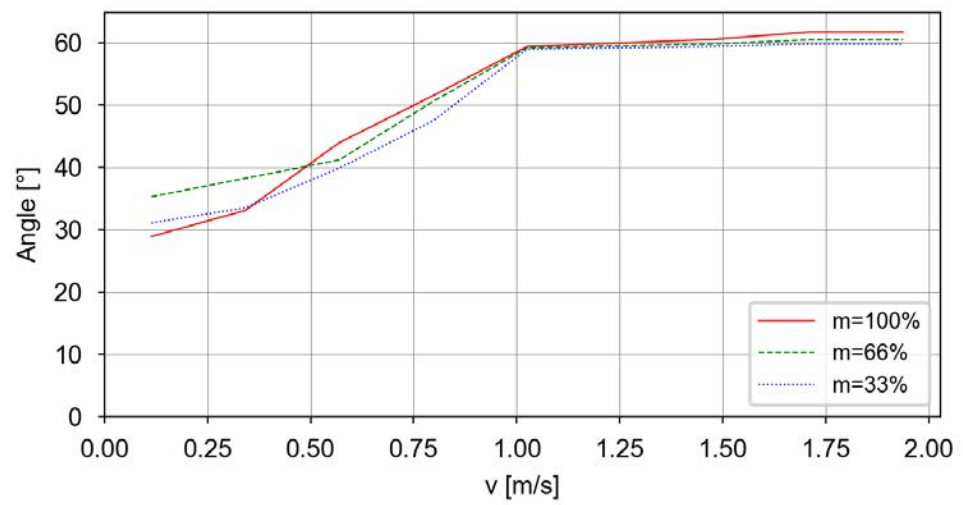
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



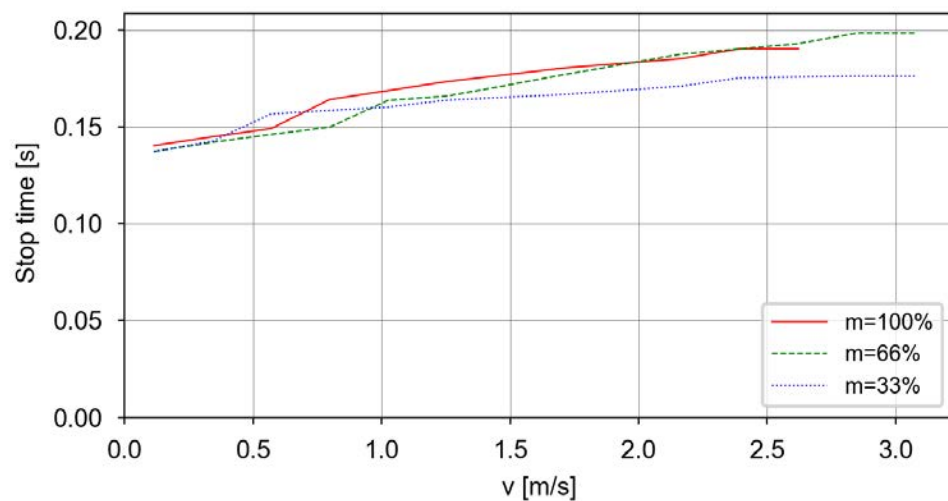
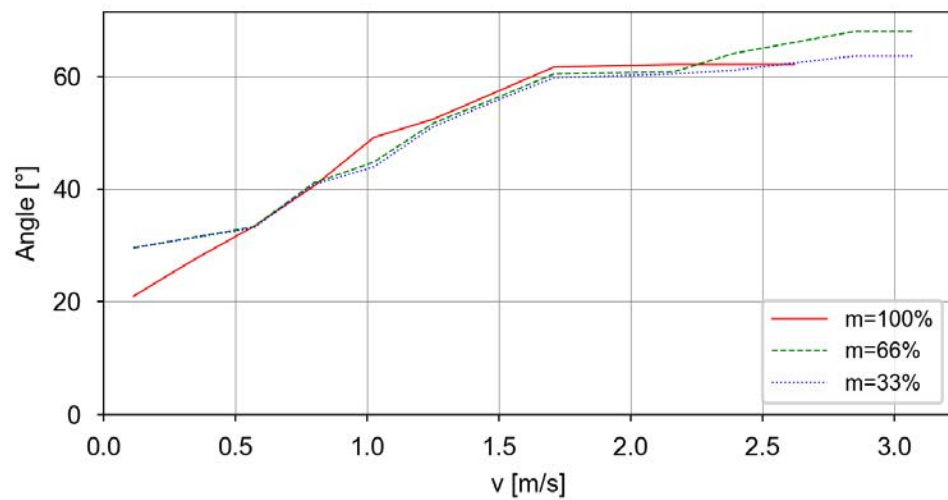
Continues on next page

1 Description

1.9.9 IRB 920T-6/0.45 IP54/CR Extended Stroke

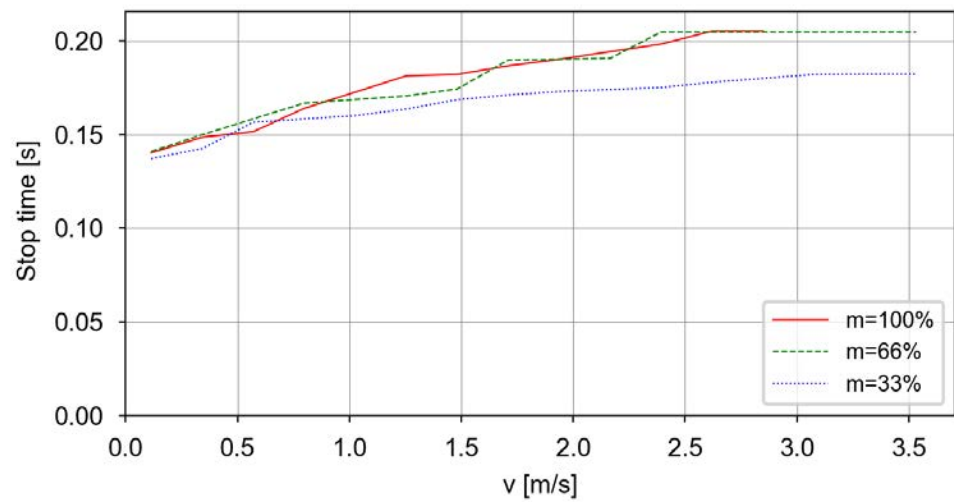
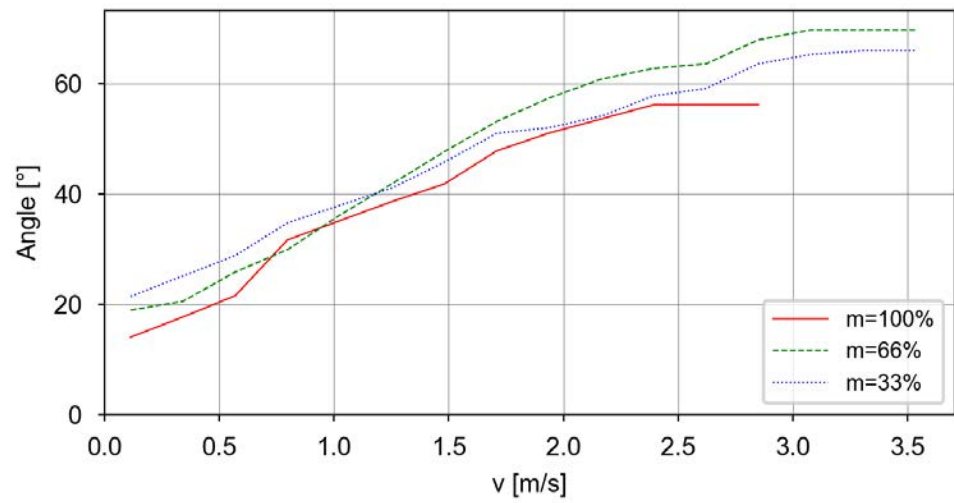
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



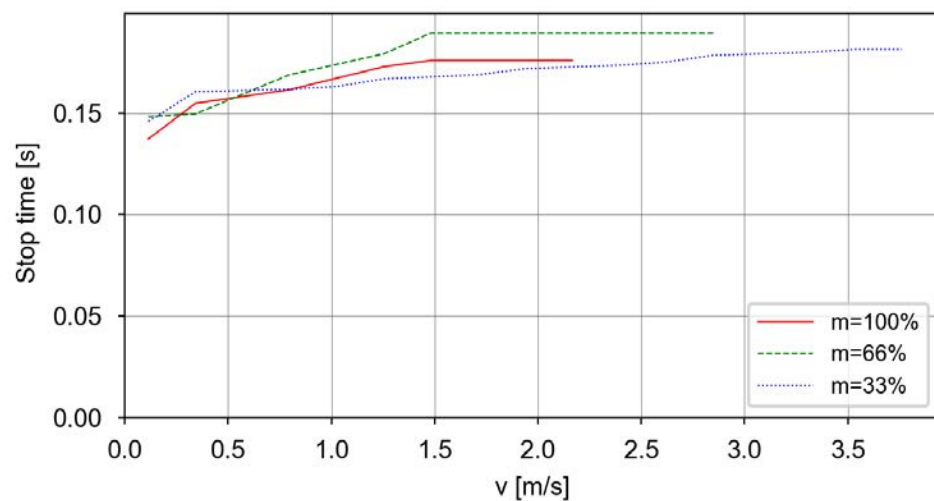
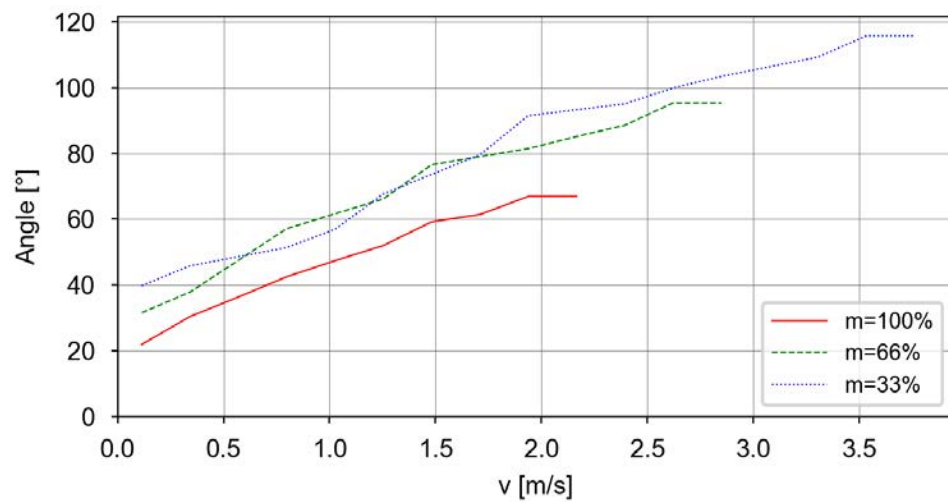
Continues on next page

1 Description

1.9.9 IRB 920T-6/0.45 IP54/CR Extended Stroke

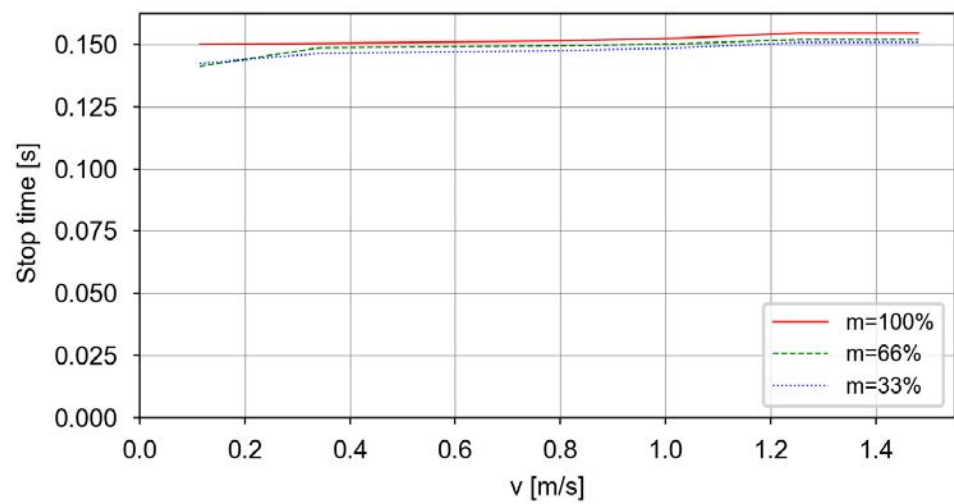
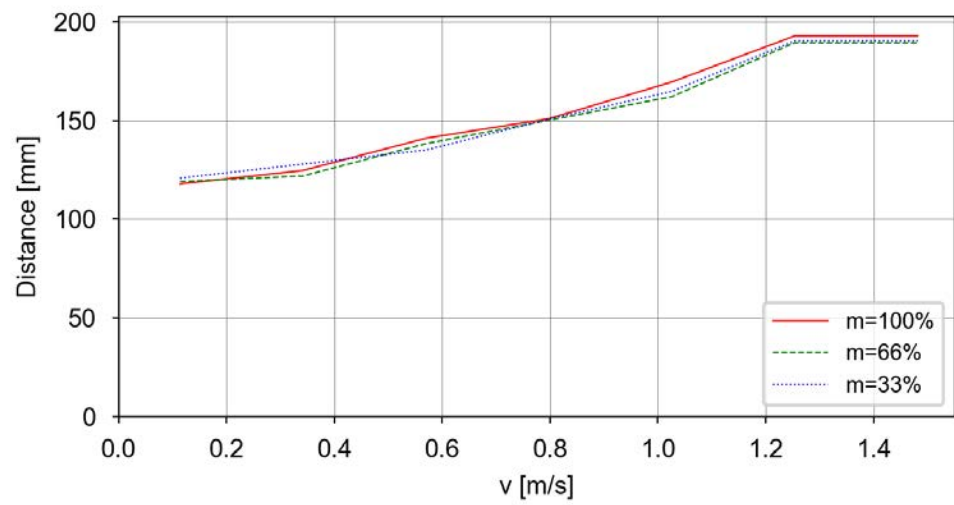
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.10 IRB 920T-6/0.45 Extended Stroke

1.9.10 IRB 920T-6/0.45 Extended Stroke

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];  
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];  
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	44.8°	0.16 s
2*	86.9°	0.17 s
3	115.8 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

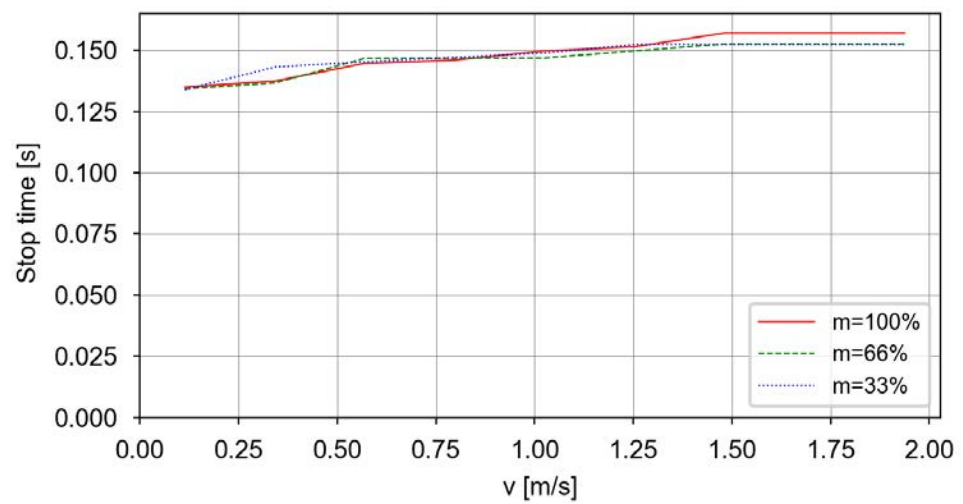
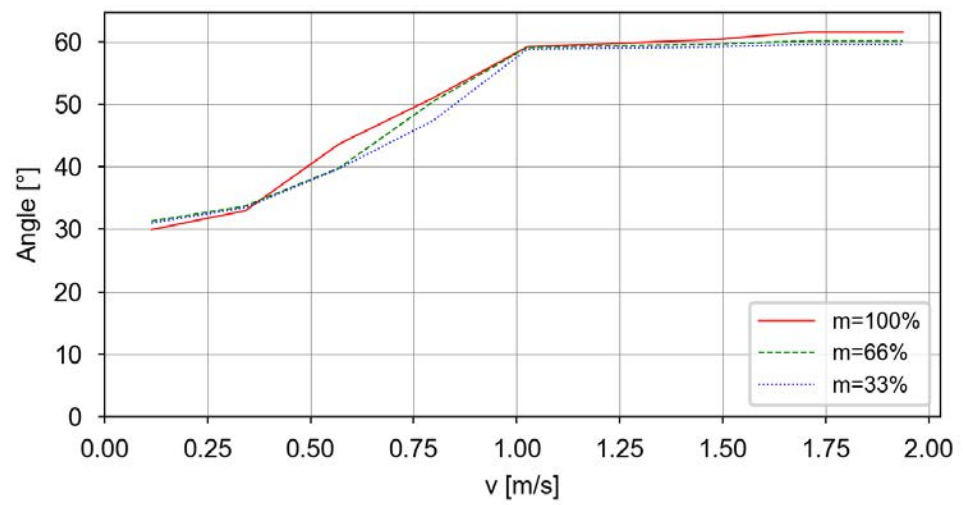
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



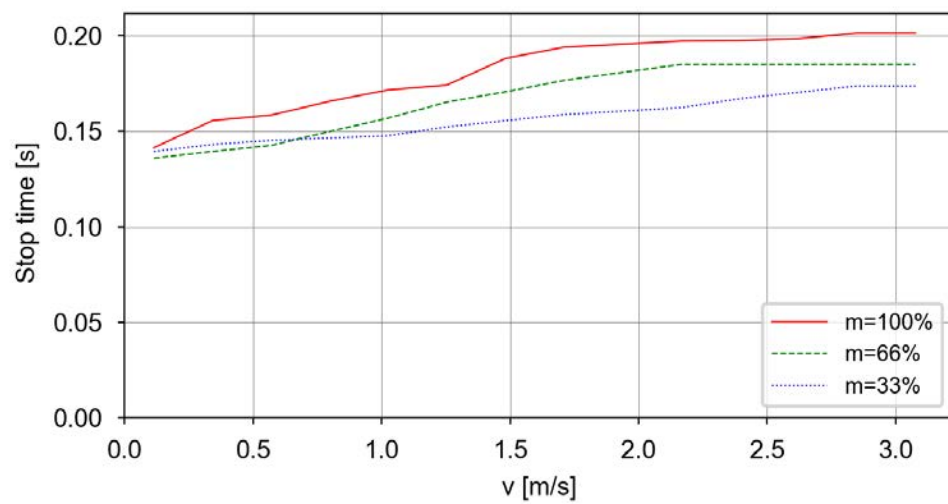
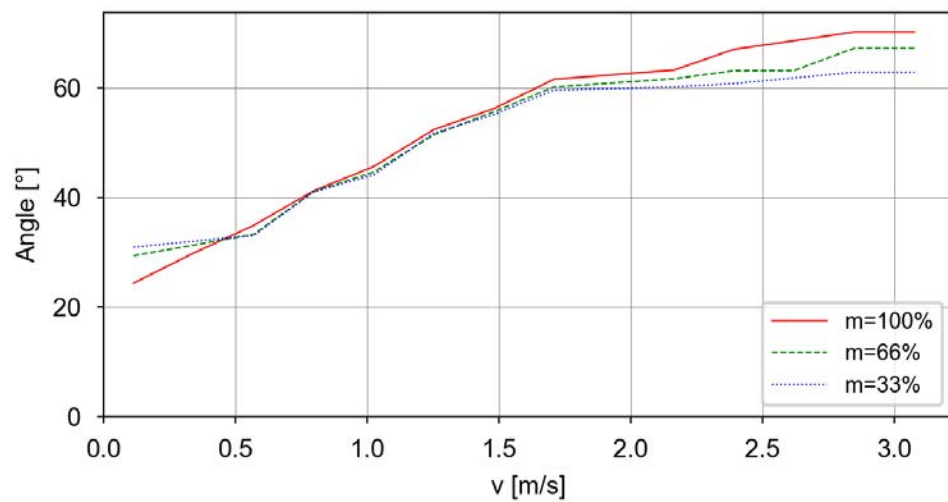
Continues on next page

1 Description

1.9.10 IRB 920T-6/0.45 Extended Stroke

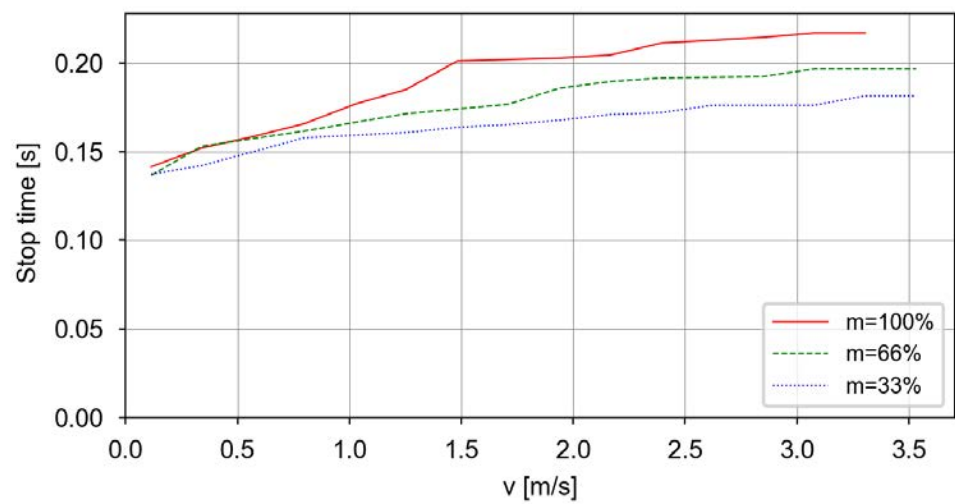
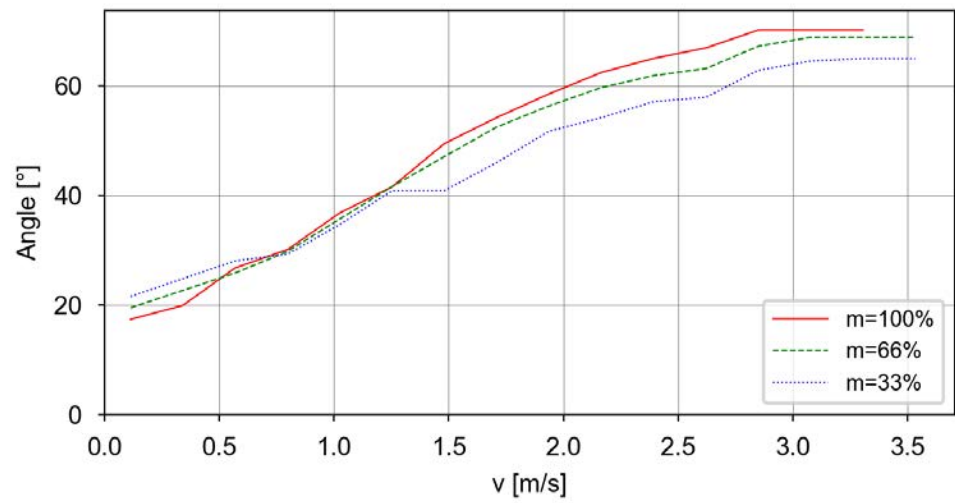
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



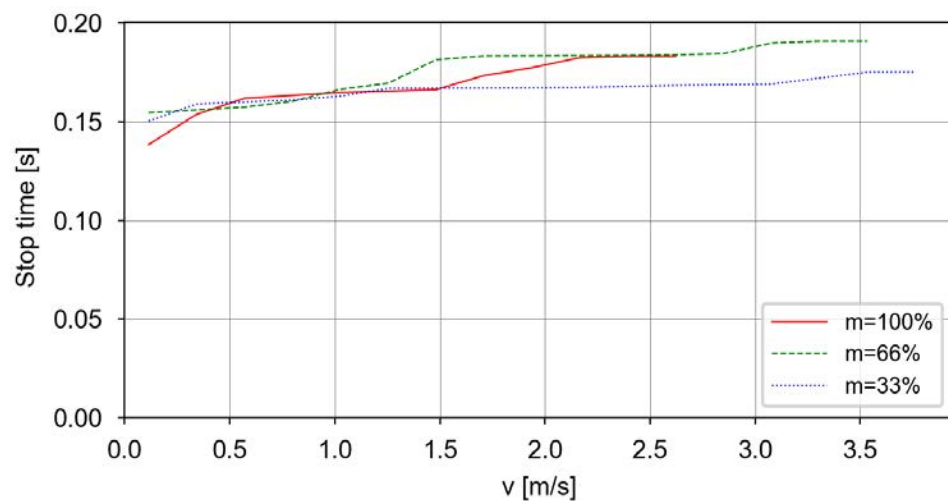
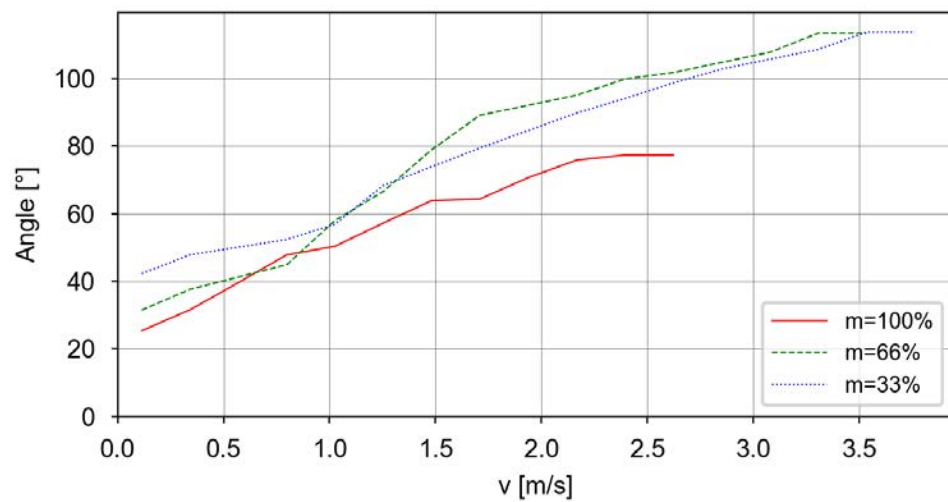
Continues on next page

1 Description

1.9.10 IRB 920T-6/0.45 Extended Stroke

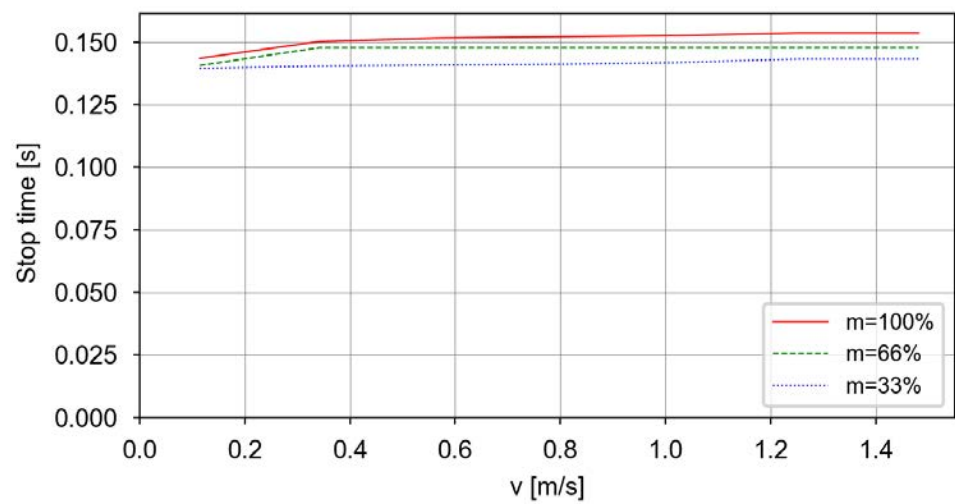
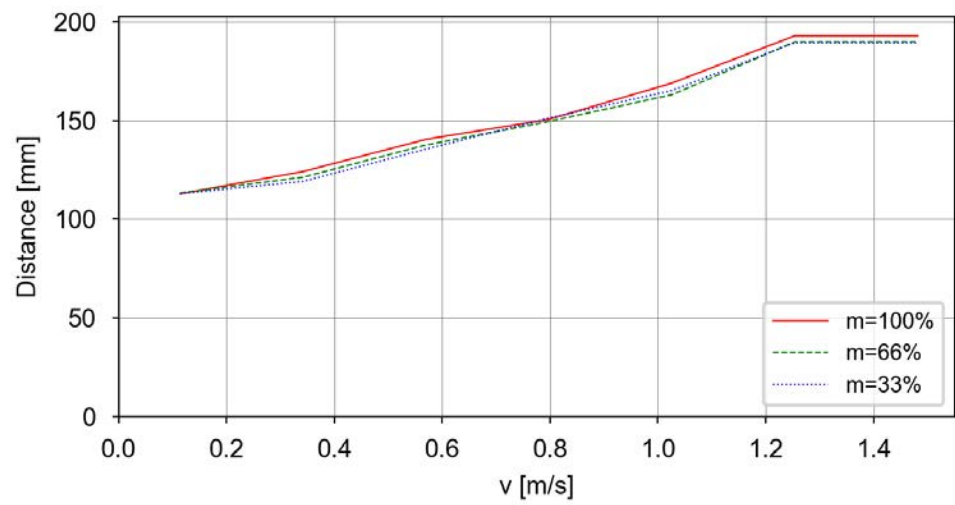
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.11 IRB 920T-6/0.55 IP54/CR

1.9.11 IRB 920T-6/0.55 IP54/CR

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	50.3°	0.18 s
2*	87.6°	0.16 s
3	114.4 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

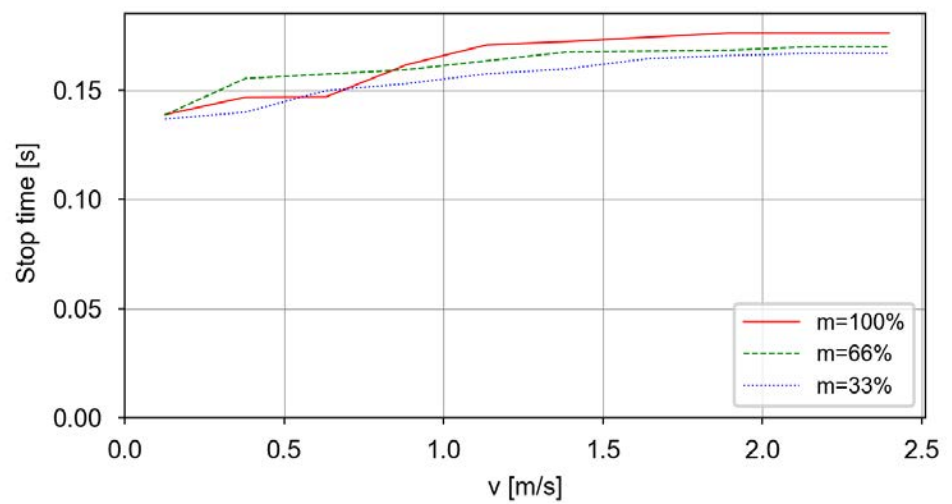
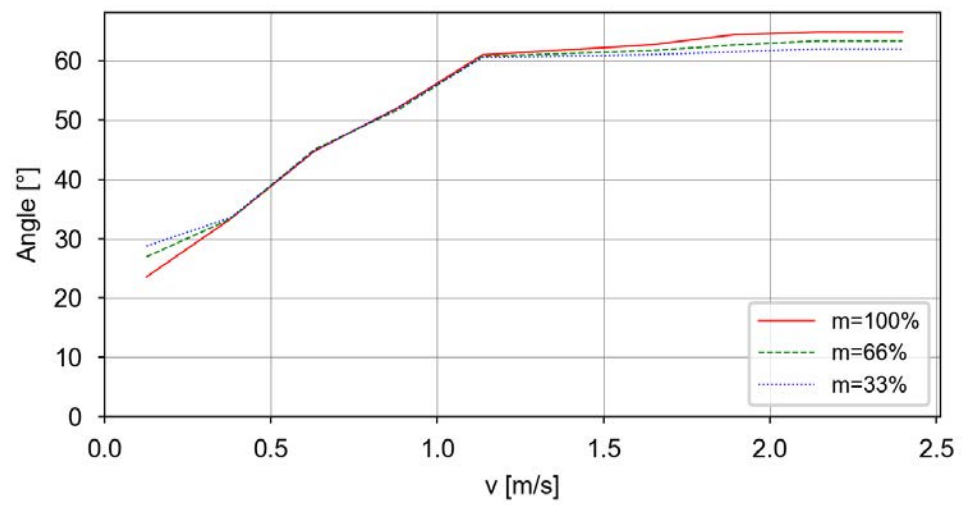
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time

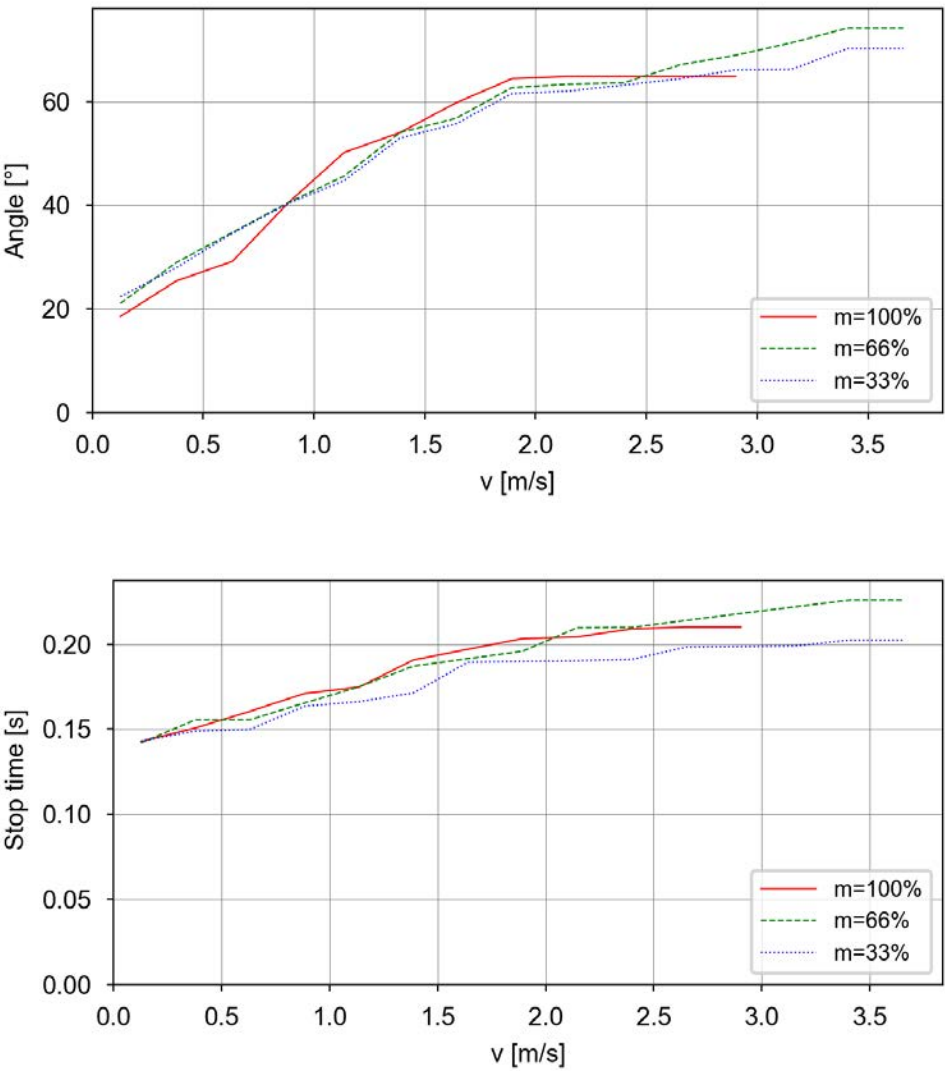


Continues on next page

1 Description

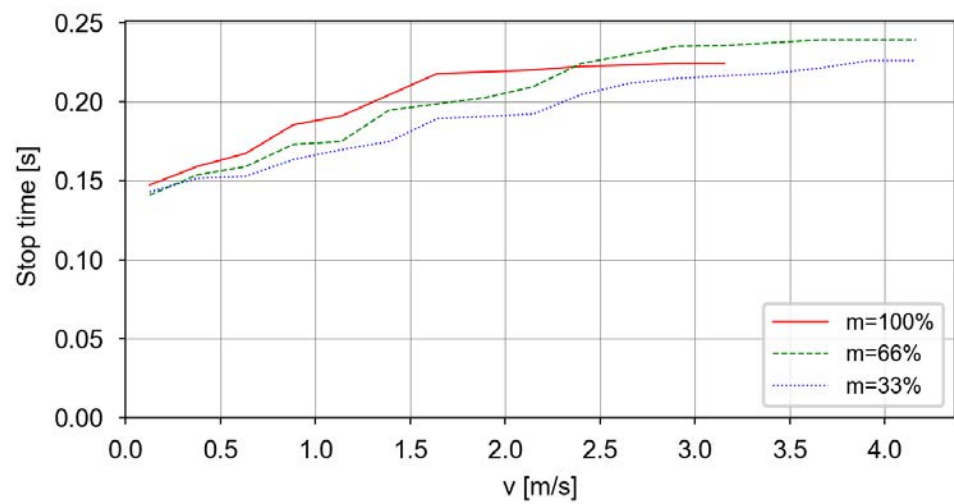
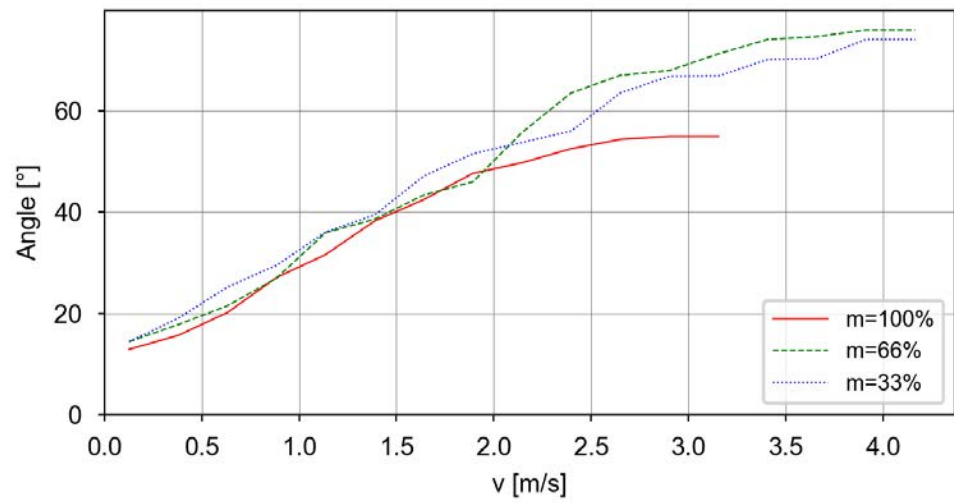
1.9.11 IRB 920T-6/0.55 IP54/CR
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



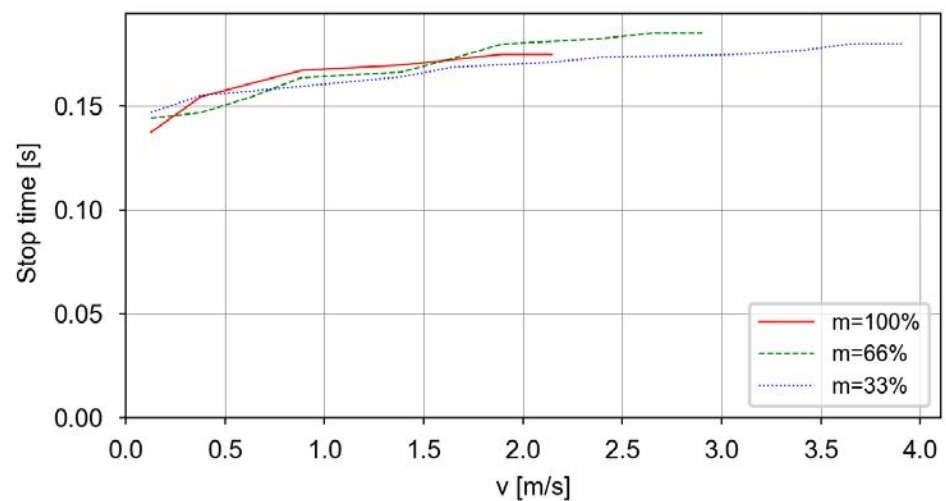
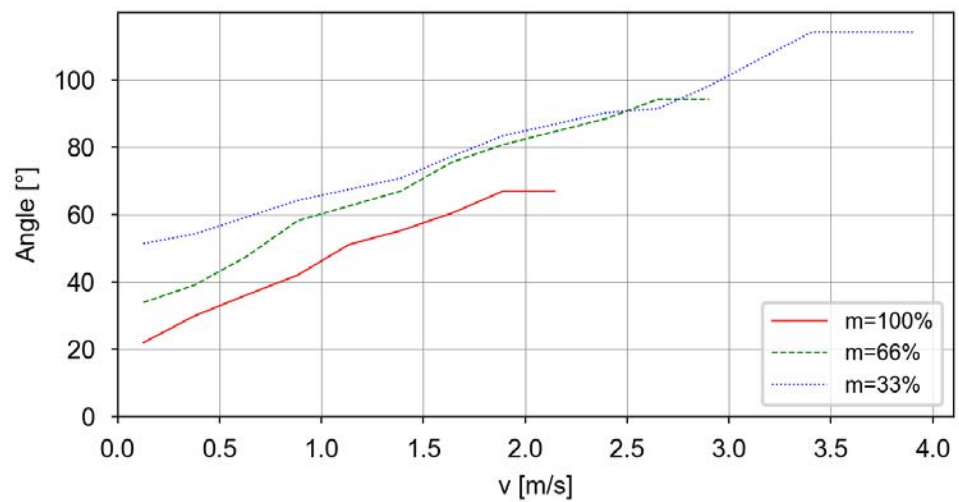
Continues on next page

1 Description

1.9.11 IRB 920T-6/0.55 IP54/CR

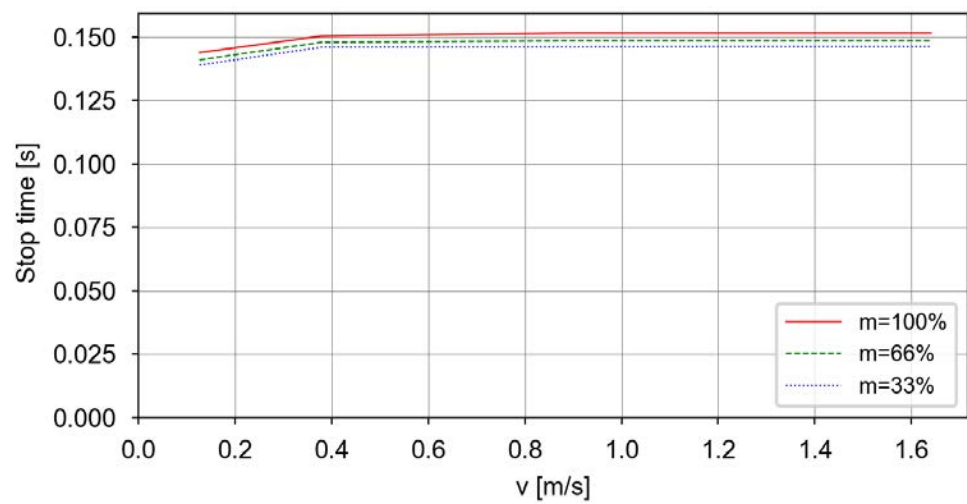
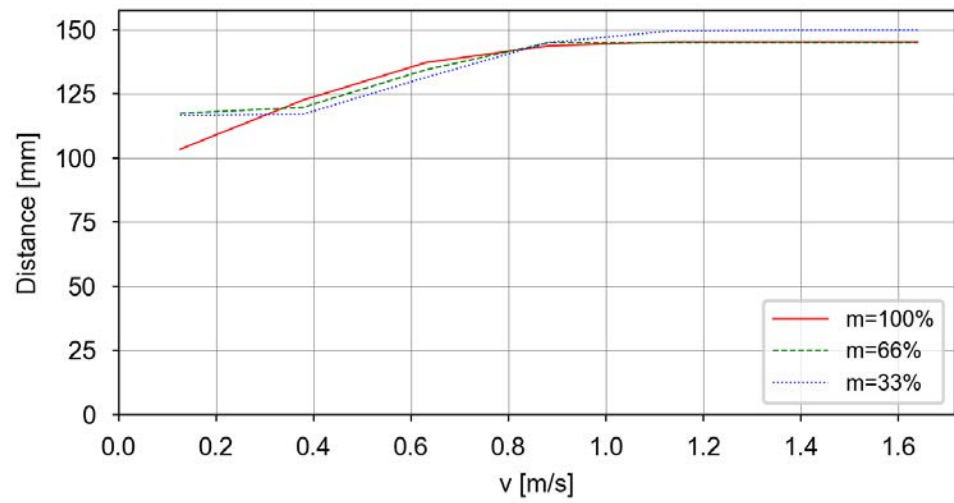
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.12 IRB 920T-6/0.55

1.9.12 IRB 920T-6/0.55

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	52.2°	0.18 s
2*	86.2°	0.16 s
3	115.5 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

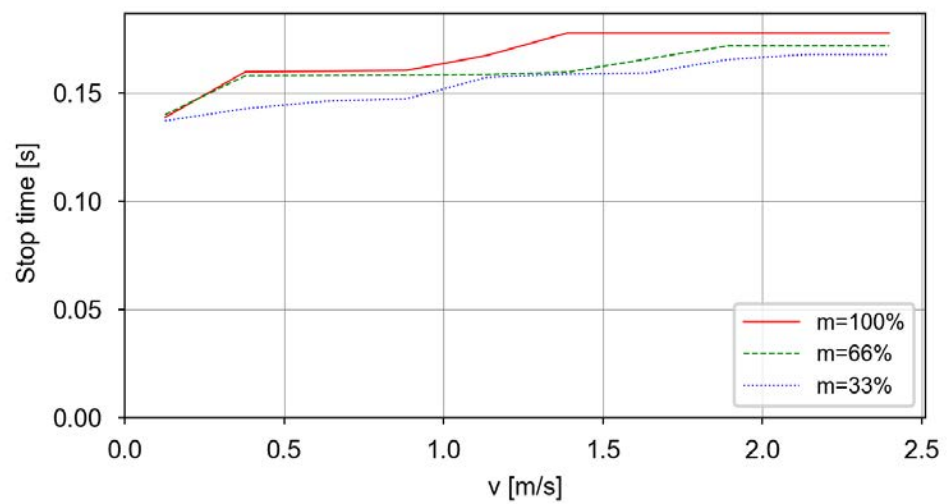
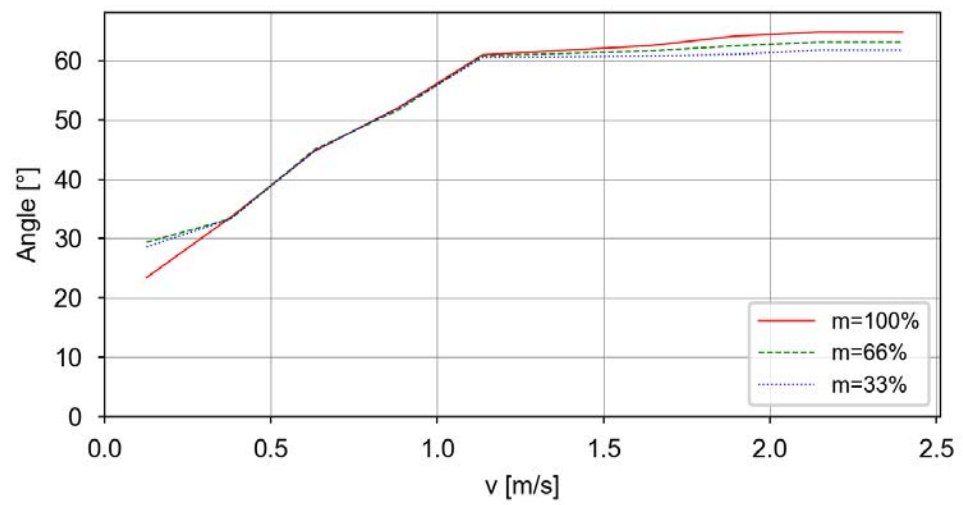
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



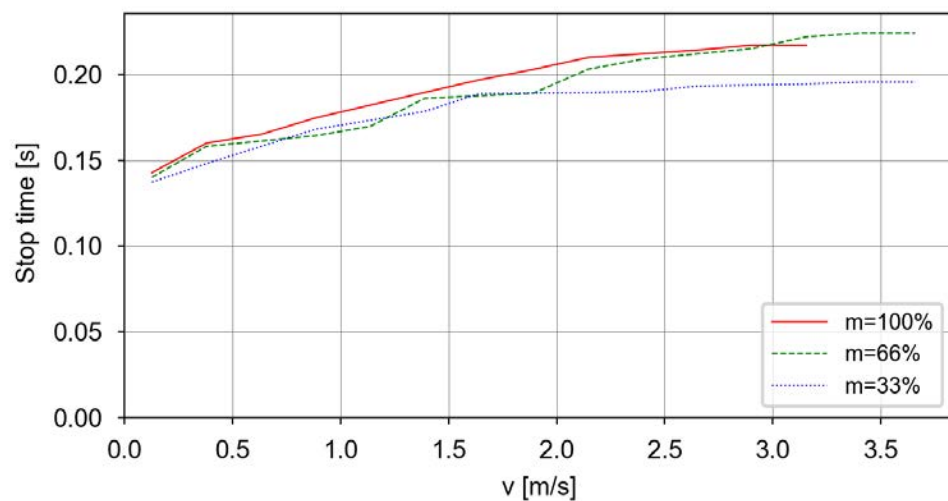
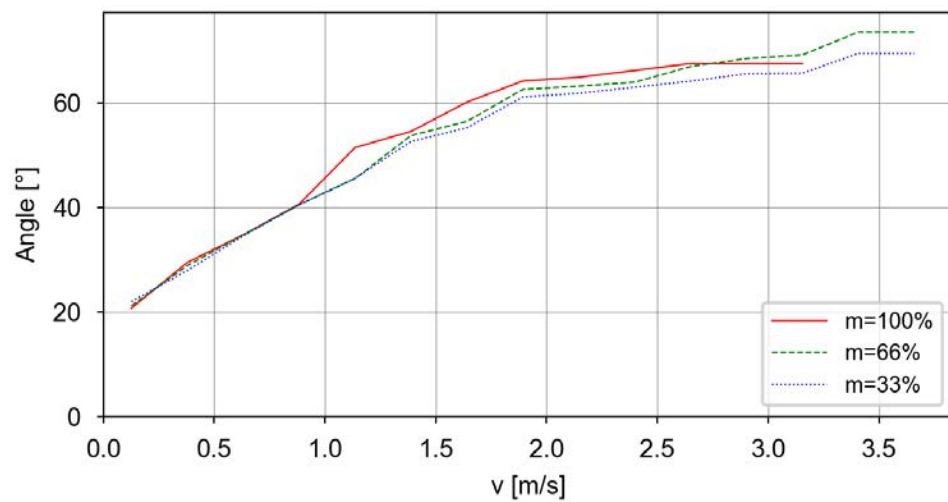
Continues on next page

1 Description

1.9.12 IRB 920T-6/0.55

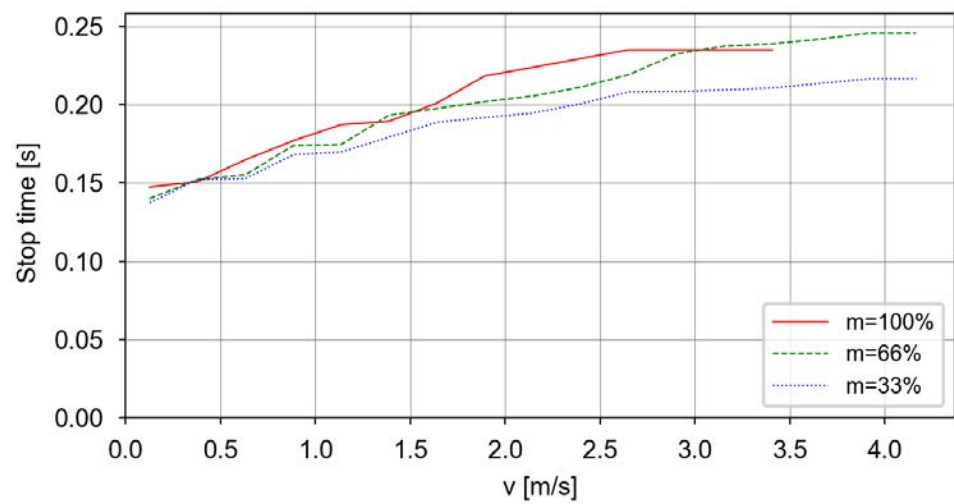
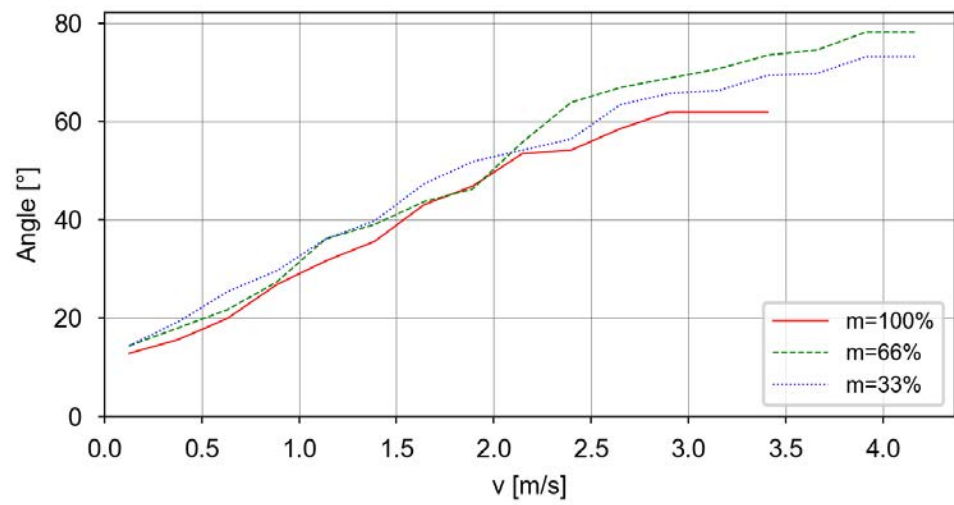
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



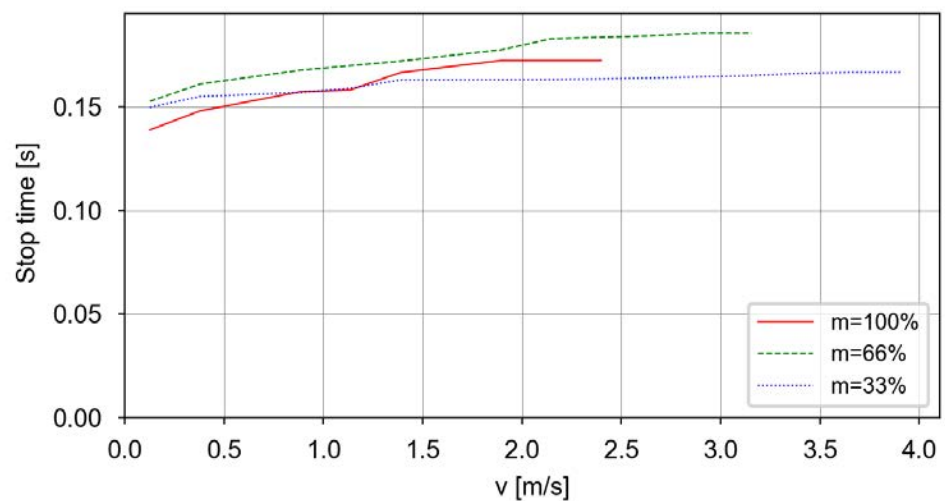
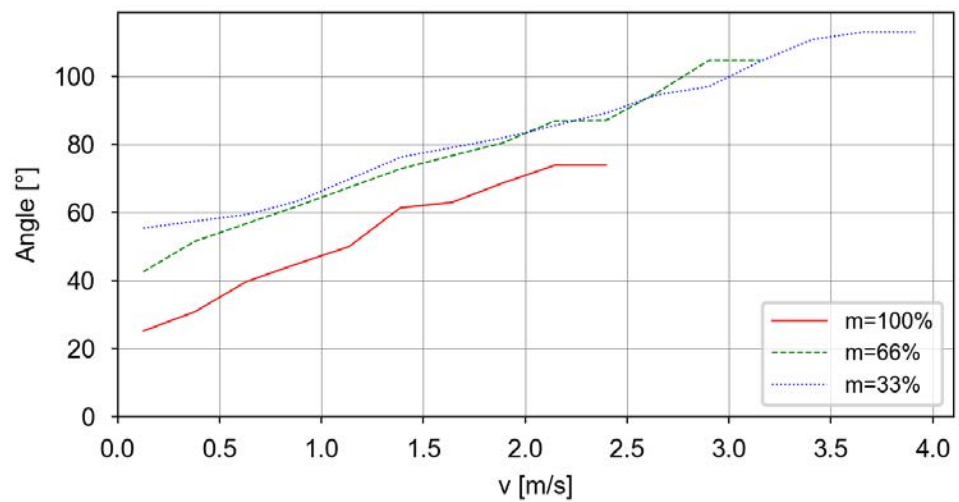
Continues on next page

1 Description

1.9.12 IRB 920T-6/0.55

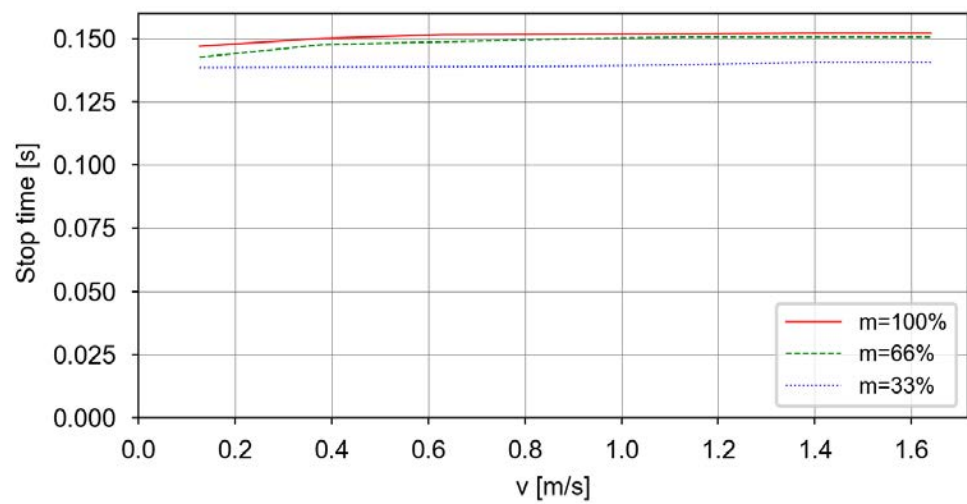
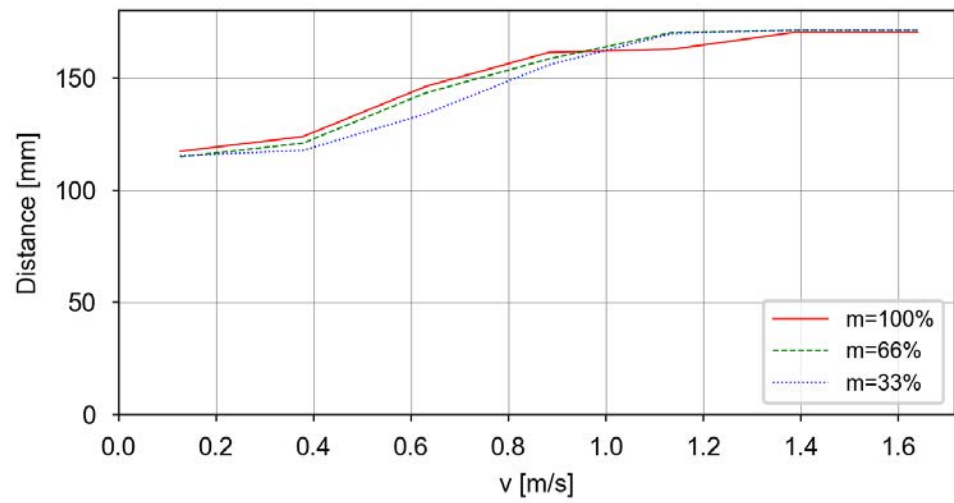
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.13 IRB 920T-6/0.55 IP54/CR Extended Stroke

1.9.13 IRB 920T-6/0.55 IP54/CR Extended Stroke

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	51.5°	0.18 s
2*	88.3°	0.16 s
3	116.5 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

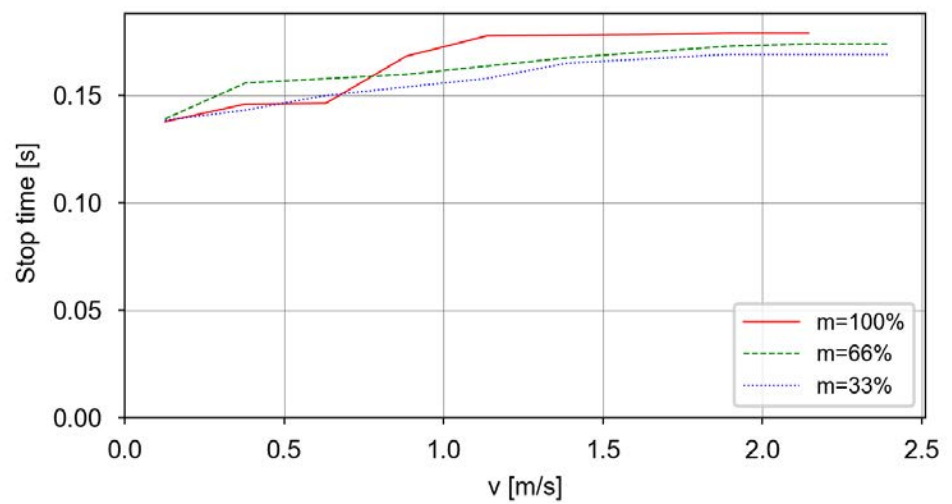
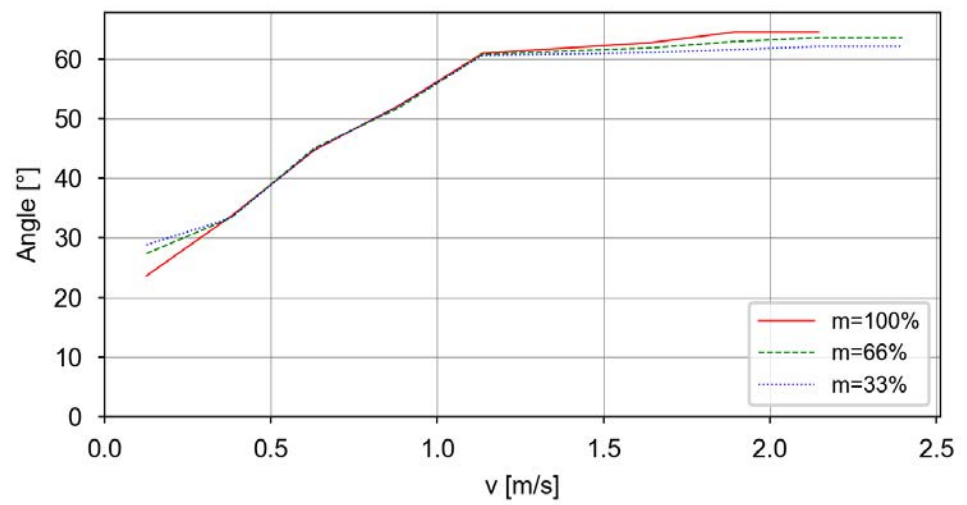
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



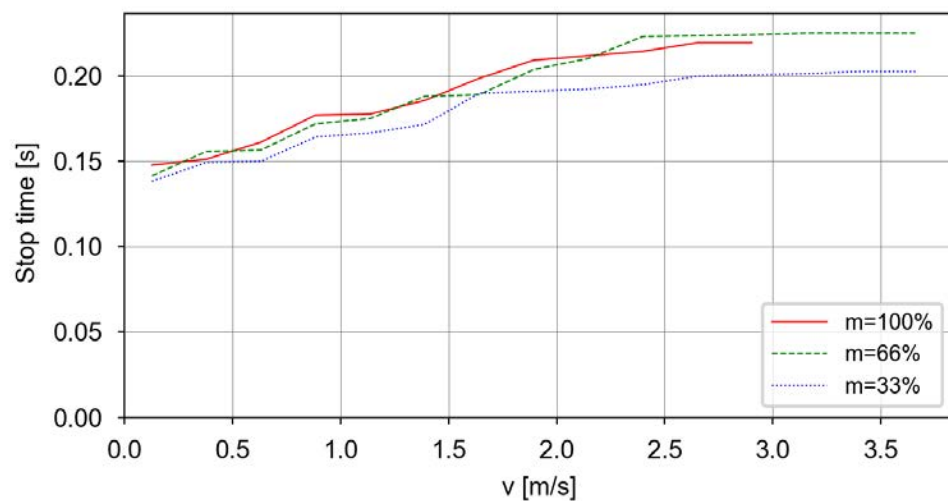
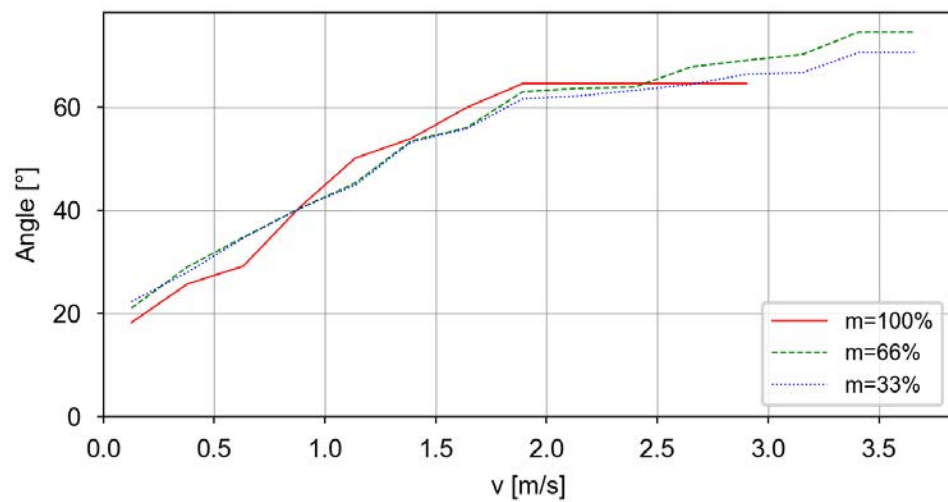
Continues on next page

1 Description

1.9.13 IRB 920T-6/0.55 IP54/CR Extended Stroke

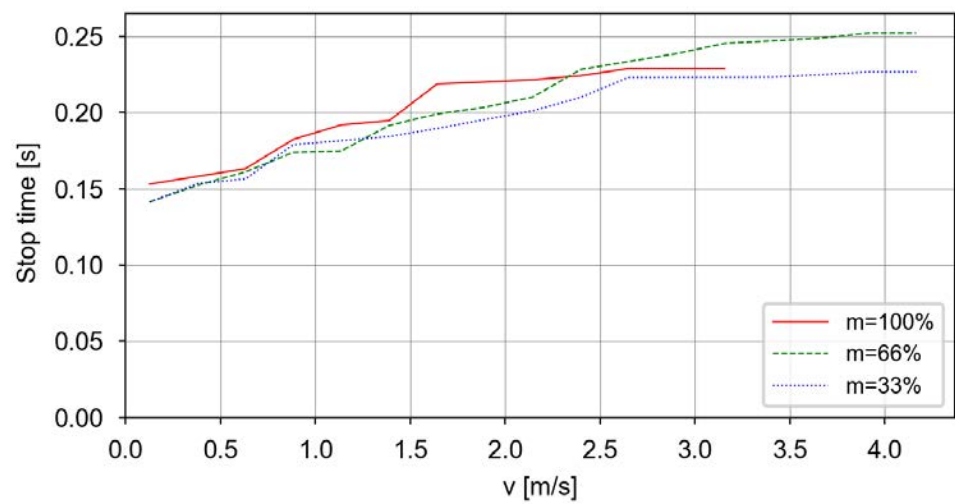
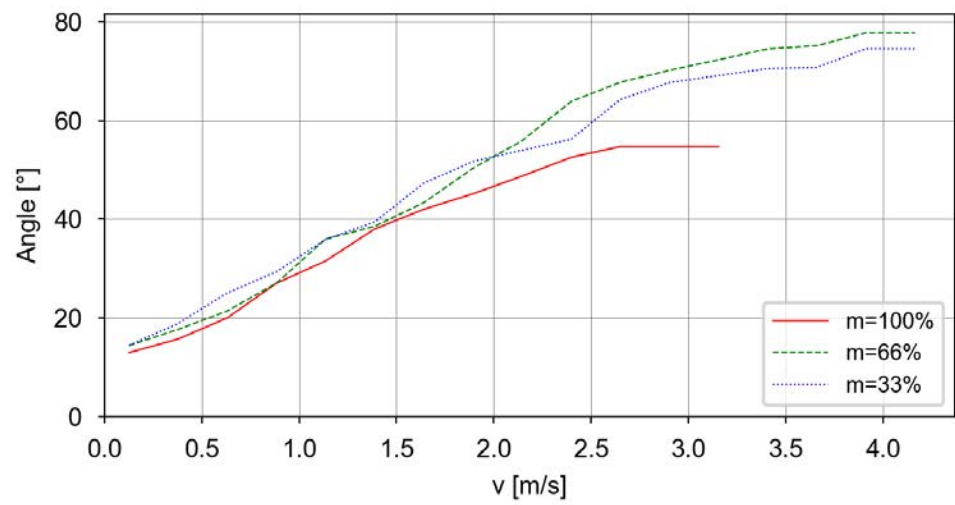
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



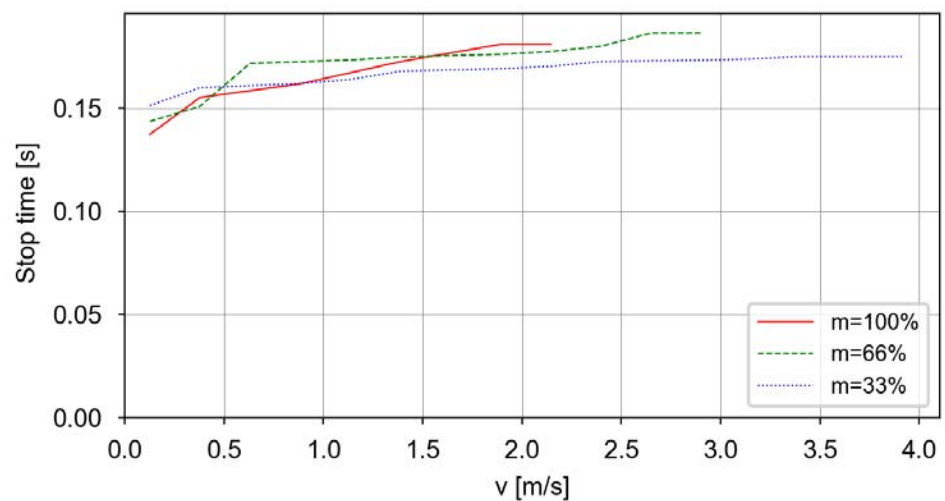
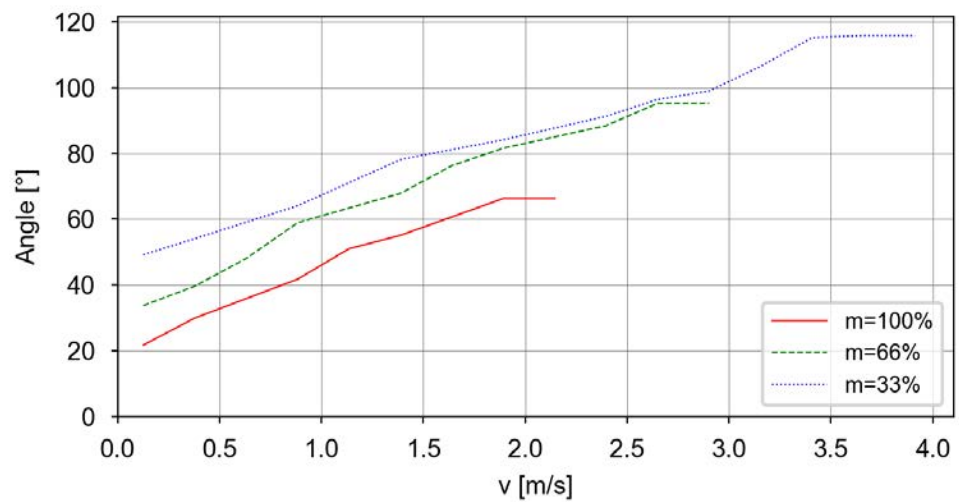
Continues on next page

1 Description

1.9.13 IRB 920T-6/0.55 IP54/CR Extended Stroke

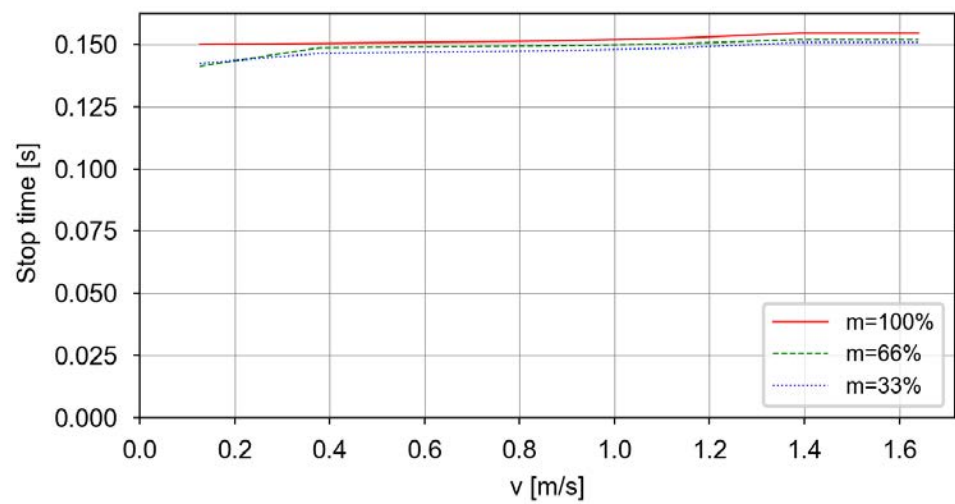
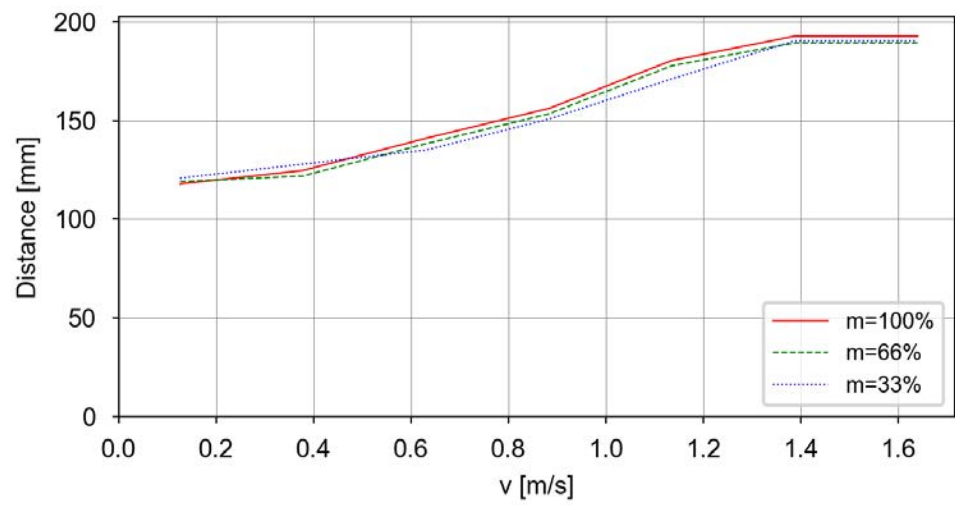
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.14 IRB 920T-6/0.55 Extended Stroke

1.9.14 IRB 920T-6/0.55 Extended Stroke

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];  
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];  
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	52.6°	0.18 s
2*	86.7°	0.17 s
3	115.8 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

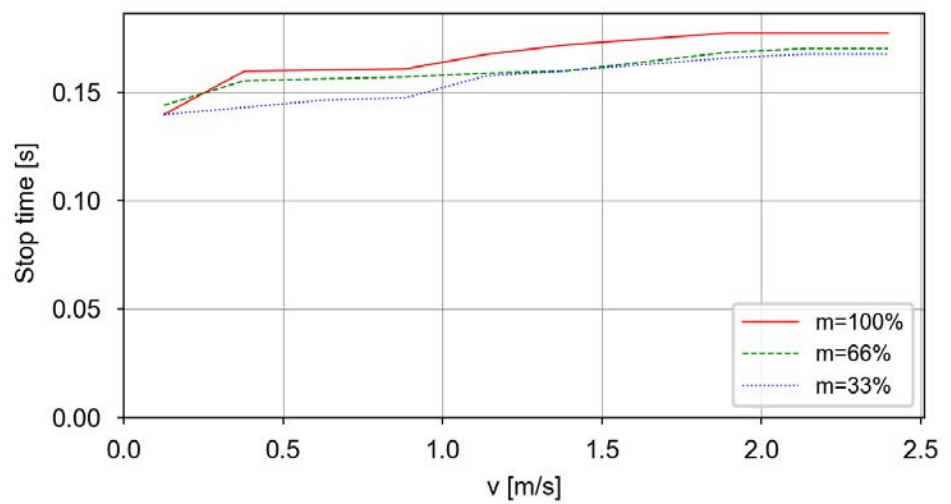
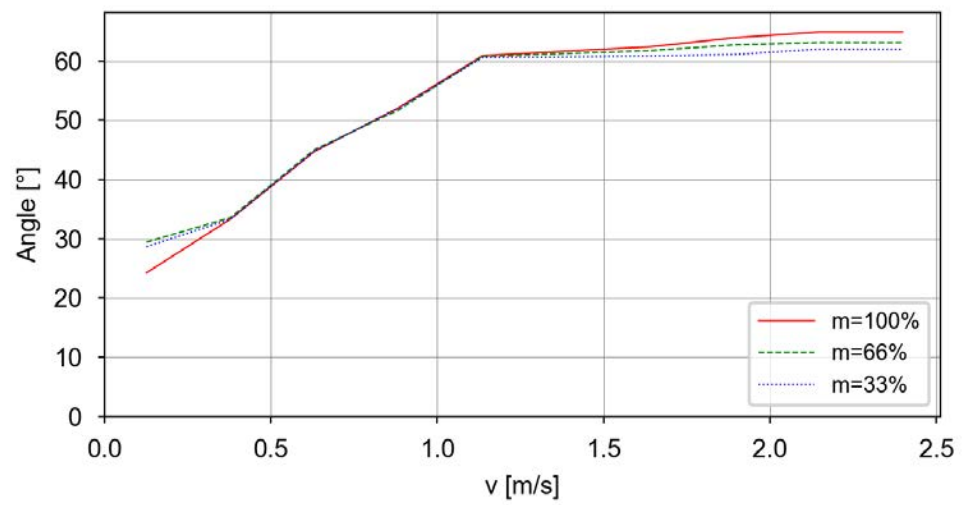
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



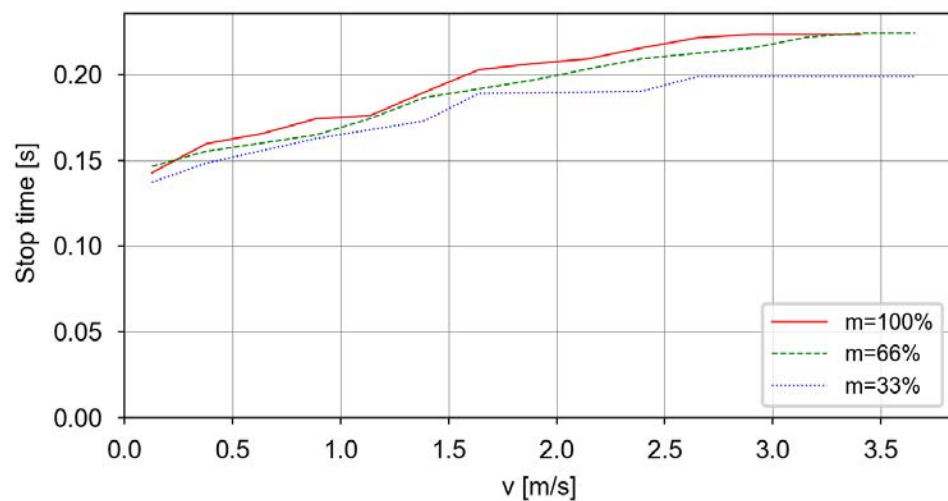
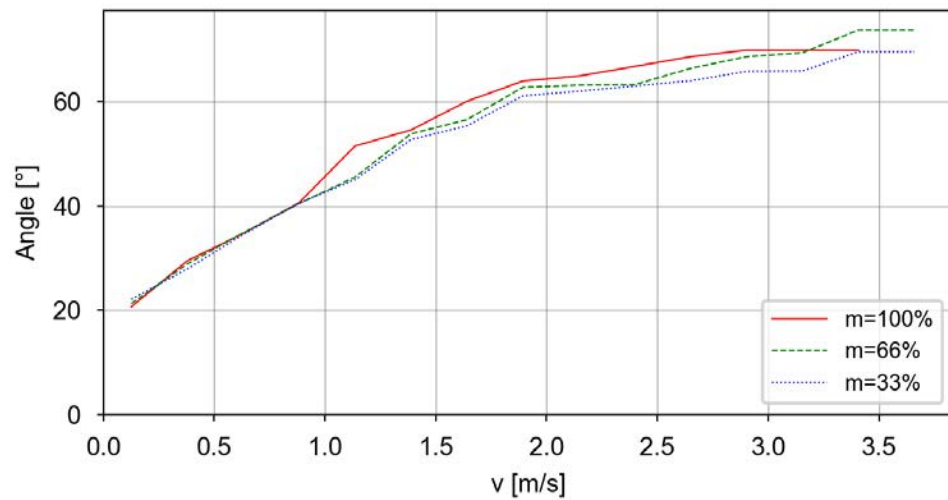
Continues on next page

1 Description

1.9.14 IRB 920T-6/0.55 Extended Stroke

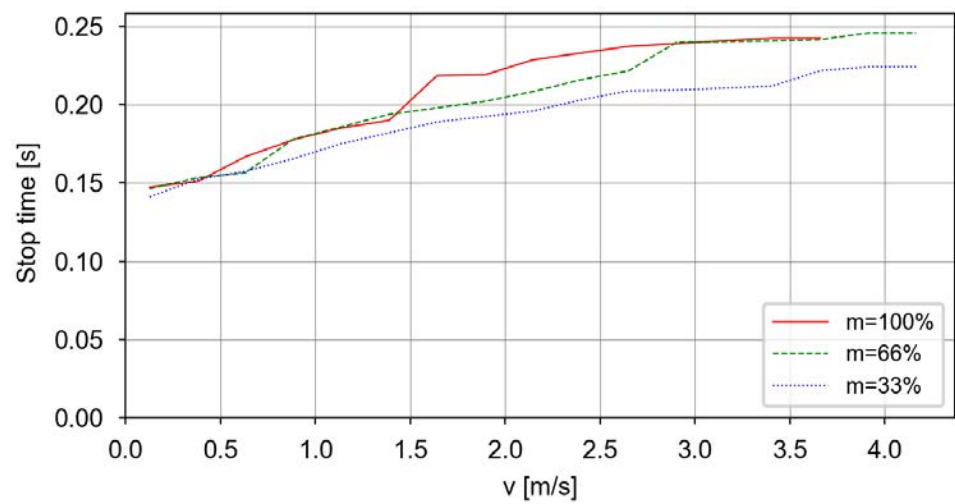
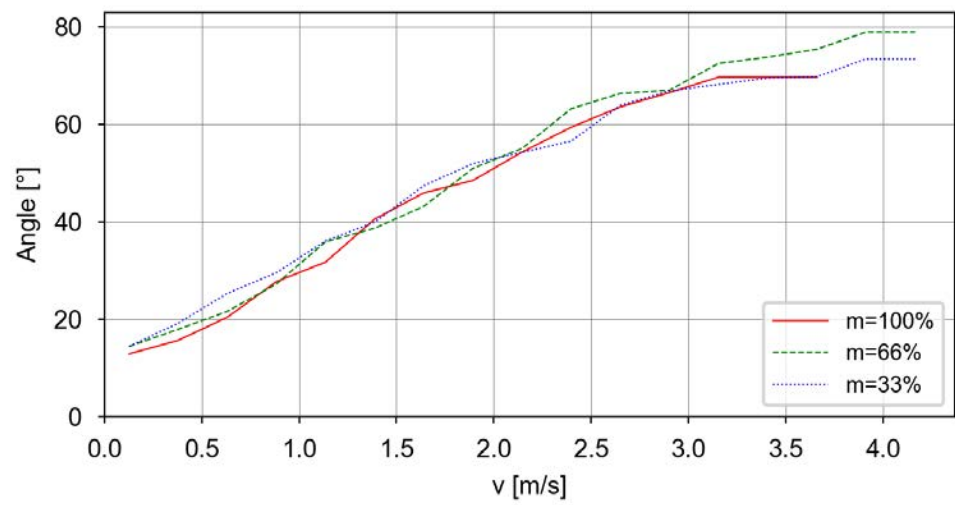
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



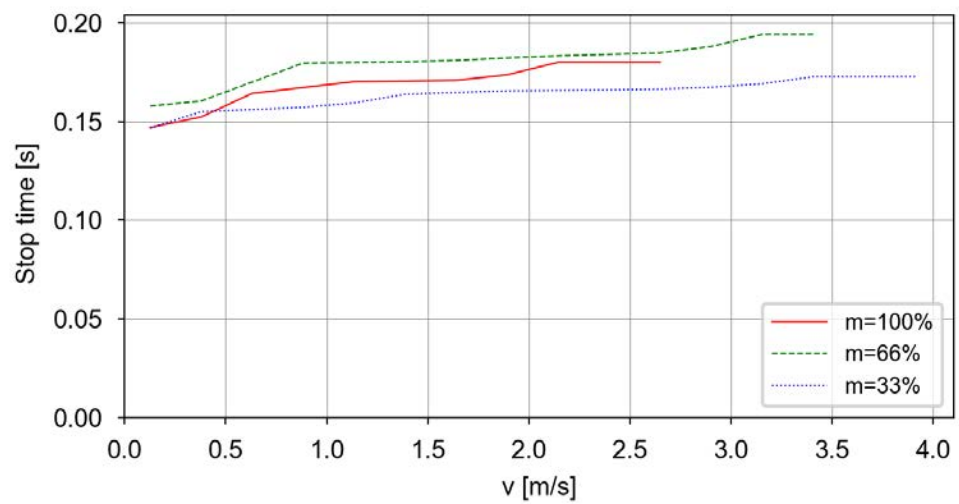
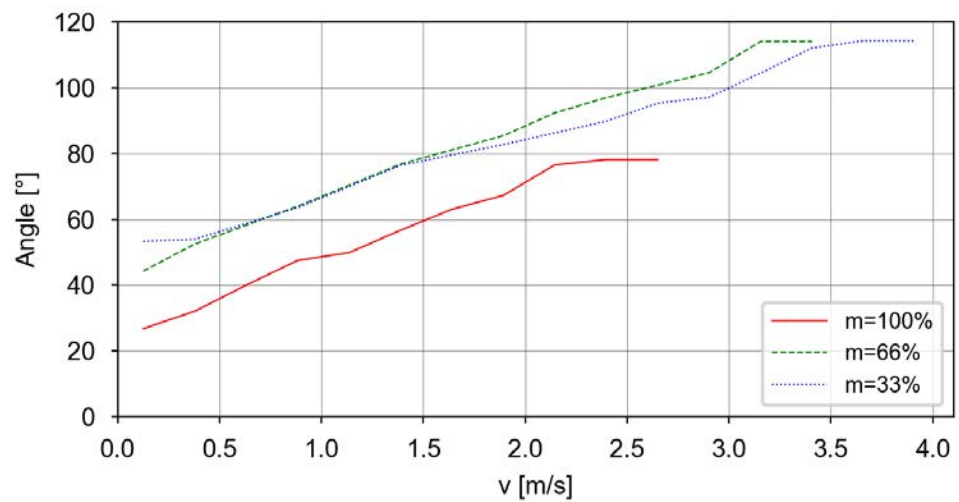
Continues on next page

1 Description

1.9.14 IRB 920T-6/0.55 Extended Stroke

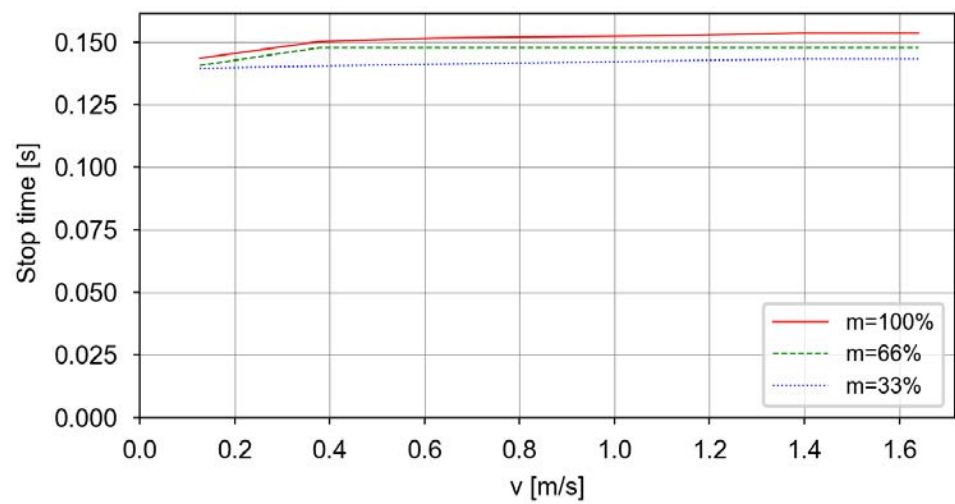
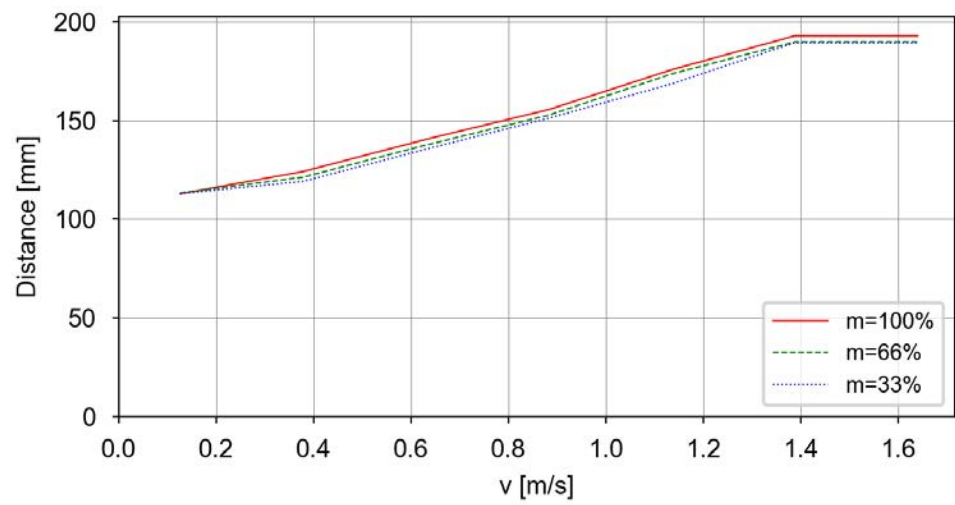
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.15 IRB 920T-6/0.65 IP54/CR

1.9.15 IRB 920T-6/0.65 IP54/CR

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	59.2°	0.23 s
2*	89.4°	0.16 s
3	113.1 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

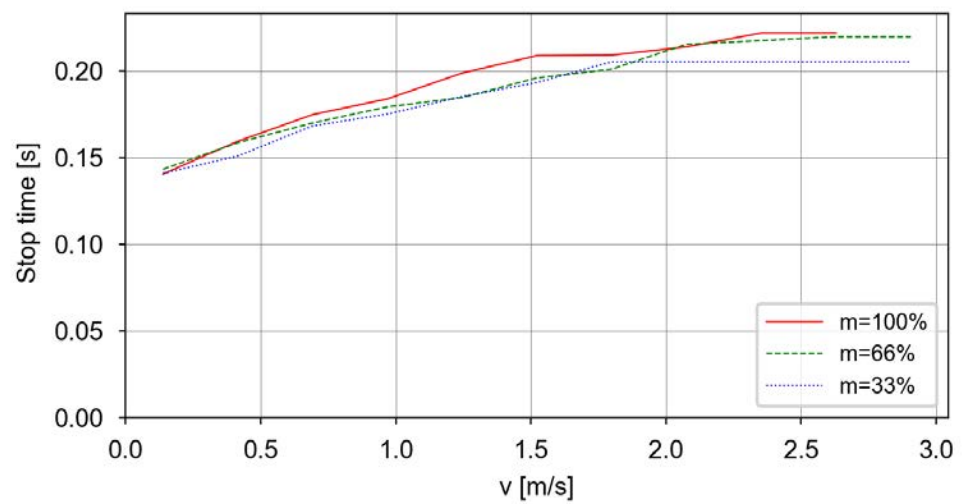
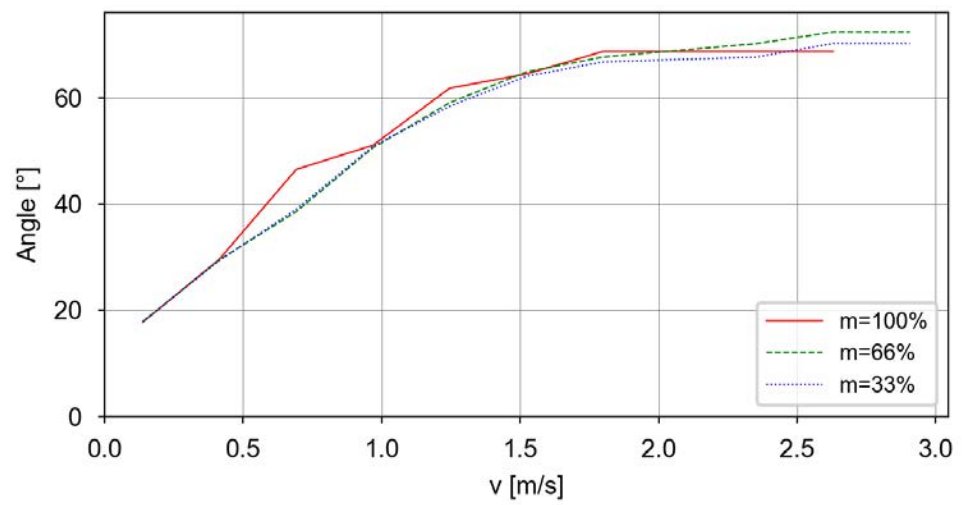
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



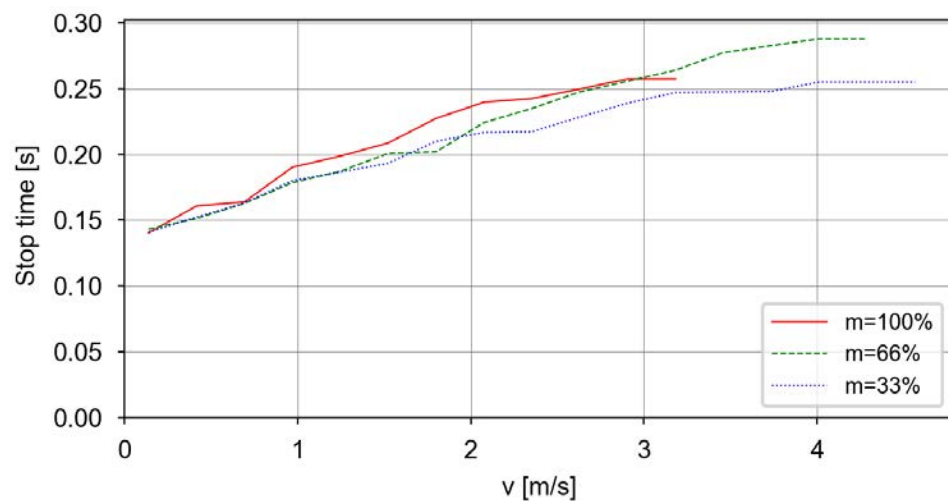
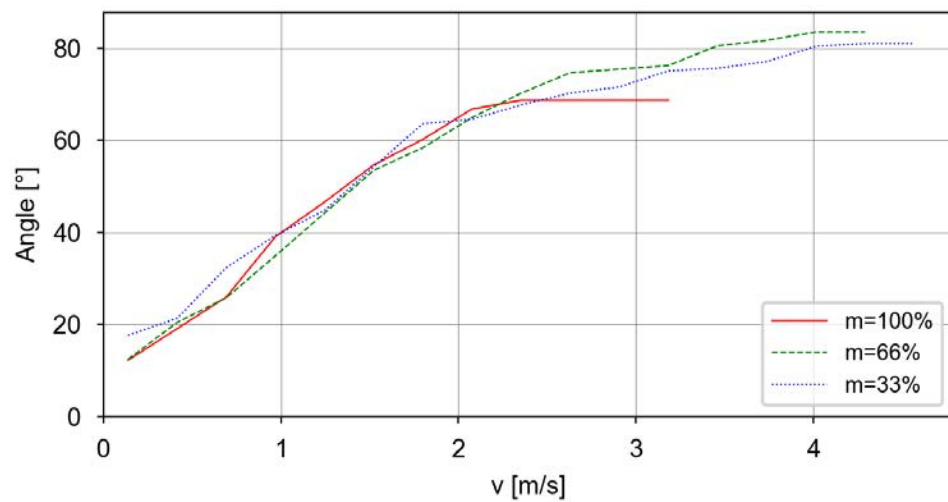
Continues on next page

1 Description

1.9.15 IRB 920T-6/0.65 IP54/CR

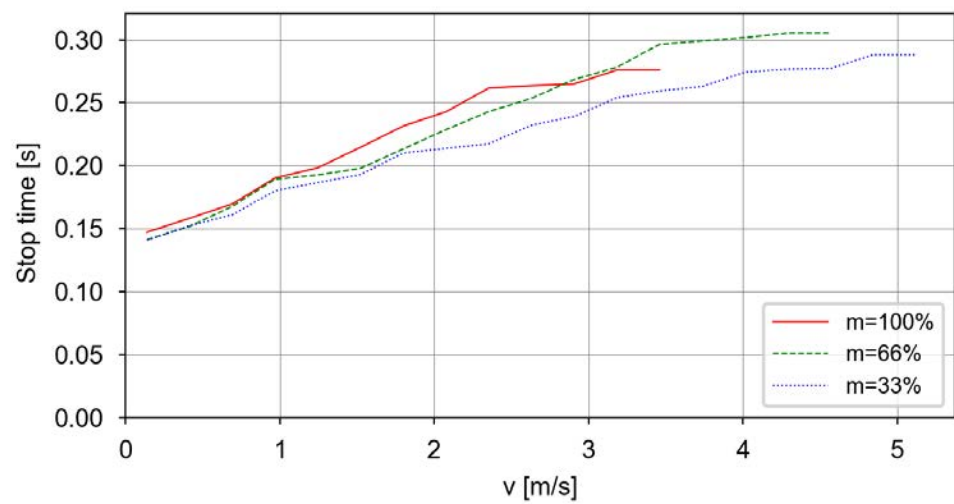
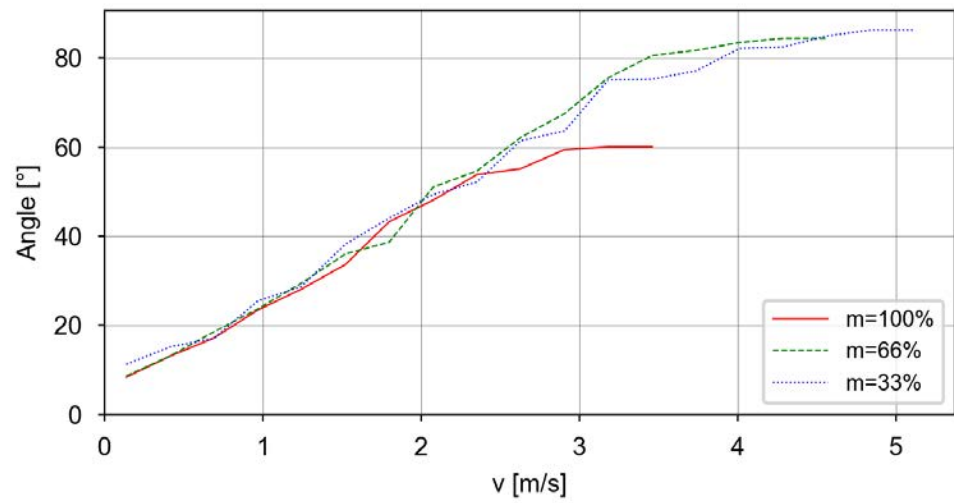
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



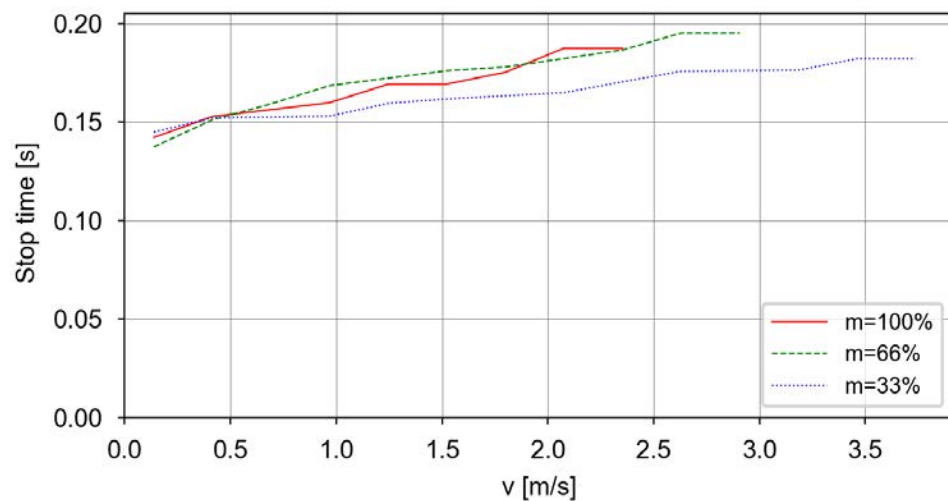
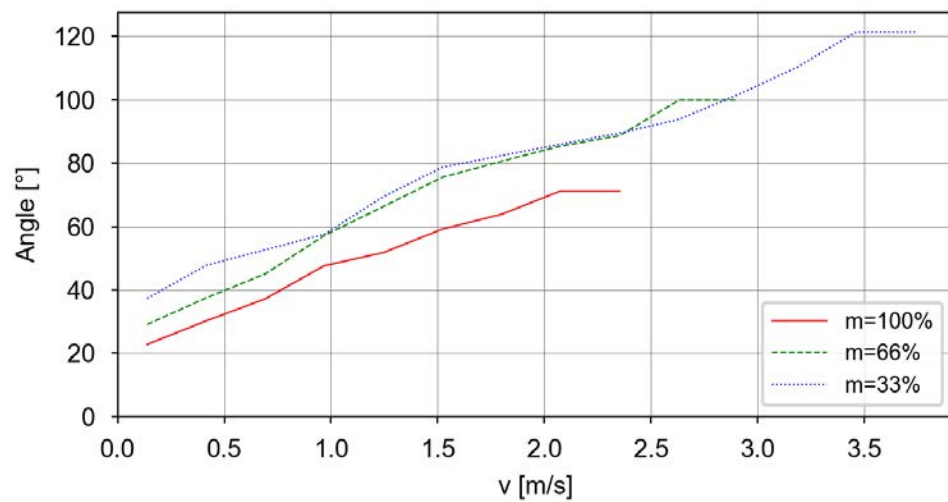
Continues on next page

1 Description

1.9.15 IRB 920T-6/0.65 IP54/CR

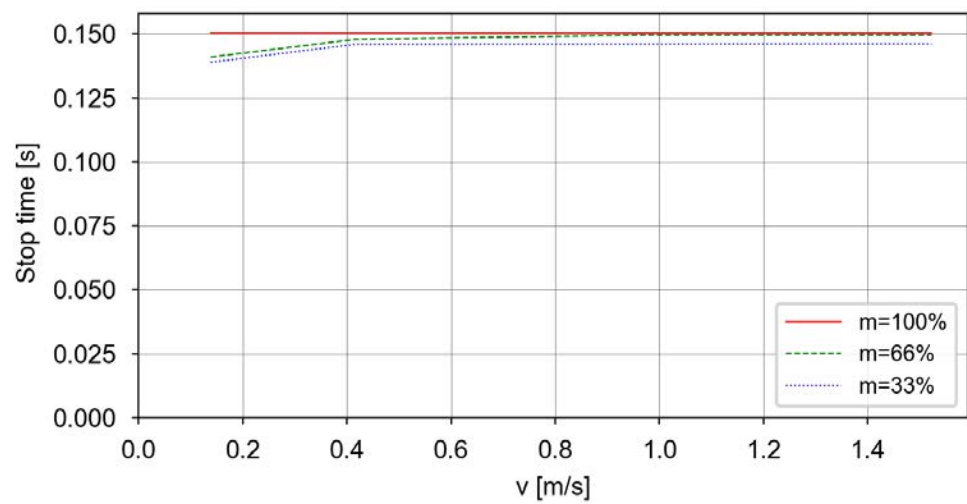
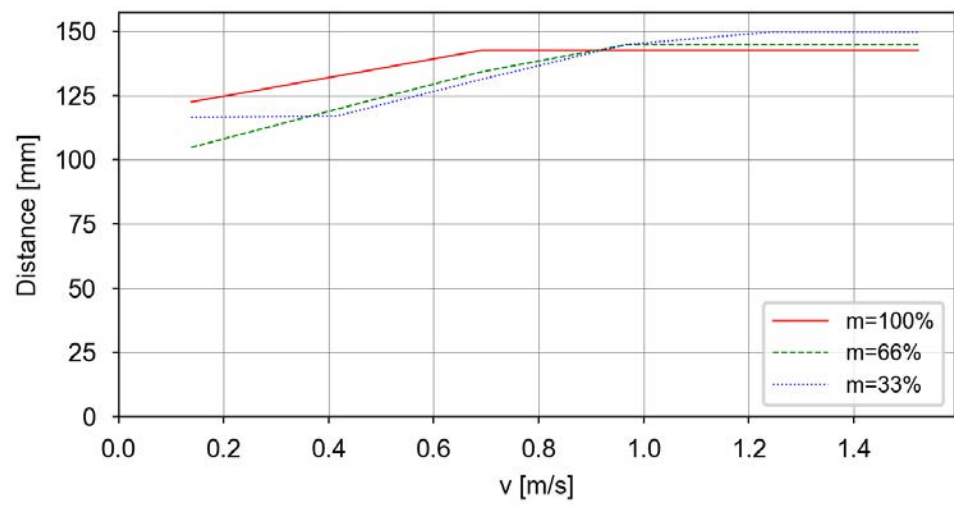
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.16 IRB 920T-6/0.65

1.9.16 IRB 920T-6/0.65

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	64.7°	0.24 s
2*	88.2°	0.16 s
3	116.3 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

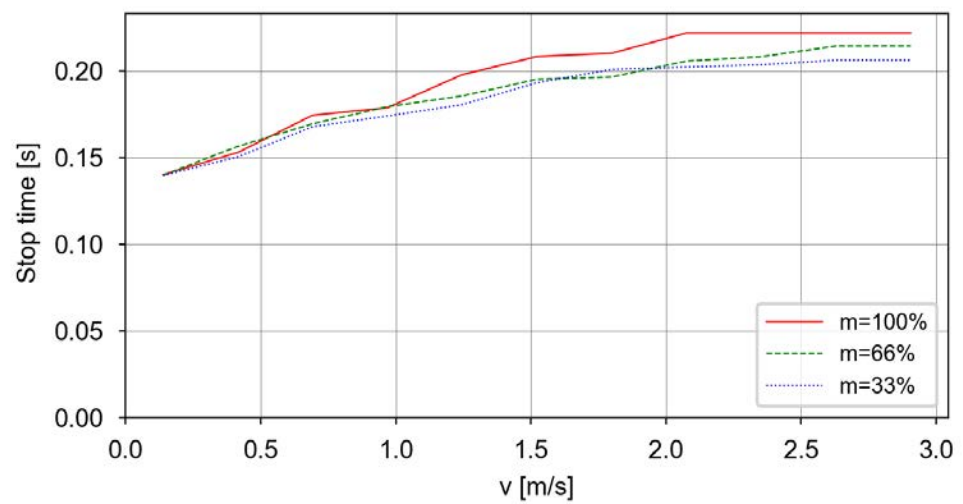
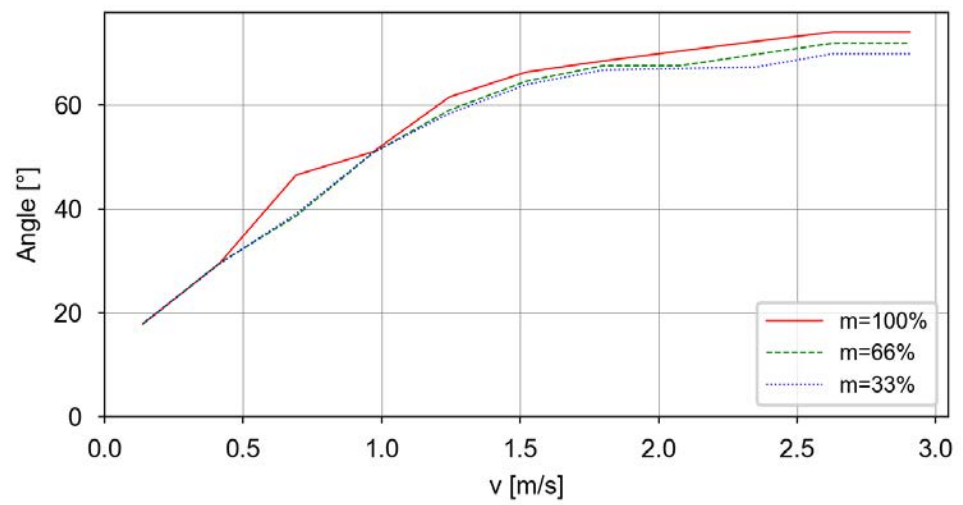
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



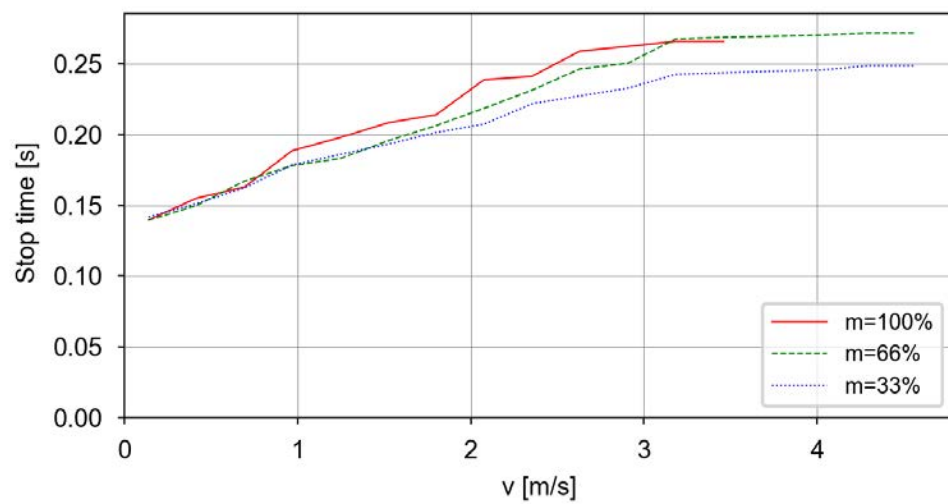
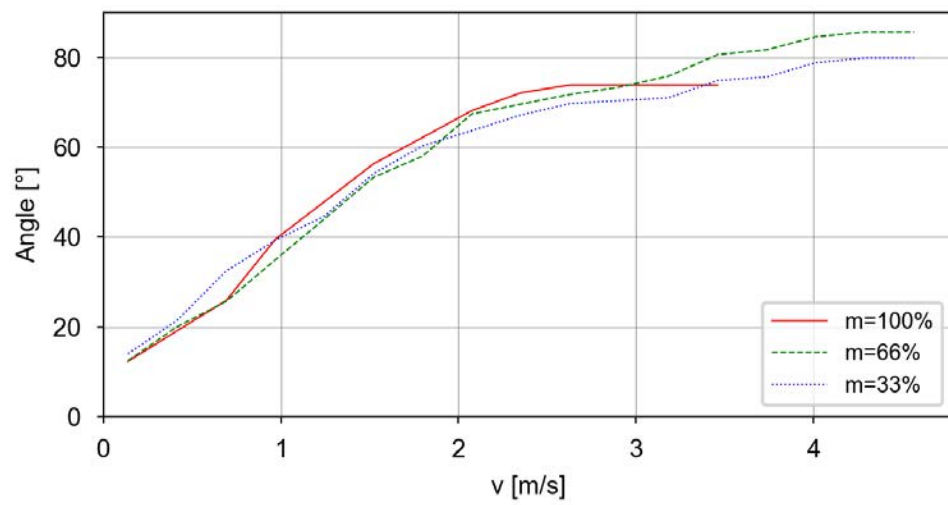
Continues on next page

1 Description

1.9.16 IRB 920T-6/0.65

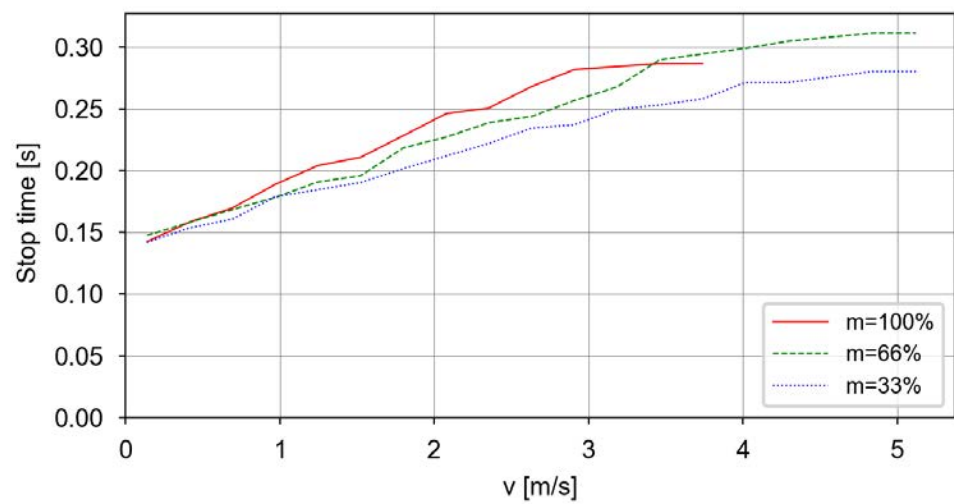
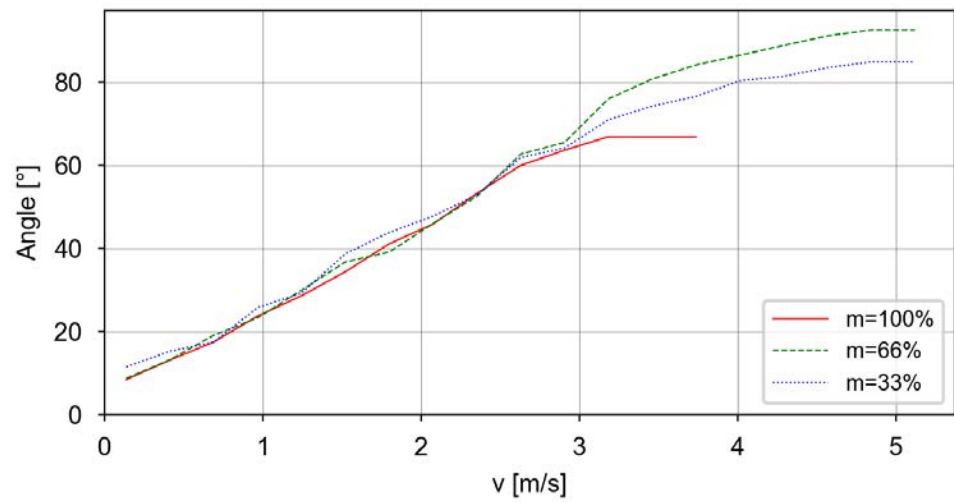
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



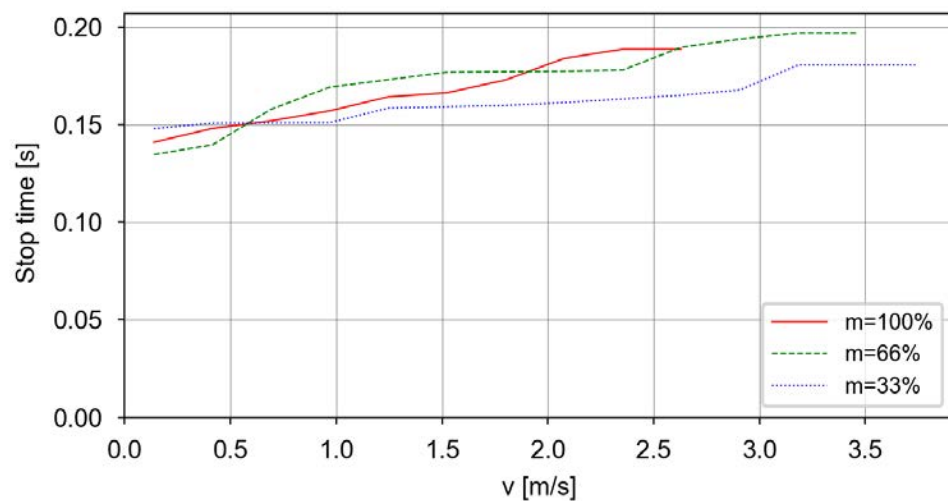
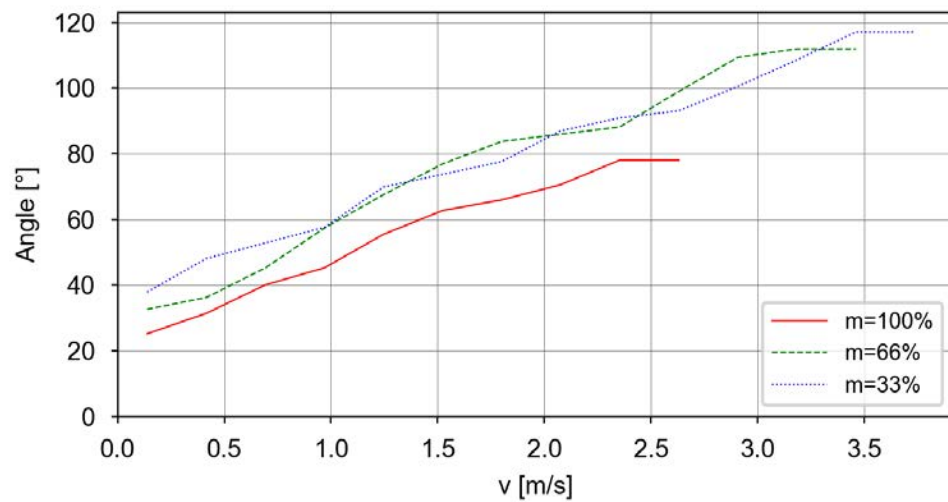
Continues on next page

1 Description

1.9.16 IRB 920T-6/0.65

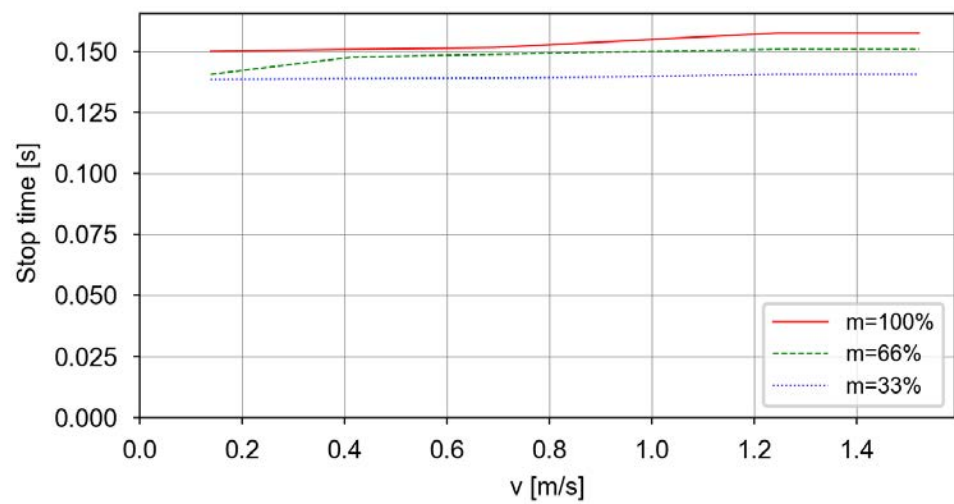
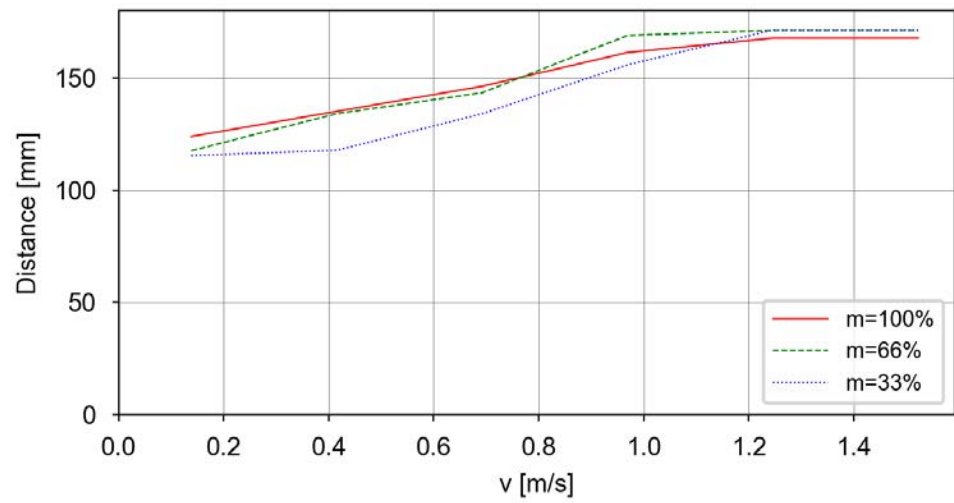
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.17 IRB 920T-6/0.65 IP54/CR Extended Stroke

1.9.17 IRB 920T-6/0.65 IP54/CR Extended Stroke

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1 *	59.9°	0.23 s
2 *	89.9°	0.16 s
3	117.9 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

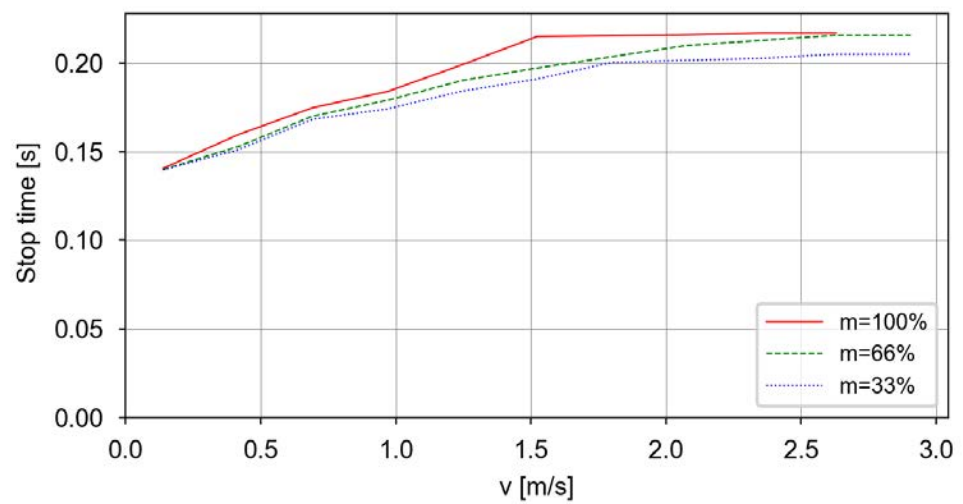
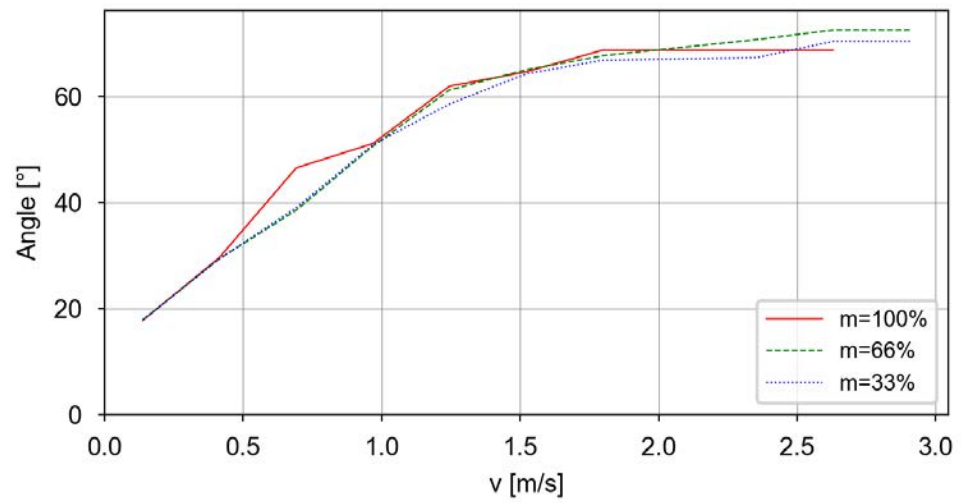
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



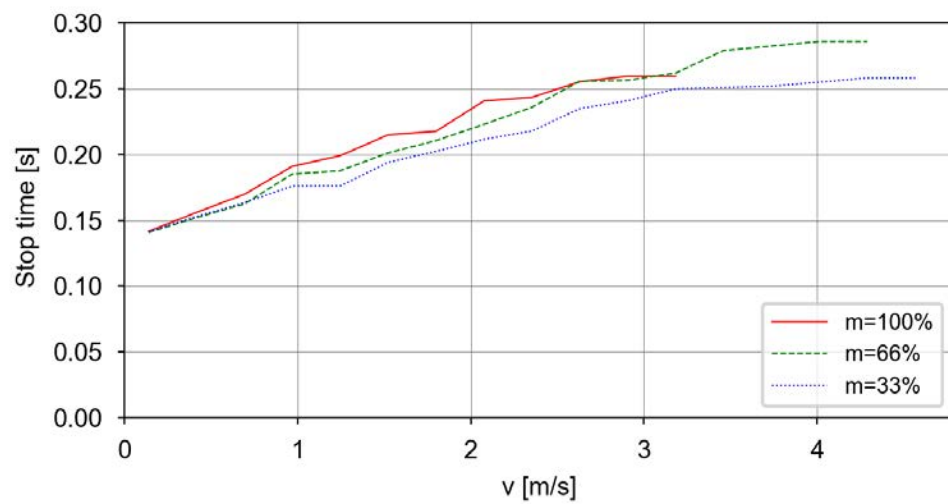
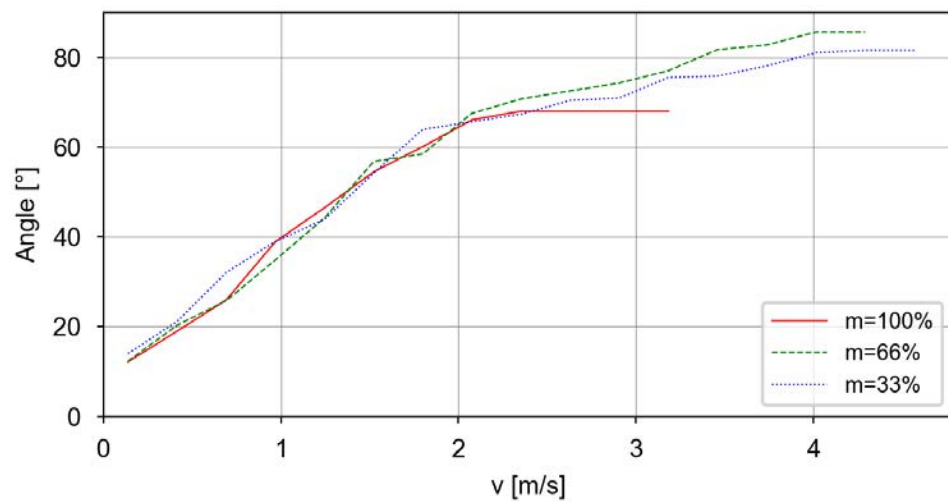
Continues on next page

1 Description

1.9.17 IRB 920T-6/0.65 IP54/CR Extended Stroke

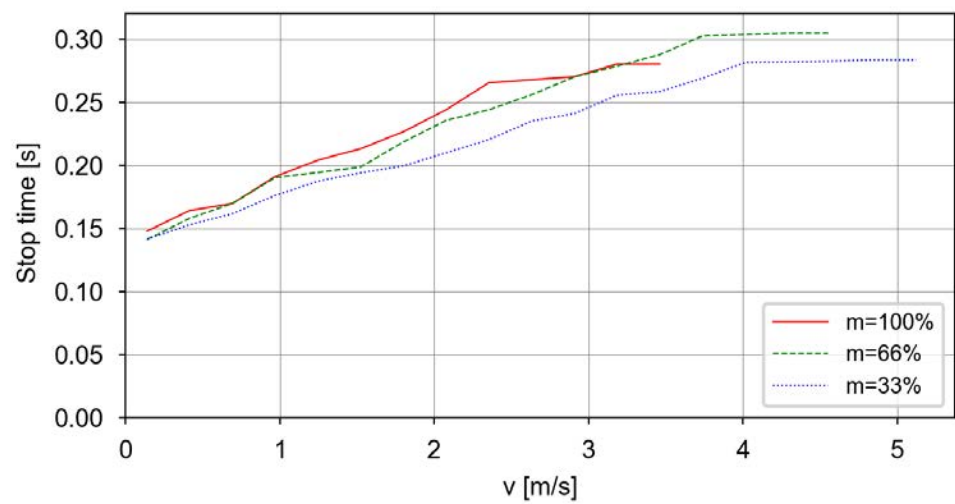
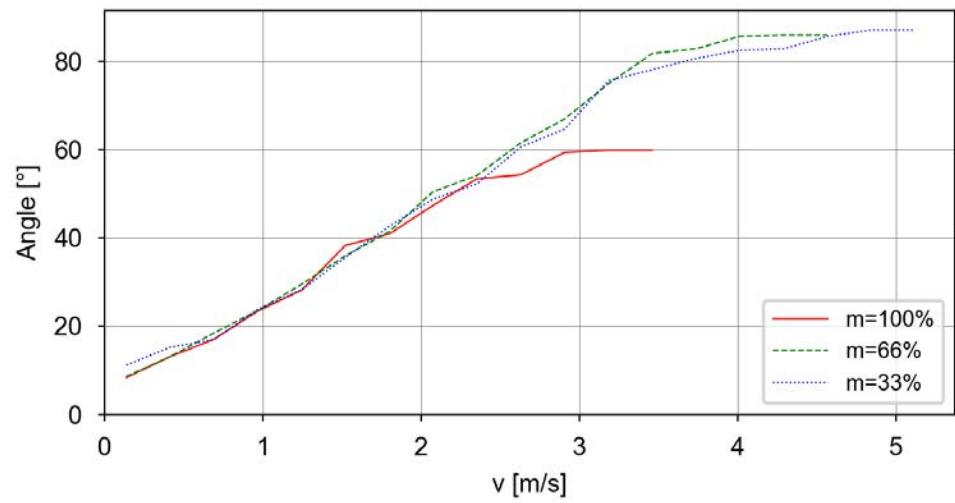
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



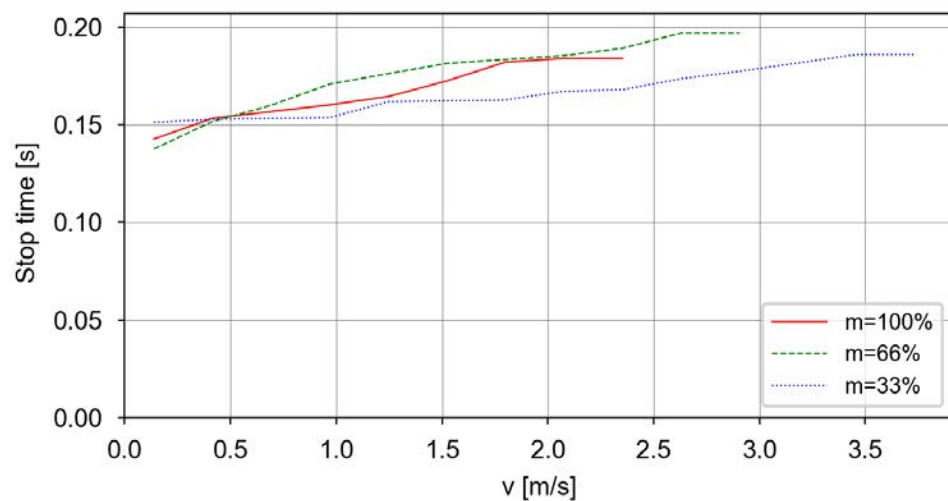
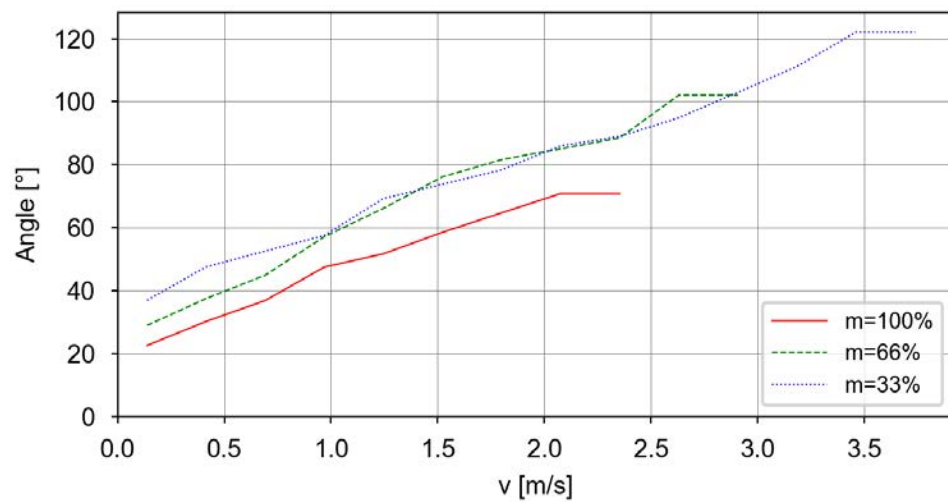
Continues on next page

1 Description

1.9.17 IRB 920T-6/0.65 IP54/CR Extended Stroke

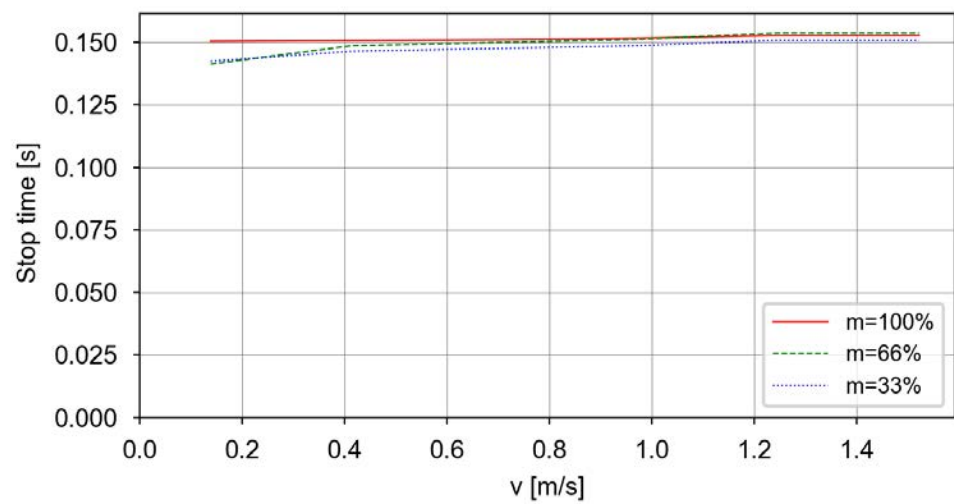
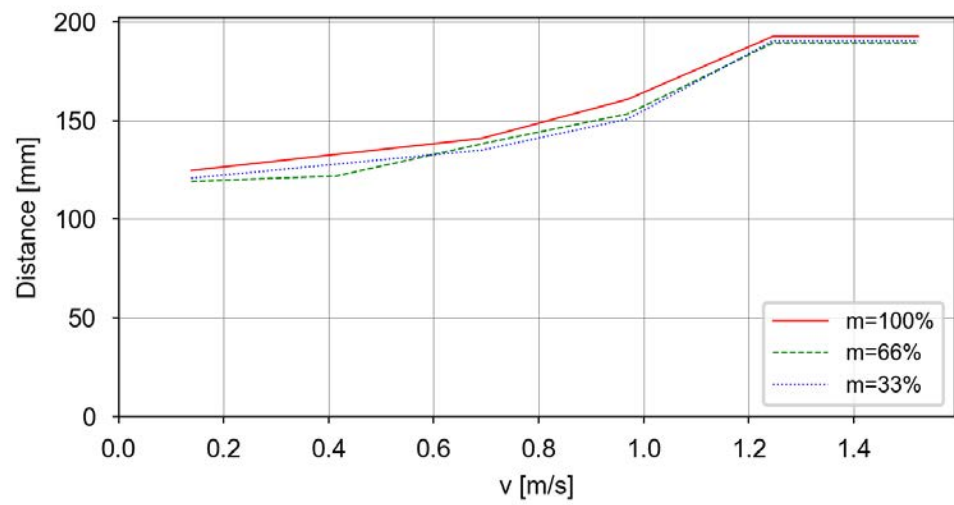
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

1.9.18 IRB 920T-6/0.65 Extended Stroke

1.9.18 IRB 920T-6/0.65 Extended Stroke

Used tooldata

```
PERS tooldata P100:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [6, [0, 0, 59], [1, 0, 0, 0], 0.0035, 0.0035, 0.0035]];
PERS tooldata P66:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [4, [0, 0, 39], [1, 0, 0, 0], 0.0015, 0.0015, 0.0015]];
PERS tooldata P33:= [ TRUE, [[0, 0, 0], [1, 0, 0, 0]], [2, [0, 0, 20], [1, 0, 0, 0], 0.00039, 0.00039, 0.00039]];
```

Category 0

The following table describes the stopping distance and time for category 0 stop.

Axis	Distance	Stop time
1*	65.2°	0.24 s
2*	88.6°	0.17 s
3	117.1 mm	0.11 s

*) The axis has no brake.

Category 1, extension zones

For definitions of the zones, see [Extension zones on page 55](#).

The zone border is the mounting interface location for axis 2 and axis 3.

Axis 1

Zone border	Axis 2	Axis 3
z0-z1	120°	0 mm
z1-z2	60°	0 mm

Axis 2

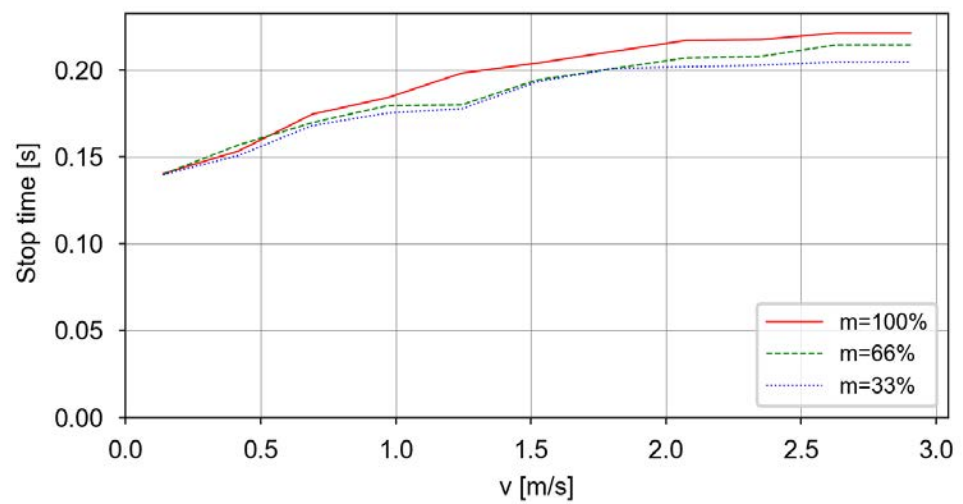
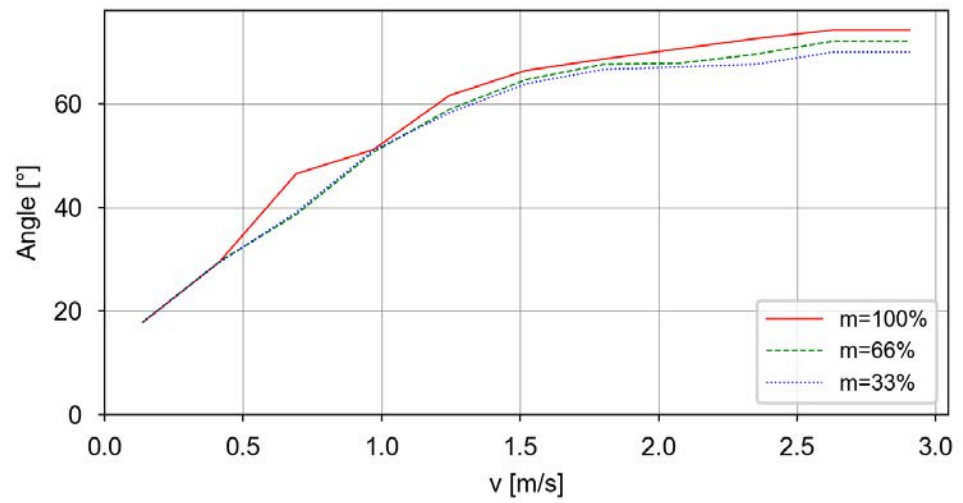
Only one zone exists.

Axis 3

Only one zone exists.

Continues on next page

Category 1, Axis 1, Extension zone 0, stopping distance and stopping time



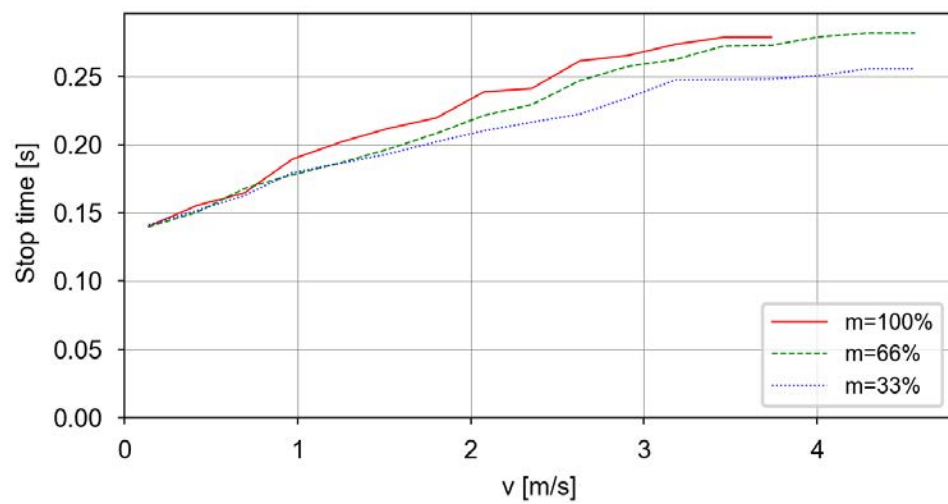
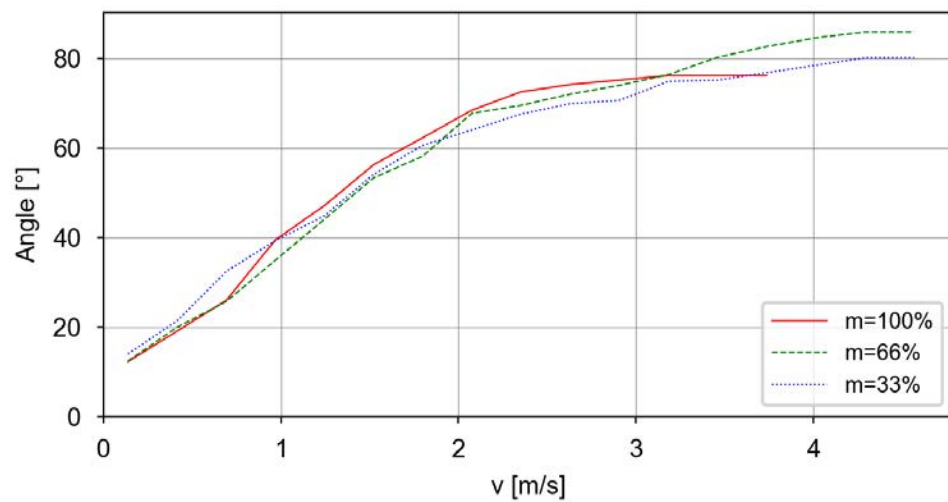
Continues on next page

1 Description

1.9.18 IRB 920T-6/0.65 Extended Stroke

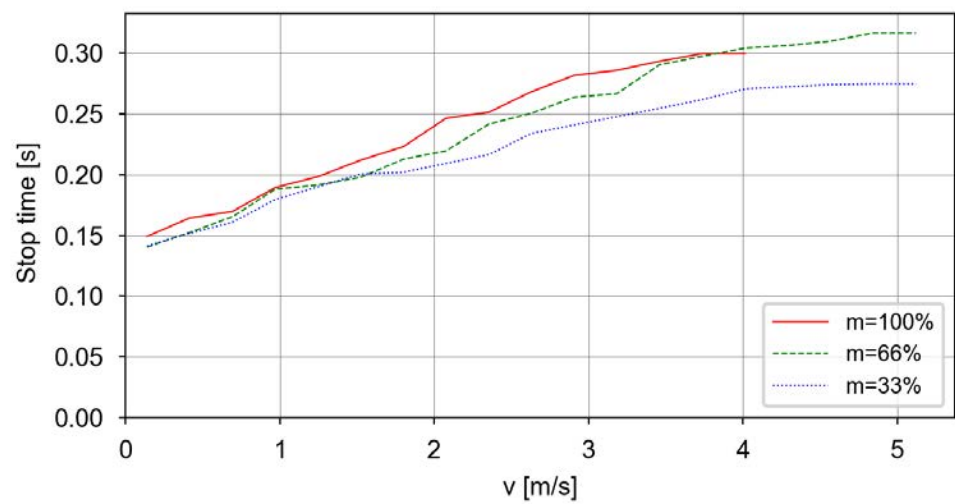
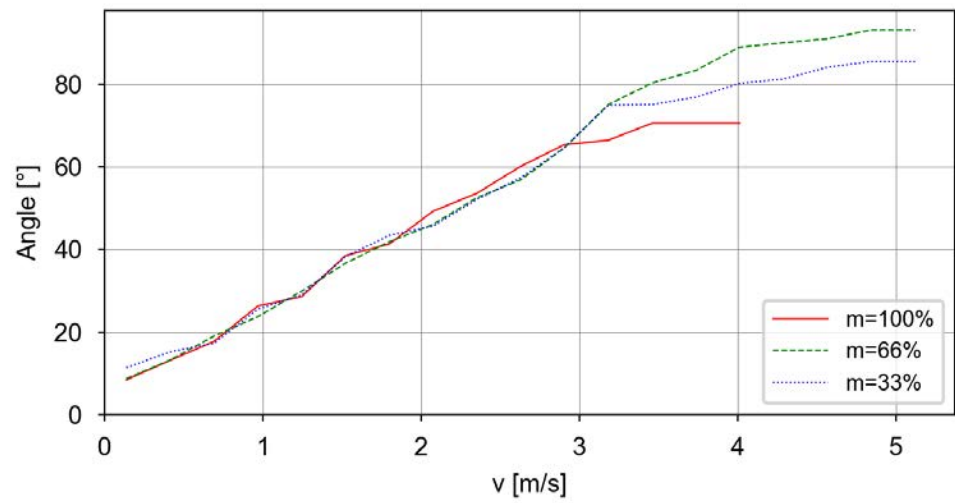
Continued

Category 1, Axis 1, Extension zone 1, stopping distance and stopping time



Continues on next page

Category 1, Axis 1, Extension zone 2, stopping distance and stopping time



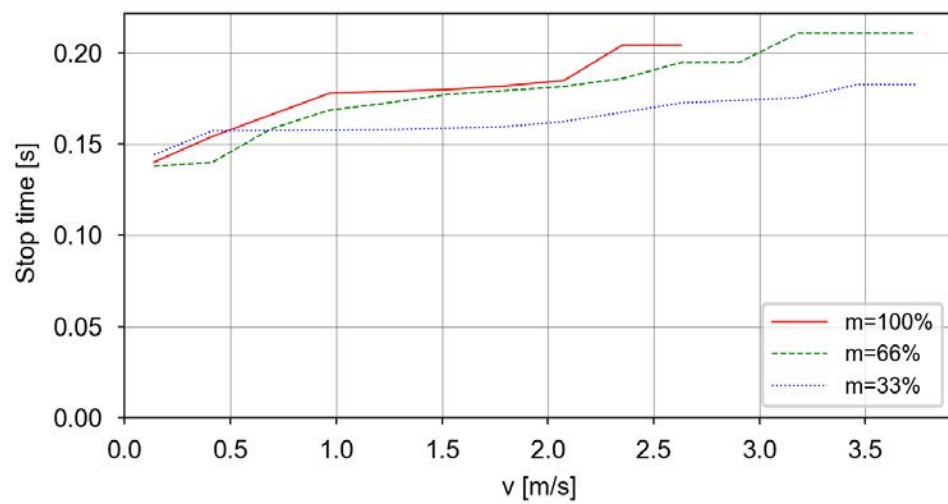
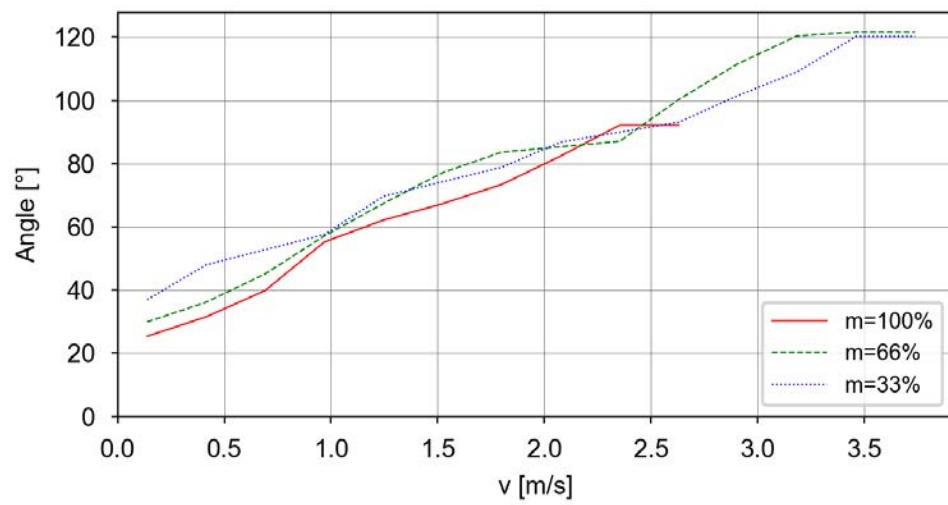
Continues on next page

1 Description

1.9.18 IRB 920T-6/0.65 Extended Stroke

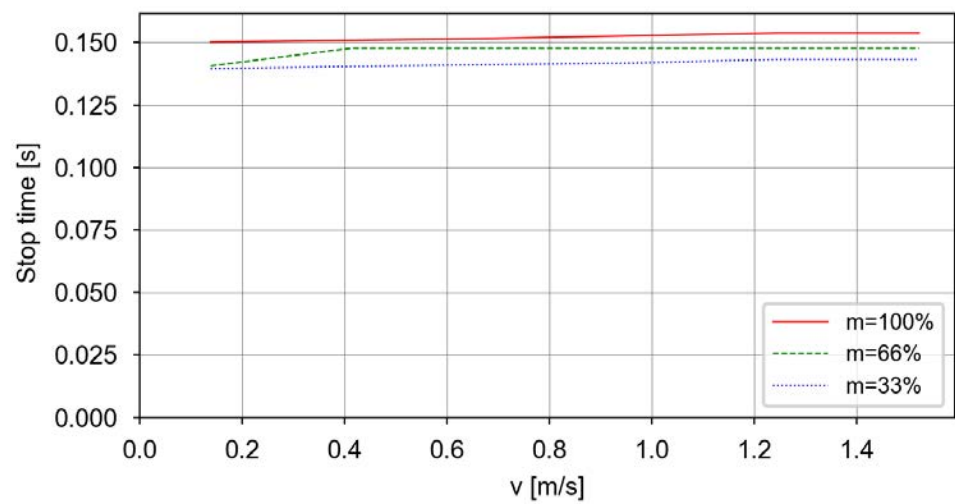
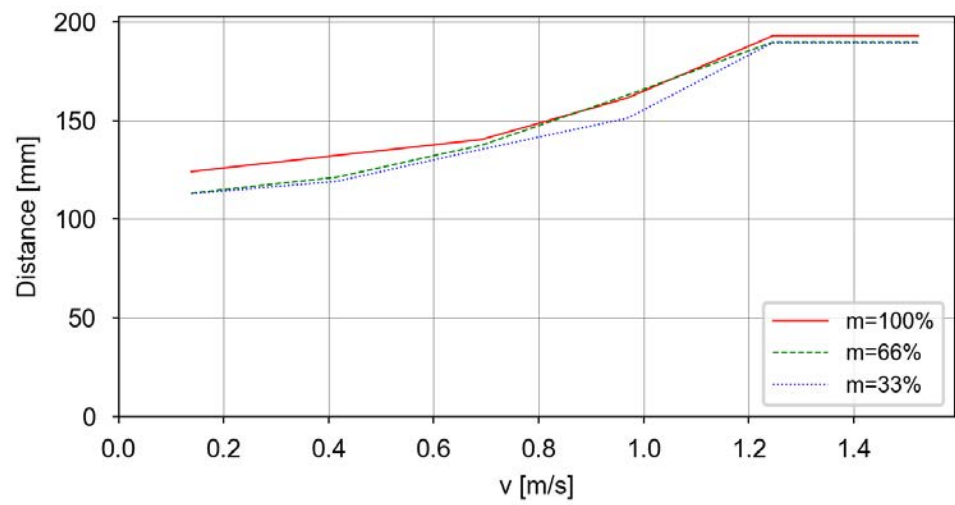
Continued

Category 1, Axis 2, Extension zone 0, stopping distance and stopping time



Continues on next page

Category 1, Axis 3, Extension zone 0, stopping distance and stopping time



1 Description

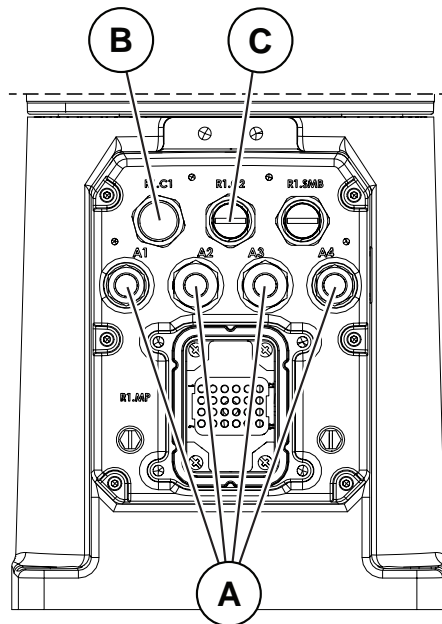
1.10 Customer connections

1.10 Customer connections

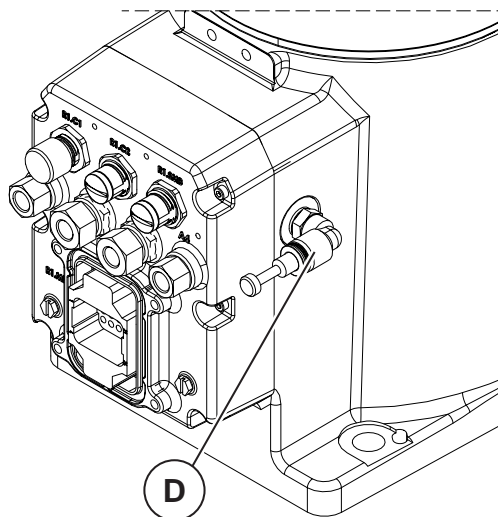
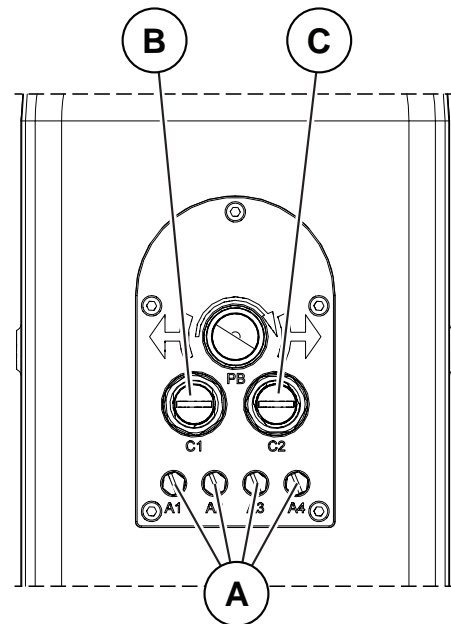
Introduction to customer connections

The cables for customer connection are integrated in the robot and the connectors are placed at the outer arm and base. There are two connectors C1/C2 at the outer arm. Corresponding connector R1.C1/R1.C2 are located at the base.

Hose for compressed air is also integrated into the manipulator. There are 4 inlets at the base (R1/8") and 4 outlets (M5) on the outer arm.



xx2000001161



xx2100002441

Continues on next page

Position	Connection	Description	Number	Value
A	Air	Max. 6 bar	4	Air hose with outer diameter 4 mm, 2 pcs Air hose with outer diameter 6 mm, 2 pcs
B	C1	Customer power/signal	12 wires	30 V, 1.5 A
C	C2	Customer power/signal or ethernet	8 wires	30 V, 1 A or 1 Gbits/s
D	EP	Exhaust port ⁱ	1	Φ8 , 7~9L/min ⁱⁱ

ⁱ Only available for protection type Clean Room.

ⁱⁱ To avoid the deformation of bellows, reduce the air flow if necessary.

Connector kits (optional)

Connector kits, base

R1.C1 and R1.C2 connectors on the base are parts of the CP/CS cable and Ethernet floor cable, respectively. For details about the robot cabling, see "Robot cabling and connection points" in robot product manual.

Connector kits, outer arm

The table describes the CP/CS and Ethernet (if any) connector kits for the outer arm.

Position	Description		Art. no.
Connector kits	CP/CS	M12 CPCS Male straight connector kits	3HAC066098-001
		M12 CPCS Male angled connector kits	3HAC066099-001
	Ethernet	M12 Ethernet Cat5e Male straight connector kits	3HAC067413-001
		M12 Ethernet Cat5e Male angled connector kits	3HAC067414-001

Continues on next page

1 Description

1.10 Customer connections

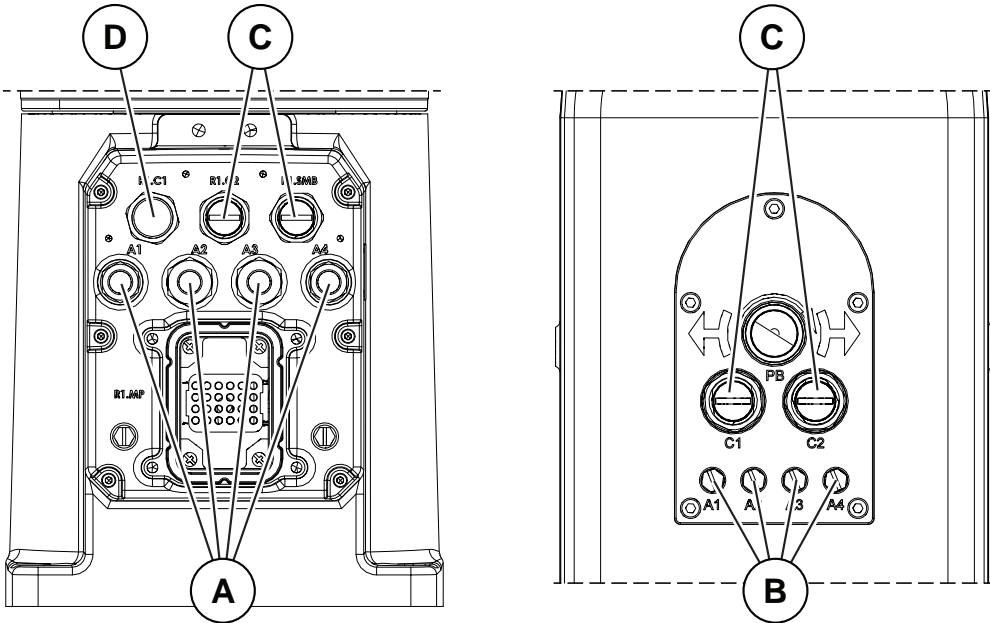
Continued

Protection covers

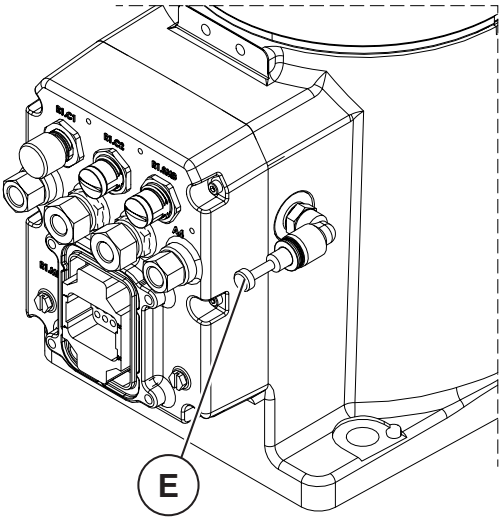
Protection covers for water and dust proofing

Protection covers are delivered together with the robot and must be well fitted to the connectors in any application requiring water and dust proofing.

Always remember to refit the protection covers after removing them.



xx2000001162



xx2100002442

A	Protection covers for air hose connector on the base
B	Protection covers for air hose connector on the process hub
C	Protection covers for C2/SMB connector on the base and C1/C2 connector on the process hub
D	Protection cover for C1 connector on the base

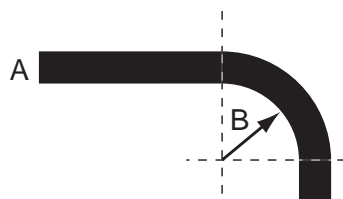
Continues on next page

E	Protection plug for exhaust port connector on the base ⁱ
---	---

ⁱ Only available for protection type Clean Room.

Bending radius for static floor cables

The minimum bending radius is 10 times the cable diameter for static floor cables.



xx1600002016

A	Diameter
B	Diameter x10

This page is intentionally left blank

2 Specification of variants and options

2.1 Introduction to variants and options

General

The different variants and options for the IRB 920 are described in the following sections. The same option numbers are used here as in the specification form.

The variants and options related to the robot controller are described in the product specification for the controller.

2 Specification of variants and options

2.2 Manipulator

2.2 Manipulator

Variants

Option	IRB Type	Handling capacity (kg)	Reach (m)
3300-14	920T	6	0.45
3300-15	920T	6	0.55
3300-16	920T	6	0.65
3300-12	920	6	0.55
3300-13	920	6	0.65

Extended stroke

The extended stroke can help user to pick or place something to the destined point where is higher or lower positioned than another.

Option	Description
3311-1	Extended Stroke

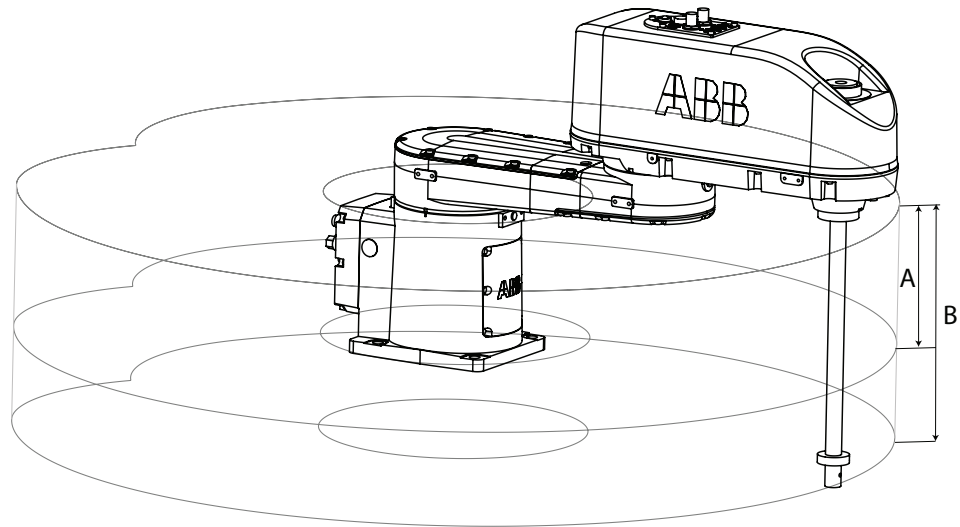
Requirements

The option *Extended Stroke* requires IRB 920T Variants [3300-14,3300-15,3300-16].

Stroke length

Option	Description
3312-2	145 mm
3312-4	180 mm
3312-5	250 mm
3312-6	300 mm

Continues on next page



xx2200001034

Stroke	Description
A	180 mm
	with protection class IP54 (option 3300-540) or with protection type Clean Room (option 3351-5) 145 mm
B	300 mm
	with protection class IP54 (option 3300-540) or with protection type Clean Room (option 3351-5) 250 mm

Manipulator color

Option	Color	RAL code ⁱ
209-2	ABB white standard Standard color with protection option 3351-5 Cleanroom 5	RAL 9003
209-202	ABB Graphite White std Standard color	RAL 7035

ⁱ The colors can differ depending on supplier and the material on which the paint is applied.

Protection

Option	Description
3350-300	Base 30, IP30
3350-540	Base 54, IP54
3351-5	Clean Room 5, ISO 5, not available for IRB 920-6/0.55 and IRB 920-6/0.65

Continues on next page

2 Specification of variants and options

2.2 Manipulator

Continued



Note

Base 30 includes IP30, according to standard IEC 60529.

Base 54 includes IP54, according to standard IEC 60529.

Clean Room class 5 includes ISO class 5 standard, according to DIN EN ISO 14644-1, -14.

Media & Communication

When 3303-1 Parallel & Air is selected then 3304-1 and 3305-1 options are activated for selecting.

When 3303-2 Ethernet, Parallel, Air is selected then 3304-1, 3305-1, 3306-1 and 3307-1 are activated for selecting.

Option	Type	Description
3303-1	Parallel & Air	Includes CP/CS (C1) and air.
3303-2	Ethernet, Parallel, Air	Includes CP/CS (C1) + Ethernet (C2), and air.

Connector kit

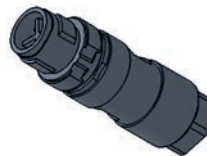
Option	Description
3304-1	Male-type, Straight arm connector kits
3305-1	Male-type, Angled arm connector kits
3306-1	Male-type, Straight arm Ethernet connector kits
3307-1	Male-type, Angled arm Ethernet connector kits



Straight connector kits



Angled connector kits



Straight Ethernet connector kits



Angled Ethernet connector kits

xx1900000140



Note

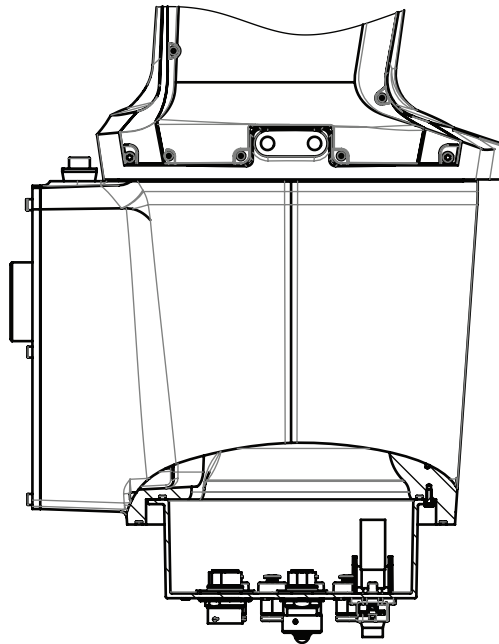
The image shown here is indicative only. If there is inconsistency between the image and the actual product, the actual product shall govern.

The kits are designed and used for connectors on upper arm.

Robot cabling routing

Option	Description
3309-1	Under the base
3309-2	From side of base

Continues on next page



xx1300000388

Warranty

For the selected period of time, ABB will provide spare parts and labor to repair or replace the non-conforming portion of the equipment without additional charges. During that period, it is required to have a yearly *Preventative Maintenance* according to ABB manuals to be performed by ABB. If due to customer restrains no data can be analyzed with ABB Connected Services for robots with OmniCore controllers, and ABB has to travel to site, travel expenses are not covered. The *Extended Warranty* period always starts on the day of warranty expiration. Warranty Conditions apply as defined in the *Terms & Conditions*.



Note

This description above is not applicable for option *Stock warranty* [438-8]


Option	Type	Description
438-1	Standard warranty	Standard warranty is 12 months from <i>Customer Delivery Date</i> or latest 18 months after <i>Factory Shipment Date</i> , whichever occurs first. Warranty terms and conditions apply.
438-2	Standard warranty + 12 months	Standard warranty extended with 12 months from end date of the standard warranty. Warranty terms and conditions apply. Contact Customer Service in case of other requirements.
438-6	Standard warranty + 6 months	Standard warranty extended with 6 months from end date of the standard warranty. Warranty terms and conditions apply.

Continues on next page

2 Specification of variants and options

2.2 Manipulator

Continued

Option	Type	Description
438-8	Stock warranty	<p>Maximum 6 months postponed start of standard warranty, starting from factory shipment date. Note that no claims will be accepted for warranties that occurred before the end of stock warranty. Standard warranty commences automatically after 6 months from <i>Factory Shipment Date</i> or from activation date of standard warranty in WebConfig.</p> <p> Note</p> <p>Special conditions are applicable, see <i>Robotics Warranty Directives</i>.</p>

2.3 Floor cables

Manipulator cable - Straight

Option	Lengths
3200-1	3 m
3200-2	7 m
3200-3	15 m



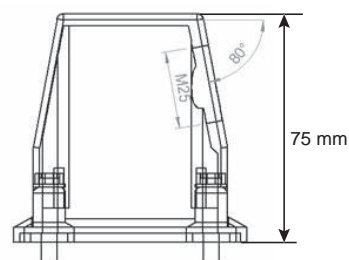
xx2100001122

Manipulator cable - Angled

Option	Lengths
3209-1	Angled type connector



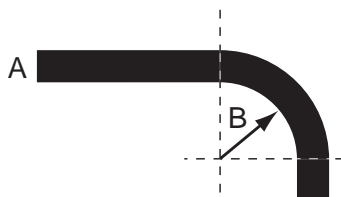
xx2100001123



xx2100001124

Bending radius for static floor cables

The minimum bending radius is 10 times the cable diameter for static floor cables.



xx1600002016

Continues on next page

2 Specification of variants and options

2.3 Floor cables

Continued

A	Diameter
B	Diameter x10

Parallel cable - Length

Option	Lengths
3201-1	3 m
3201-2	7 m
3201-3	15 m

Requirements

The option *Parallel cable - Length* requires [3303-1] Parallel & Air OR [3303-2] Ethernet, Parallel.

Ethernet cable - Length

Option	Lengths
3202-2	7 m, M12 X-coded to RJ45
3202-3	15 m, M12 X-coded to RJ45

Requirements

The option *Ethernet cable - Length* requires [3303-1] Parallel & Air OR [3303-2] Ethernet, Parallel.

Mains cable

Option	Lengths	Description
3203-1	EU mains cable, 3 m	Cable assembly with CEE7/VII line-side plug
3203-2	UK mains cable, 3 m	Cable assembly with BS1363 line-side plug, 5A fused
3203-5	CN mains cable, 3 m	Cable assembly with CPCS-CCC line-side plug
3203-6	AU mains cable, 3 m	Cable assembly with AS/NZS 3112 line-side
3203-7	All regions cable, 5 m	Cable assembly without line-side plug



Tip

The option *Mains cable* requires option 3000-105 *OmniCore E10* or 3000-130 *OmniCore C30*.

3 Accessories

General

There is a range of tools and equipment available.

Basic software and software options for robot and PC

For more information, see *Application manual - Controller software OmniCore*, *Product specification - OmniCore C line* and *Product specification - OmniCore E line*.

This page is intentionally left blank

Index

A

- Absolute Accuracy, 34
- Absolute Accuracy, calibration, 30
- ambient humidity
 - operation, 16
 - storage, 15
- ambient temperature
 - operation, 16
 - storage, 15
- Axis Calibration
 - calibration tool
 - article number, 31
 - examining, 31

C

- calibration
 - Absolute Accuracy type, 29
 - standard type, 29
- calibration, Absolute Accuracy, 30
- CalibWare, 29
- compensation parameters, 34

D

- dimensions
 - robot, 42

E

- equipment, robot, 42
- extension zone concept, 55
- extension zone limits, 55
- extra equipment, 42

F

- fitting, equipment, 42
- foundation
 - requirements, 15

H

- humidity
 - operation, 16
 - storage, 15

I

- installation
 - equipment, 42

L

- limitations, 57
- load, 54
- loads on foundation, 14

M

- mechanical stop

- axis 1, 27
- mechanical stop location, 27–28
- mounting, equipment, 42

O

- operating conditions, 16
- options, 161

P

- product standards, 21
- protection classes, 16
- protection type, 16

R

- replacing
 - mechanical stop
 - axis 1, 27
- requirements on foundation, 15
- robot
 - dimensions, 42
 - equipment, fitting, 42
 - protection class, 16
 - protection types, 16
 - technical data, 13
 - working range, 47

S

- safety standards, 21
- securing the robot to foundation, attachment screws, 24
- speed, 56
- standards, 21
- standard warranty, 165
- stock warranty, 165
- stopping distance, 56
- stopping time, 56
- storage conditions, 15

T

- technical data
 - robot, 13
- temperatures
 - operation, 16
 - storage, 15
- torques on foundation, 14

V

- variants, 161

W

- warranty, 165
- wcp, 55
- weight, 13
- working range, 50
 - robot, 47



ABB AB

Robotics & Discrete Automation

S-721 68 VÄSTERÅS, Sweden

Telephone +46 10-732 50 00

ABB AS

Robotics & Discrete Automation

Nordlysvegen 7, N-4340 BRYNE, Norway

Box 265, N-4349 BRYNE, Norway

Telephone: +47 22 87 2000

ABB Engineering (Shanghai) Ltd.

Robotics & Discrete Automation

No. 4528 Kangxin Highway

PuDong New District

SHANGHAI 201319, China

Telephone: +86 21 6105 6666

ABB Inc.

Robotics & Discrete Automation

1250 Brown Road

Auburn Hills, MI 48326

USA

Telephone: +1 248 391 9000

abb.com/robotics